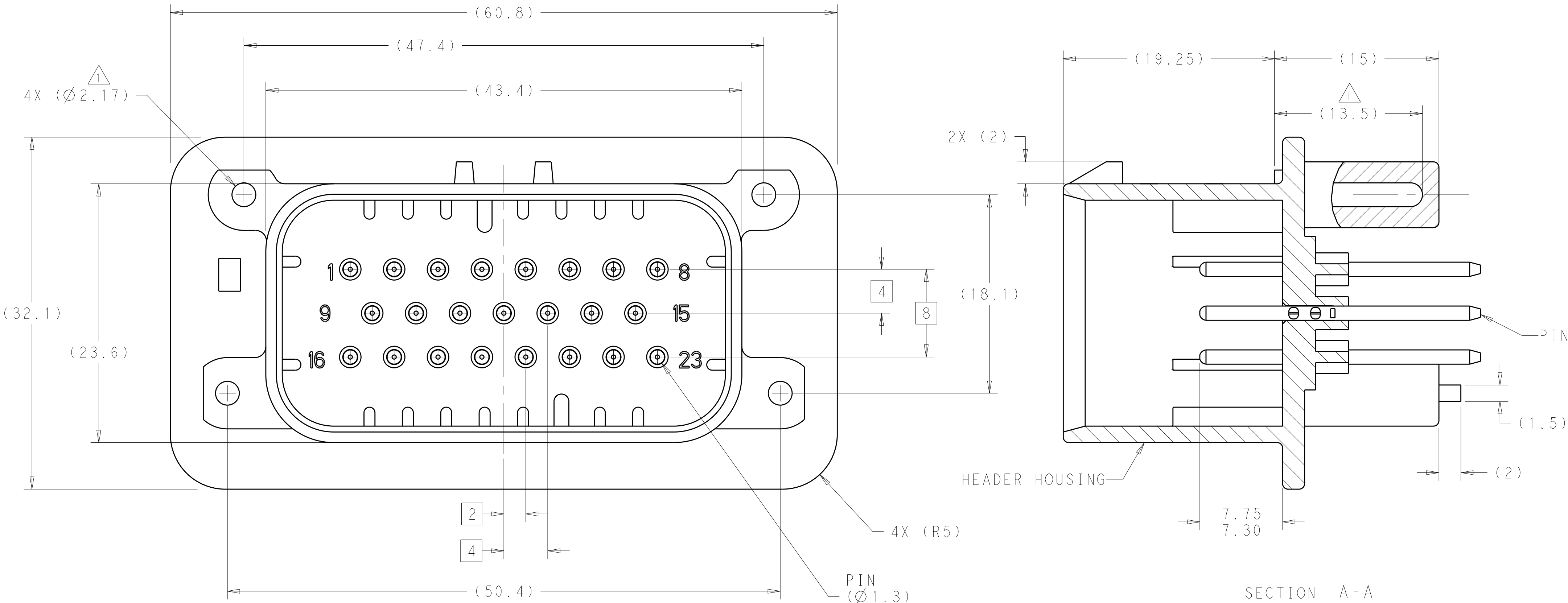
