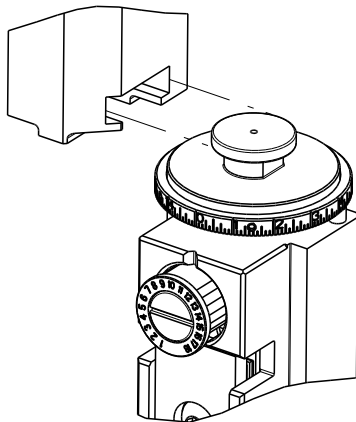






8		7	
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION
		2266128-1	A
		2266128-2	A
		2266128-5	A
		2266128-6	A
		2266128-7	A
		7-2266128-7	A
		7-2266128-8	A
		DESCRIPTION	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		NON-CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		CRIMP TOOLING KIT	
		APPLICATOR CONVERSION KIT	
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	3.28 mm [.129]	F	
INSUL	4.06 mm [1.60]	O	
APPLICATOR INSTRUCTIONS 408-10389			
APPLICATOR CONVERSION KIT			
PART NUMBER		INSULATION DIAM	
7-2266127-8		Ø 4.70-5.18mm [	
7-2266128-8		Ø 3.94-4.83mm [	
7-2266129-8		Ø 3.56-4.06mm [	

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266127-8	Ø 4.70-5.18mm [1.85-.204]
7-2266128-8	Ø 3.94-4.83mm [1.55-.190]
7-2266129-8	Ø 3.56-4.06mm [1.40-.160]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.94-4.83 mm [.155-.190 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-041-0000 Rev E			
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286989-1	1060-12-0222	286989-2	1060-12-0244

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.94-4.83 mm [.155-.190 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-041-0000 Rev E			
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286988-1	1062-12-0222	286988-2	1062-12-0244

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
6.00mm2			2.72±0.03/-0.05 [ .107±.001/- .002]		5.4
10 AWG			2.51±0.03/-0.05 [ .099±.001/- .002]		7.6
5.00mm2			2.51±0.03/-0.05 [ .099±.001/- .002]		7.5
4.00mm2			2.16±0.03/-0.05 [ .085±.001/- .002]		11.0



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4) APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-2266128-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2266128-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2266128-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2266128-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.  
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET  
FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)  
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.08.

13 DIMENSION 1.27±0.50 [0.050±0.019] APPLIES TO PIN TERMINALS 1060-12-02XX.

14 DIMENSION 7.92±0.50 [0.312±0.019] APPLIES TO SOCKET TERMINALS 1062-12-02XX.

 CUT TO LENGTH AT ASSEMBLY.

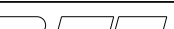

16 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

0	5	4	3			
APPLICATOR STYLE CONVERSION CHART						
CONVERT TO	PART NUMBERS REQUIRED					
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
SERVO LATCH PLATE	2119951-1	-	8-2266128-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2266128-4	-	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
SERVO LATCH PLATE	2119951-1	-	8-2266128-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2266128-4	-	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

		2								I	
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS							
P	LTR	DESCRIPTION							DATE	OWN	APVD
	A1	ECR-14-008355							04JUN2014	RK	GB

-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	-	-	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
-	-	-	1	1	1	1	854769-4	HOLDER, INS	74
1	-	-	-	-	-	-	2266128	PRINT, APPLICATOR LOG SHEET	72
-	-	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67
-	-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	-	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	-	1	1	1	1	2119644-3	RAM WASHER, PRECISION	38
-	-	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	-	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	-	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	-	-	1	1	1	1	1320928-6	STRIP GUIDE	24
-	-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	3-1803054-5	ANVIL, COMBINATION	8
-	-	-	1	1	1	1	4-240641-6	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	-	-	1	1	1	1	1-2119780-4	DEPRESSOR, SHEAR	5
-	-	-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	3-1803019-0	CRIMPER, INSULATION O	3
-	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	-	-	1	1	1	1	4-1633713-7	CRIMPER, WIRE PREMIUM	1

