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| ENGINEERING | PRODUCT SPECIFICATION | SPEC.NO.: SPCH032A |
| DEPT. | For 2.54 mm (.100") Pin Header of System CH96 | PAGE: 1/3 |

1. SCOPE:

This specification contains the test requirement of subject pin headers when tested under the condition and below standards base on CviLux test procedure

2. APPLICABLE STANDARDS:

| | |
|------------------|---|
| MIL - STD - 202 | Methods for test of connectors for electronic equipment |
| MIL - STD - 1344 | Test methods for electrical connectors |
| JIS - C - 5402 | Methods for test of connectors for electronic equipment |
| UL 94 | Test for flammability of plastic materials for parts in devices and appliance |

3. APPLICABLE SERIES NO.: **CH96 SERIES**

4. SHAPE, CONSTRUCTION AND DIMENSIONS

See attached drawings

5. MATERIALS

See attached drawings

6. ACCOMMODATED P.C.BOARD

(P.C. Board on which the Pin Header are installed), 1.6 mm (.063")



REVIEWED : Alex APPROVED : David VERIFIED : Sun .

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7. ELECTRICAL PERFORMANCE:

| | ITEM | TEST CONDITION | REQUIREMENT |
|-----|---------------------------|---|---------------------|
| 7.1 | Rated current and voltage | | 3A 250V AC (r.m.s.) |
| 7.2 | Contact resistance | Dry circuit of DC 20 mV max. , 100 mA max. | Less than 20 mΩ |
| 7.3 | Dielectric strength | When applied AC 1500 V 1minute between adjacent terminal | No change |
| 7.4 | Insulation resistance | When applied DC 500 V between adjacent terminal or ground | More than 1000 MΩ |

8. MECHANICAL PERFORMANCE:

| | ITEM | TEST CONDITION | REQUIREMENT |
|-----|---------------------|---|-------------------|
| 8.1 | Pin retention force | Push pin from insulator base at speed 25± 3 mm per minute | More than 0.8 Kgf |

9. ENVIRONMENTAL PERFORMANCE:

| | ITEM | TEST CONDITION | REQUIREMENT |
|-----|------------------------------|---|--|
| 9.1 | Solderability | Soldering time: 5 ± 0.5 second Soldering pot: 230 ± 5°C | Minimum: 90% of immersed area |
| 9.2 | Resistance to soldering heat | Insulator : Glass filled polyester UL 94V-0 Soldering time: 5 ± 0.5 second Soldering pot: 260 ± 5°C Insulator : Nylon 6T Max. Infrared Reflow Soldering temperature & time: 230°C for 60 Sec. 260°C for 10 Sec. | No damage |
| 9.3 | Heat aging | 105± 2°C, 96 hours | No damage |
| 9.4 | Humidity | 40± 2°C, 90-95% RH, 96 hours measurement must be taken within 30 min. after tested | Appearance: No damage Contact resistance: Less than twice of initial Dielectric strength: To pass para 7-3 |
| 9.5 | Temperature cycling | One cycle consists of : (1)-55 ⁺⁰ / ₋₃ °C , 30 min. (2)Room temp. 10-15 min. (3) 85 ⁺³ / ₋₀ °C , 30 min. (4)Room temp. 10-15 min. | Appearance: No damage Contact resistance: Less than twice of initial |

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| 9.6 | Salt spray | Temperature: $35 \pm 3^{\circ}\text{C}$ Solution: $5 \pm 1\%$ Spray time: 48 ± 4 hours Measurement must be taken after water rinse | Appearance: No damage Contact resistance: Less than twice of initial |
|-----|------------|---|--|

10. AMBIENT TEMPERATURE RANGE:

-40 to + 105°C ; + 215°C intermittent (Vapor Phase Solder Reflow) for SMT type