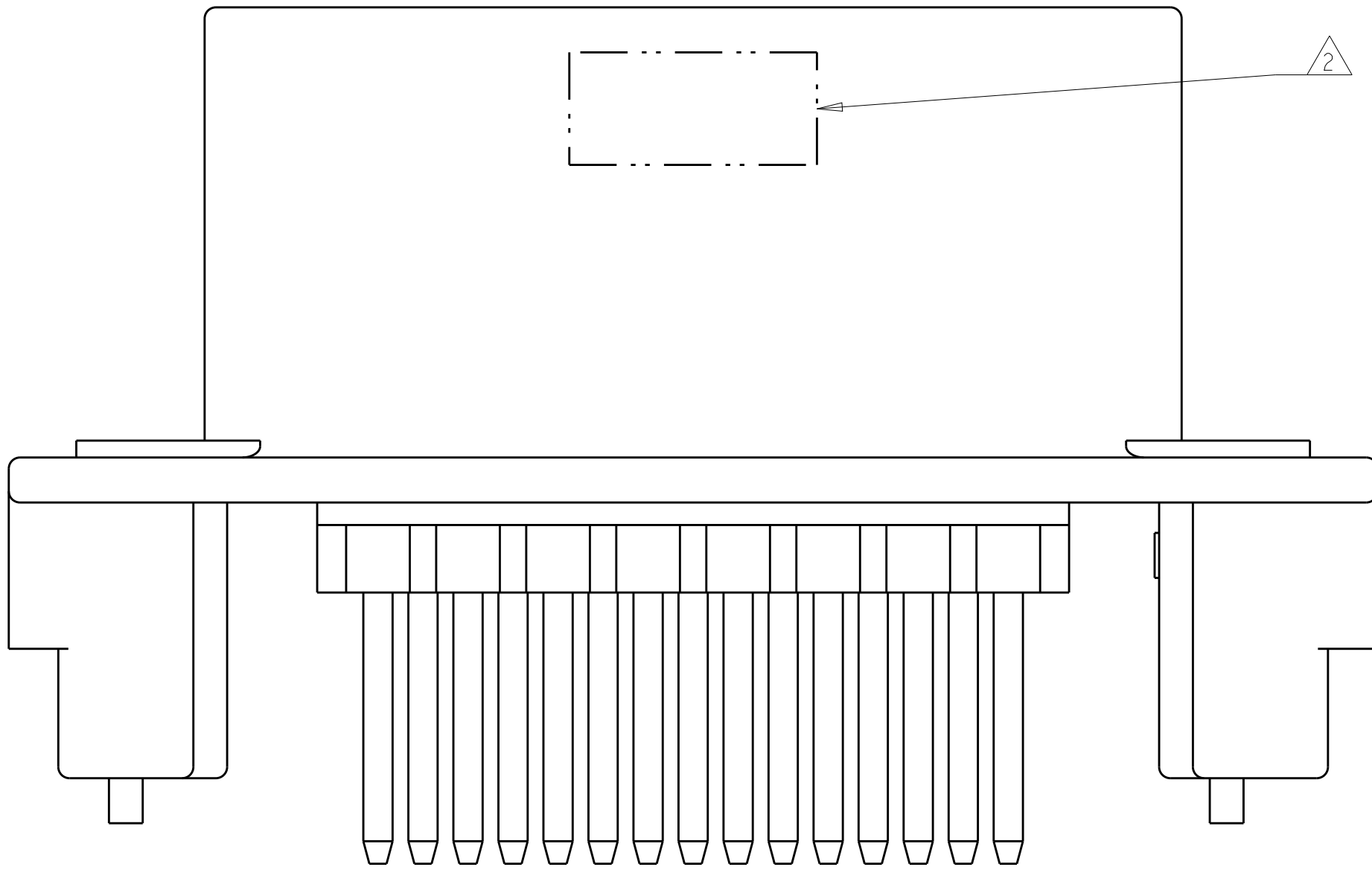