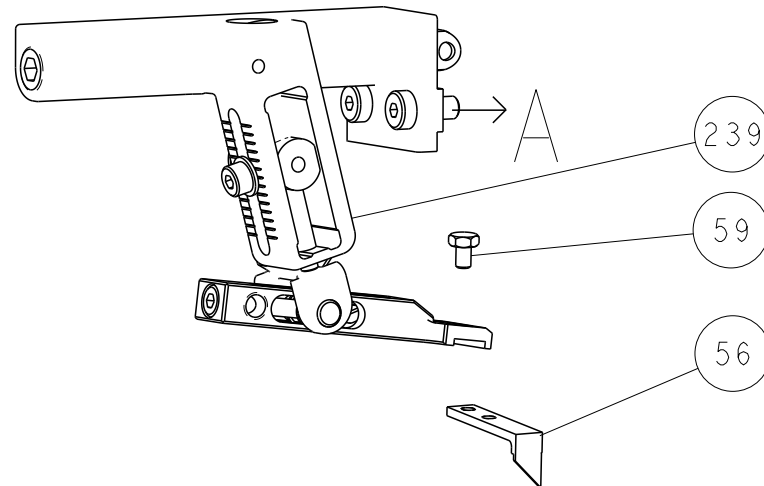
-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
				PRODUCT SPEC	
				APPLICATION SPEC	
MATERIAL		WEIGHT		SIZE CODE CAGE DRAWING NO	
-		-		A   00779 C=2266128	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 1 OF 4 REV A	

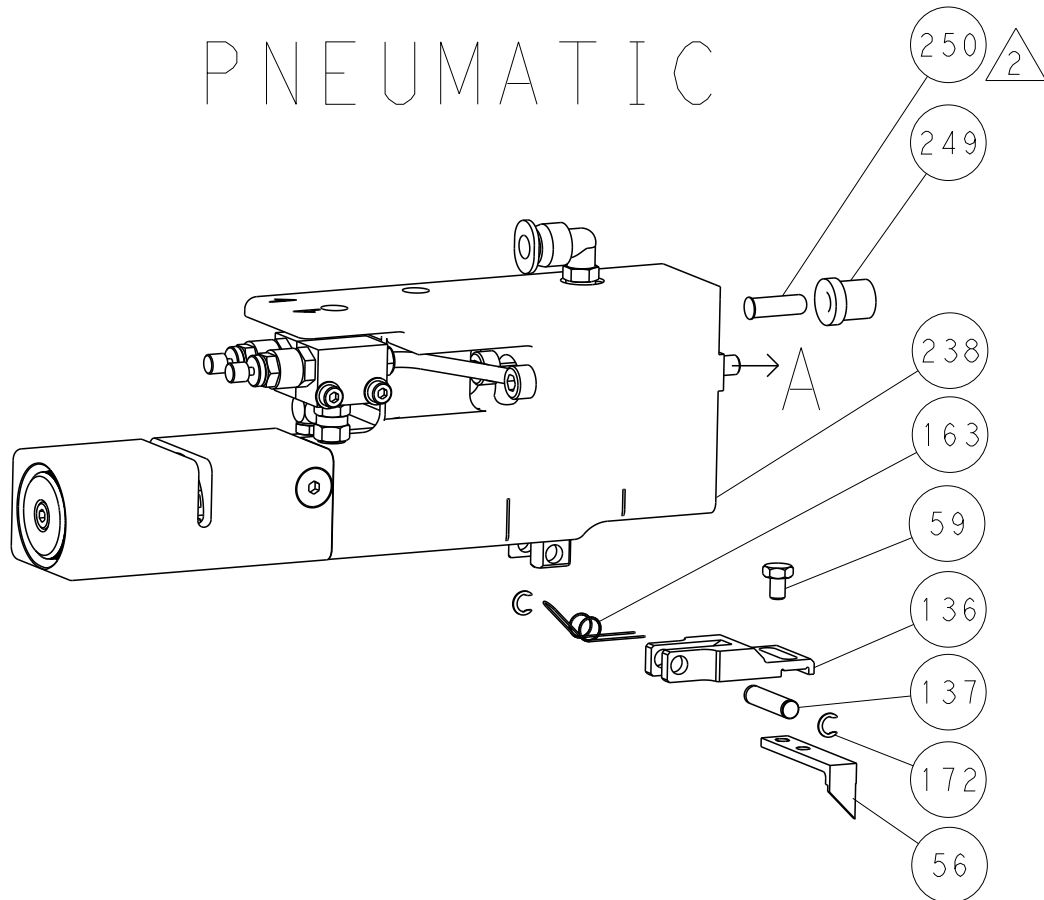
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC		DIST		REVISONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