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D11	REVISED PER ECO-15-000100	22JAN2015	DD	DS
	D12	REVISED PER ECO-15-003872	25MAR2015	DD	DS



- ⚠ ACCEPTS #4 SELF TAPPING THREAD CUTTING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m
- ⚠ DATE CODE IN THIS LOCATION USING 5 DIGIT CODE  
FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK  
LAST DIGIT = DAY.
- ⚠ MATERIALS: HEADER HOUSING - GLASS FILLED PBT  
PINS - TIN OR GOLD PLATED BRASS
- ⚠ HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854

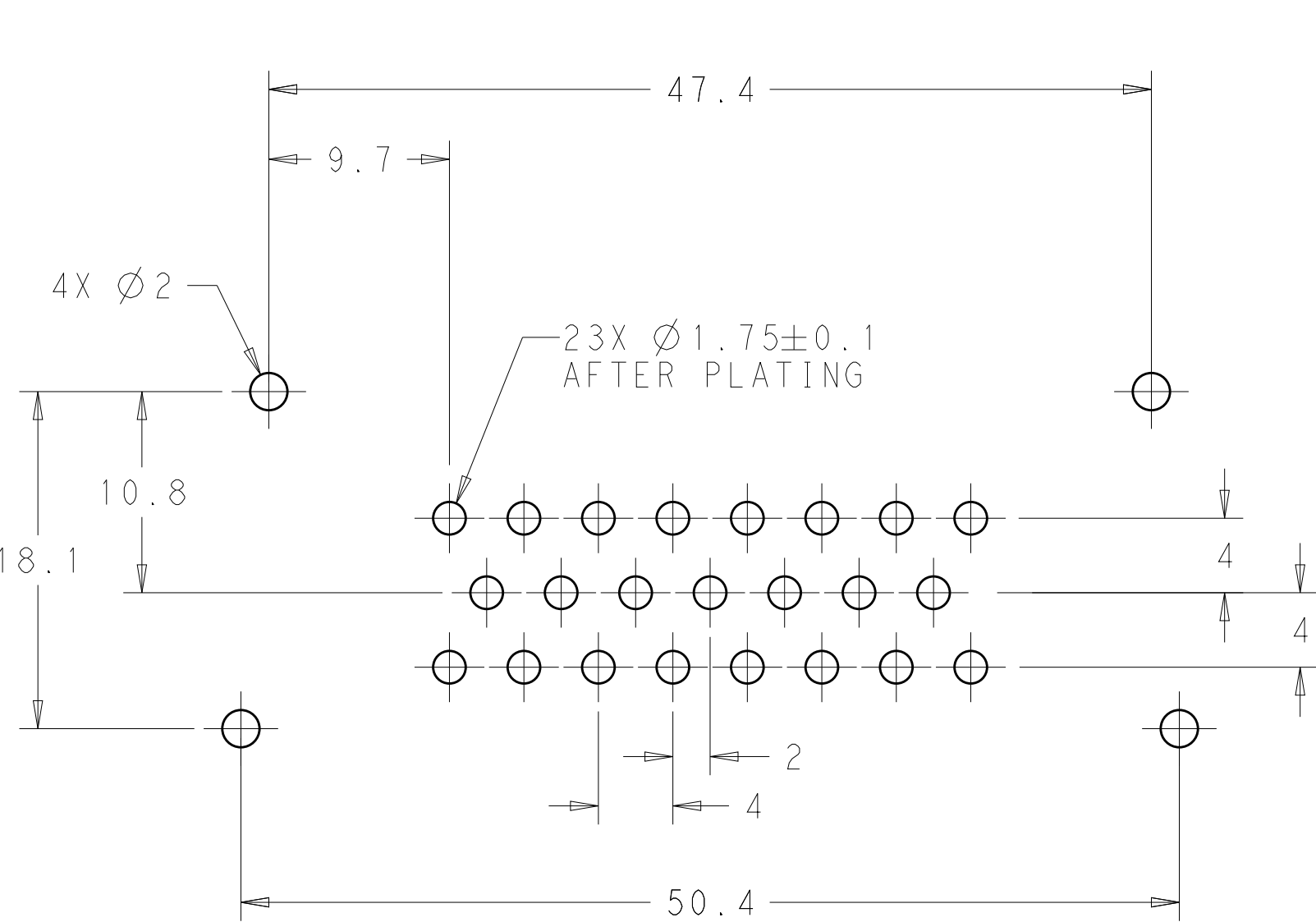


776200-1 & 1-776200-1 SHOWN

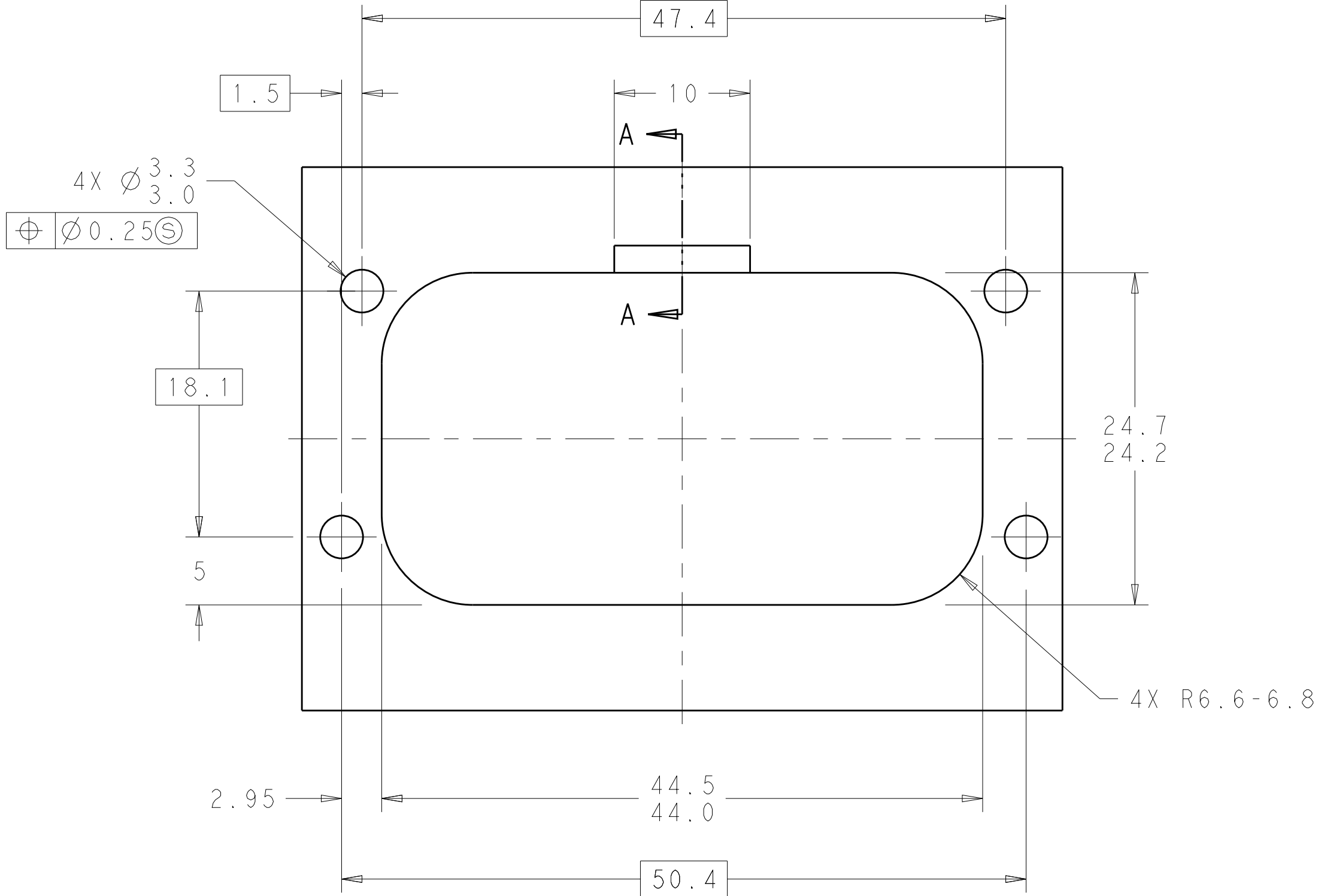
BLUE	DURAGOLD	1-776200-5
GRAY	DURAGOLD	1-776200-4
NATURAL	DURAGOLD	1-776200-2
BLACK	DURAGOLD	1-776200-1
BLUE	TIN	776200-5
GRAY	TIN	776200-4
NATURAL	TIN	776200-2
BLACK	TIN	776200-1
HEADER COLOR	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 04FEB2010	TE Connectivity	
		CHK D. STRAUSSER 22MAR2010		
DIMENSIONS:		APVD D. STRAUSSER 27APR2010	NAME	
mm		PRODUCT SPEC	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL	
		108-1329		
		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
		114-16016	A100779C=776200	
MATERIAL		WEIGHT	RESTRICTED TO	
- 3		-	-	
		CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 2 REV D12	

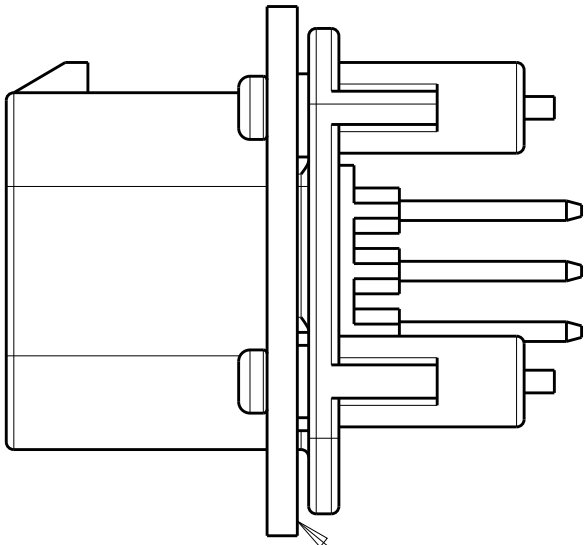
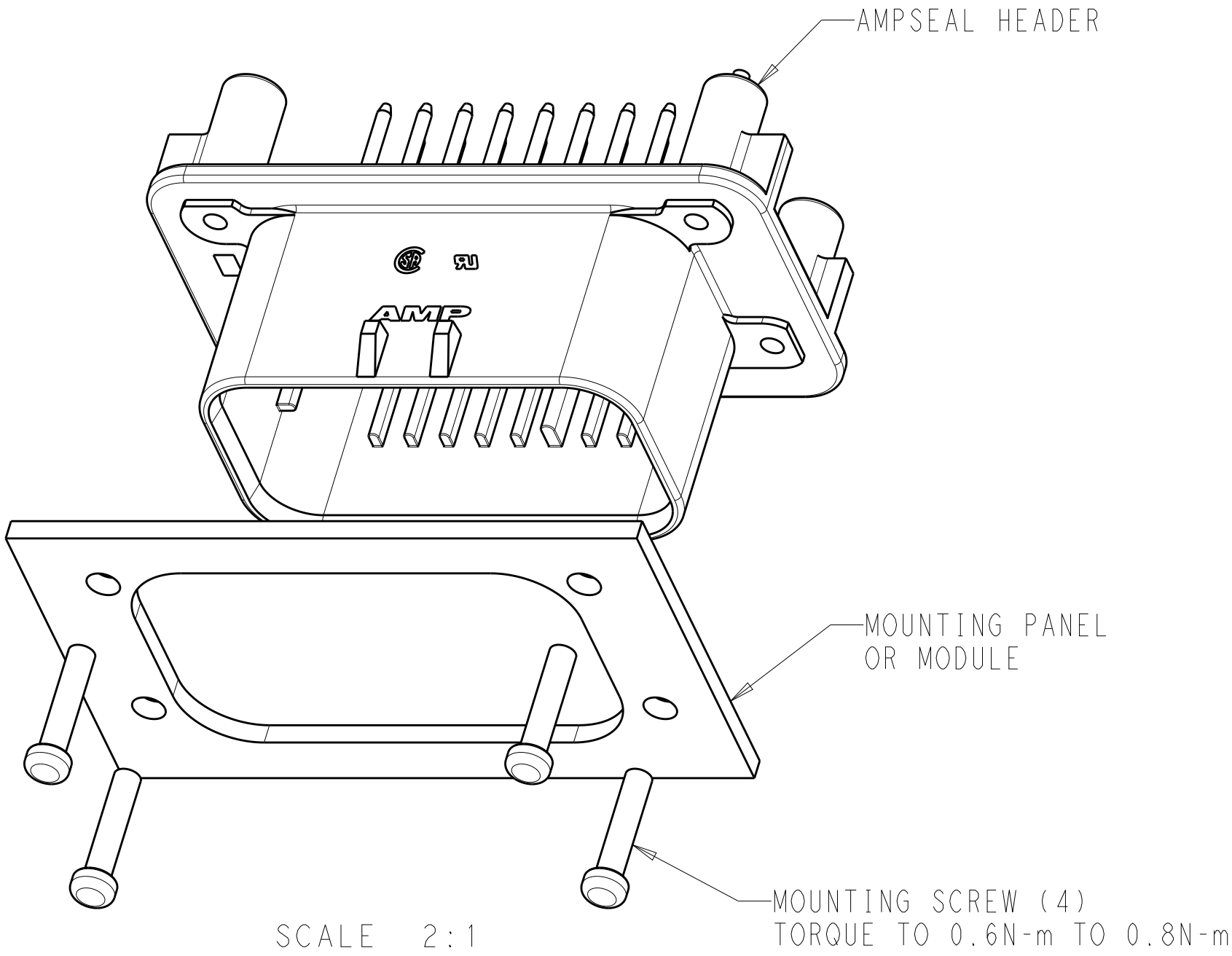
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