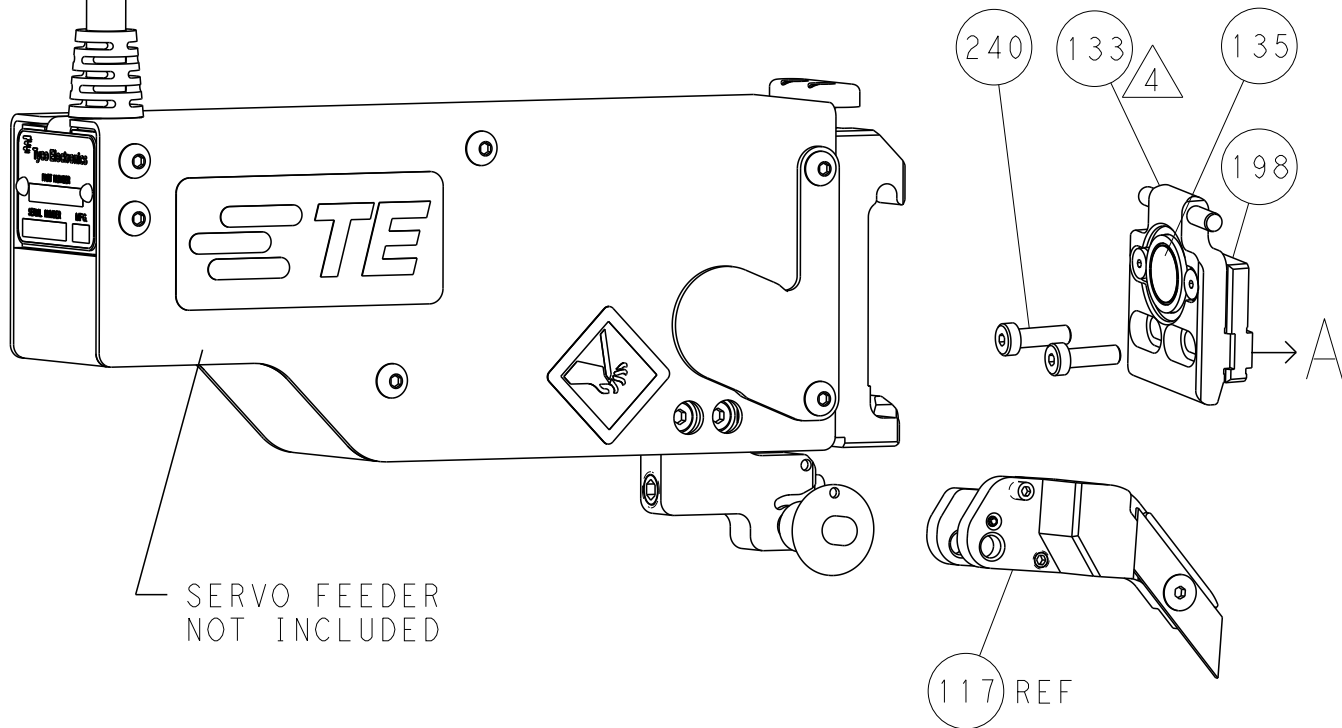
FEED TYPE  
MECHANICAL