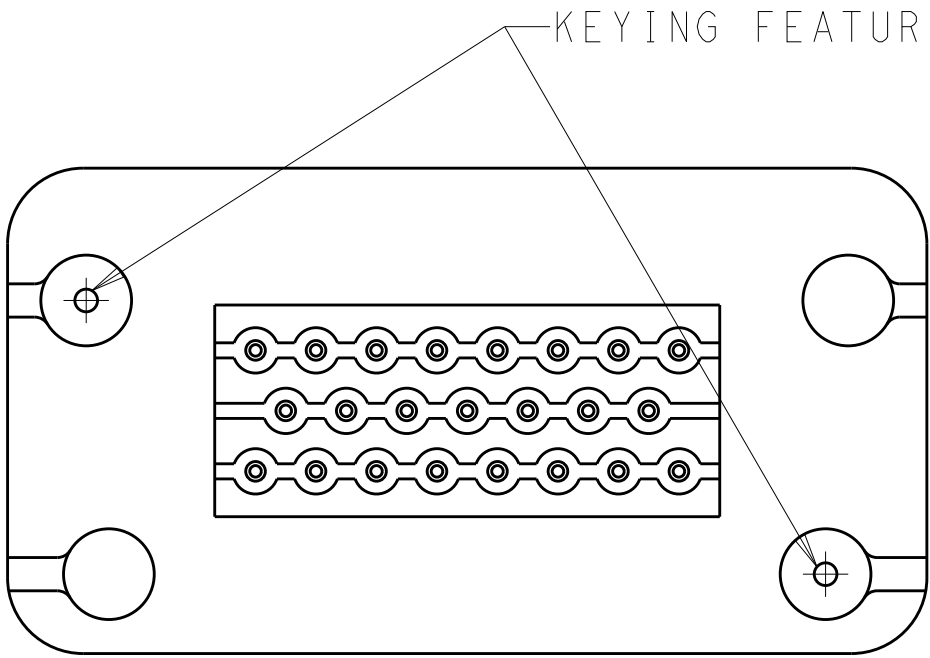
RECOMMENDED P.C. BOARD LAYOUT  
FOR 1.57 THICK P.C. BOARD



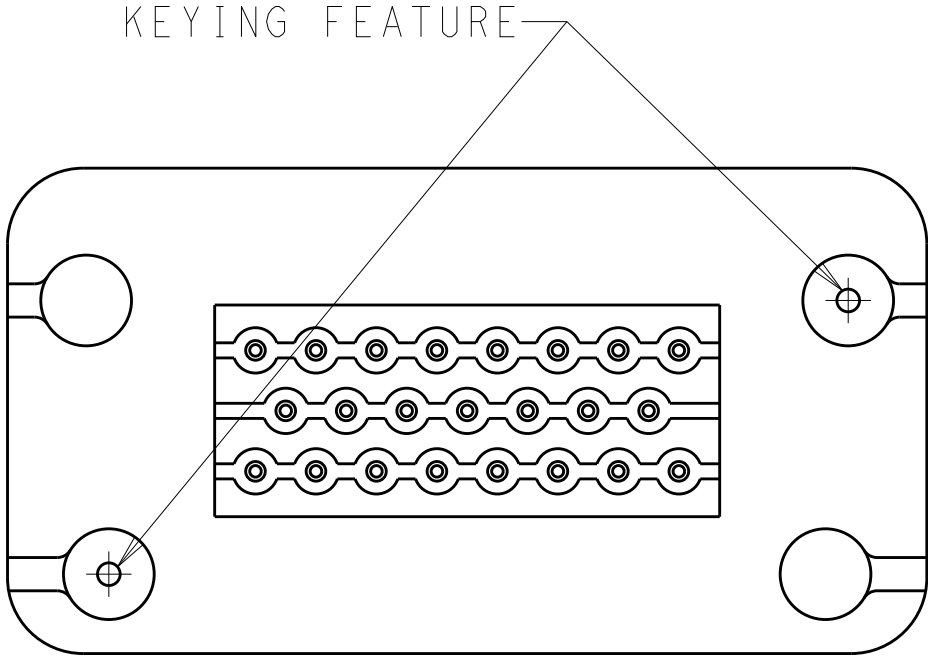
RECOMMENDED MOUNTING HOLE LAYOUT  
FOR 5.0 MAX THICK PANEL



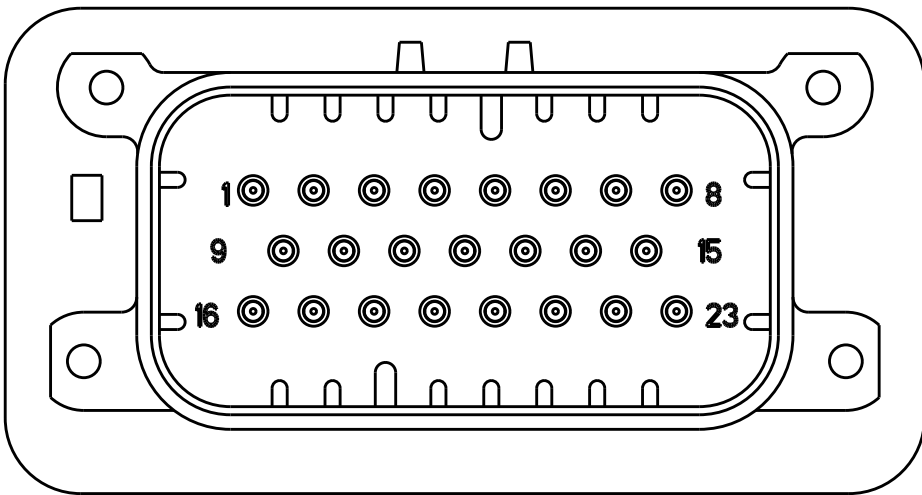
ENSURE THE HEADER IS FLUSH  
TO THE PANEL FACE ALL AROUND  
BEFORE TIGHTENING TO FINAL TORQUE



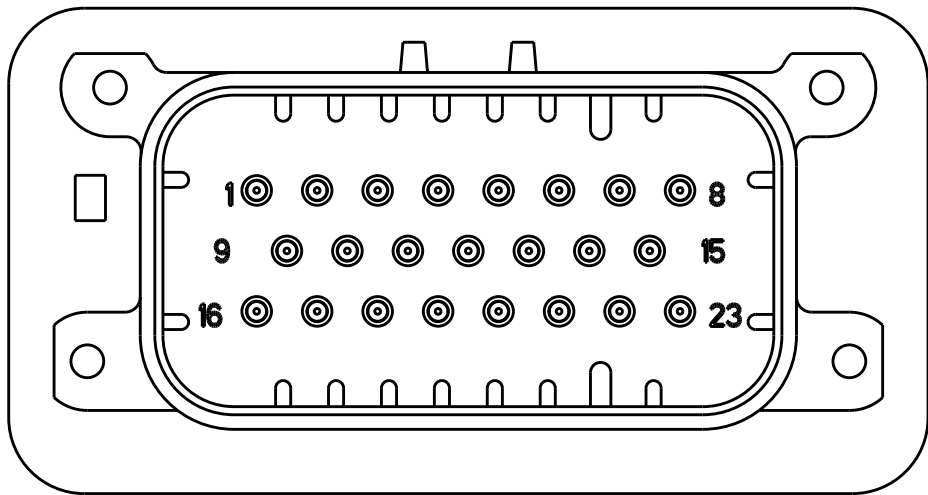
KEYING FOR 776200-1 AND 776200-5  
SCALE 2:1



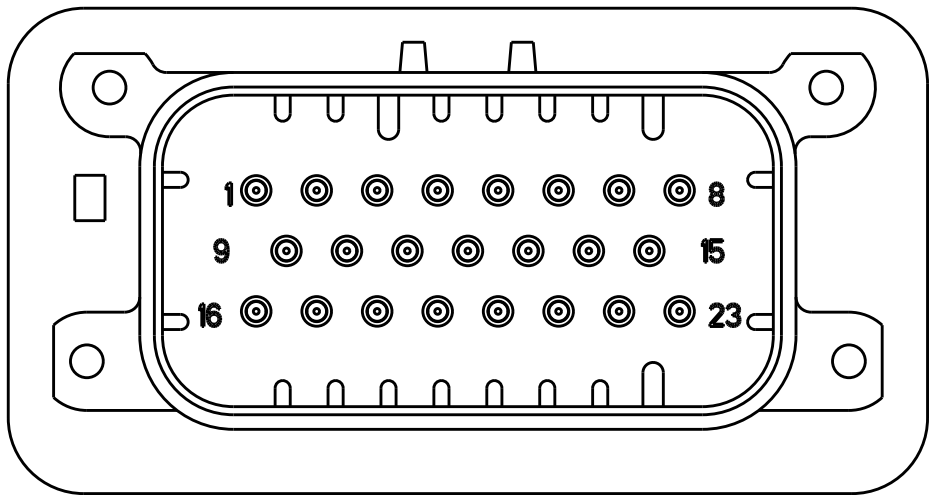
KEYING FOR 776200-2 AND 776200-4  
SCALE 2:1



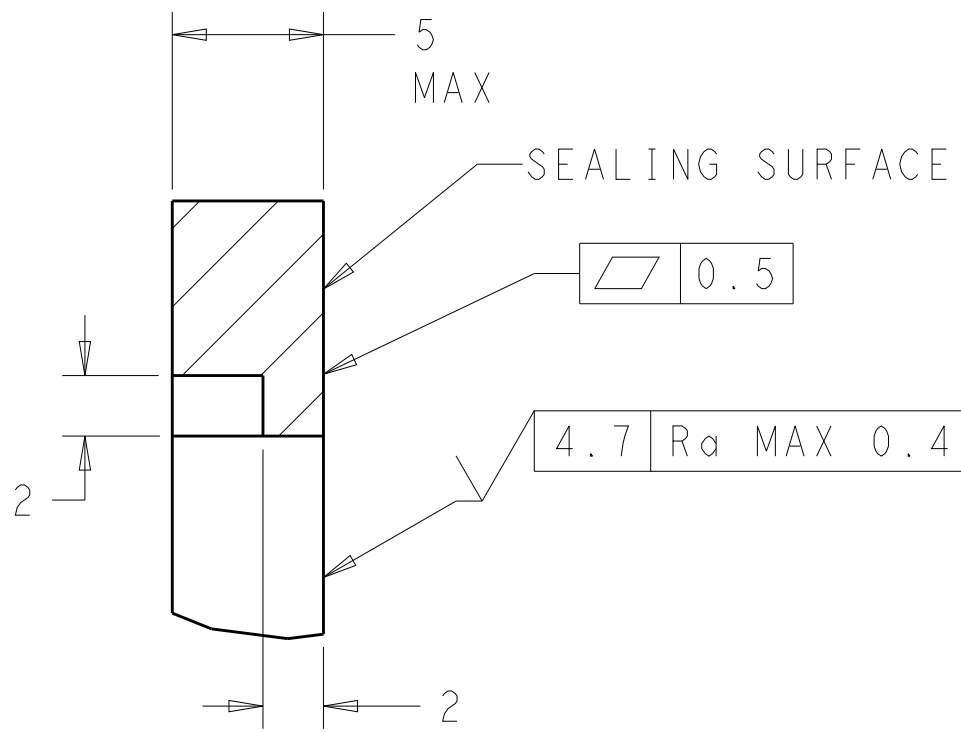
776200-2 & 1-776200-2  
KEY LOCATION  
SCALE 2:1



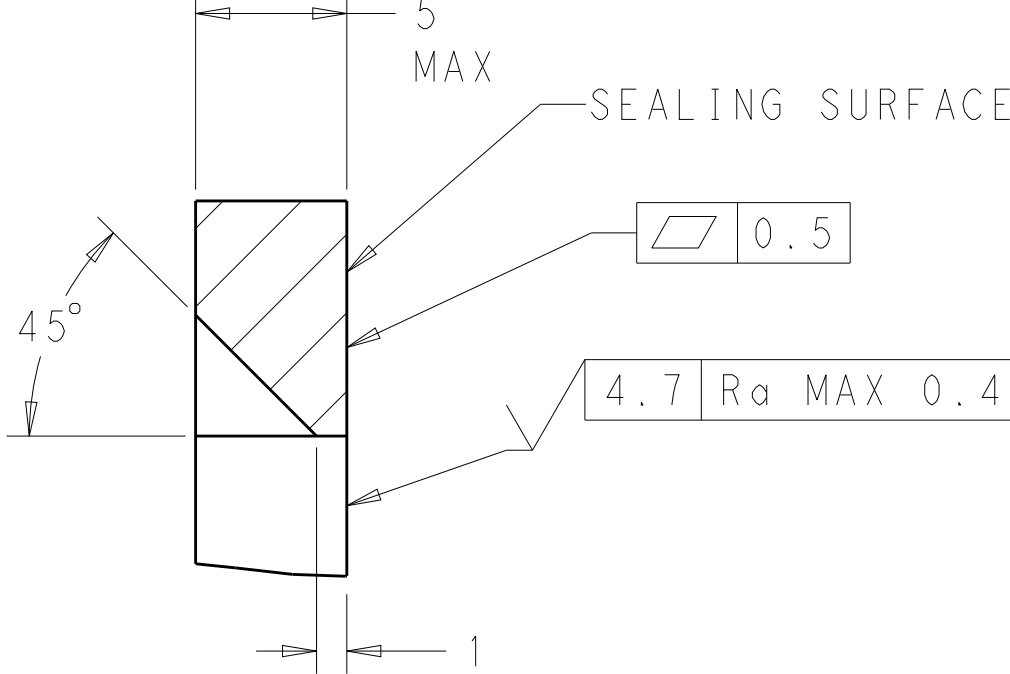
776200-4 & 1-776200-4  
KEY LOCATION  
SCALE 2:1



776200-5 & 1-776200-5  
KEY LOCATION  
SCALE 2:1



SECTION A-A  
OPTIONAL CONSTRUCTION IF PANEL  
THICKNESS IS GREATER THAN 2.0  
SCALE 4:1



SECTION A-A  
OPTIONAL CONSTRUCTION IF PANEL  
THICKNESS IS GREATER THAN 2.0  
SCALE 4:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER CHK D. STRAUSSER APVD D. STRAUSSER	04FEB2010 22MAR2010 27APR2010	TE Connectivity	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	NAME	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL	
mm	0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.13 ANGLES ±4°	108-1329	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	114-16016	A100779	776200	RESTRICTED TO
CUSTOMER DRAWING		WEIGHT	SCALE	SHEET	REV
			4:1	2 OF 2	012