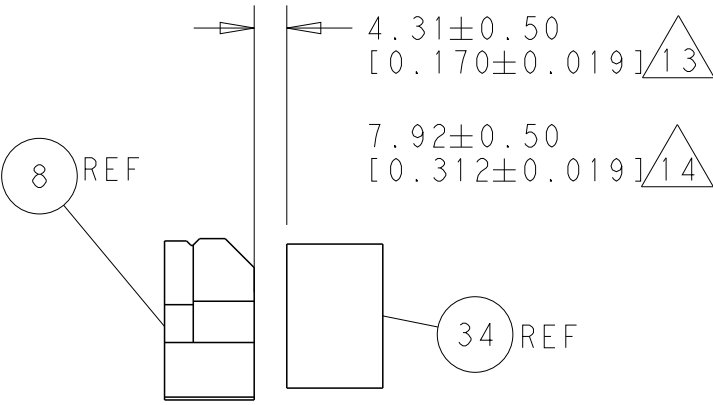
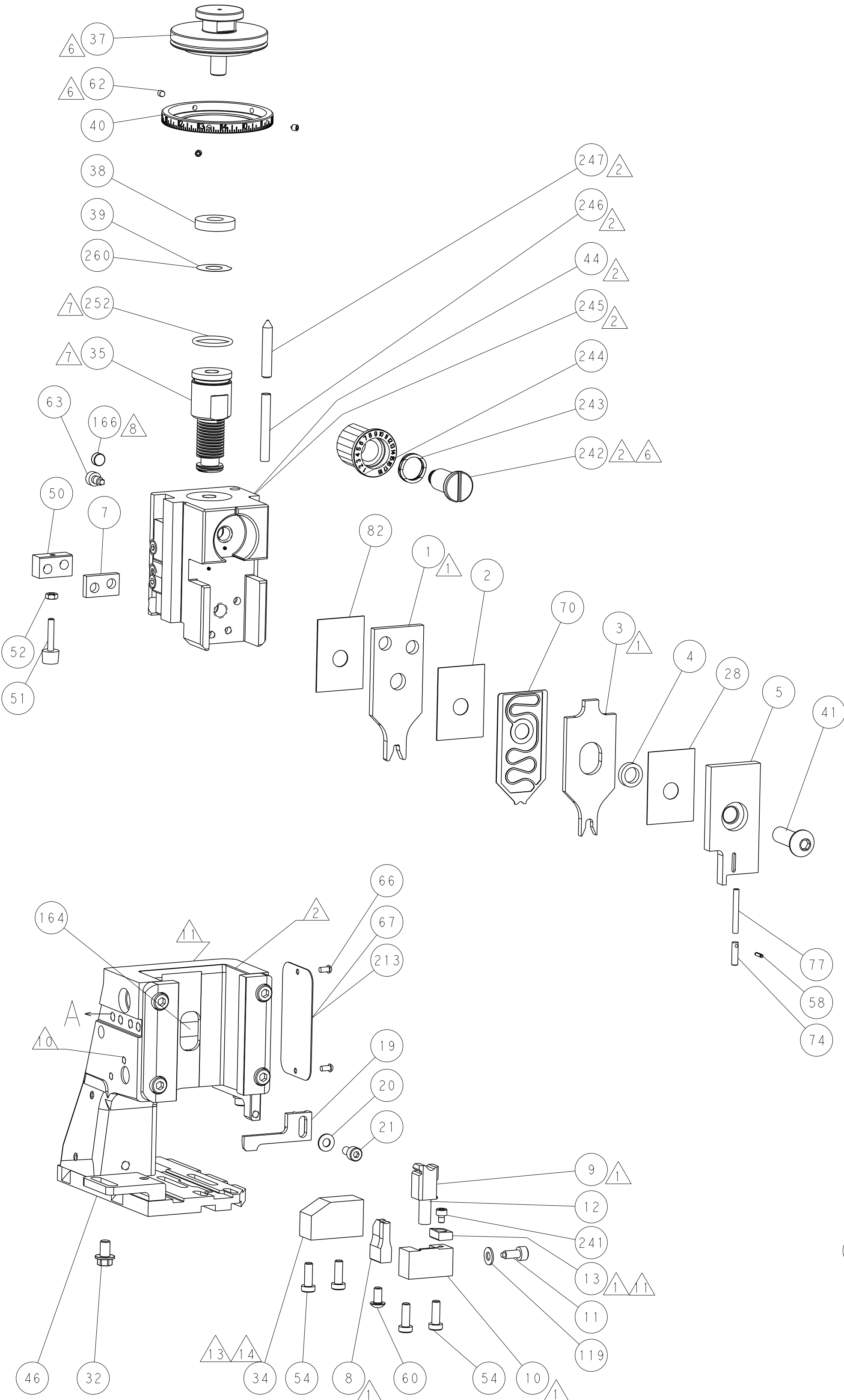
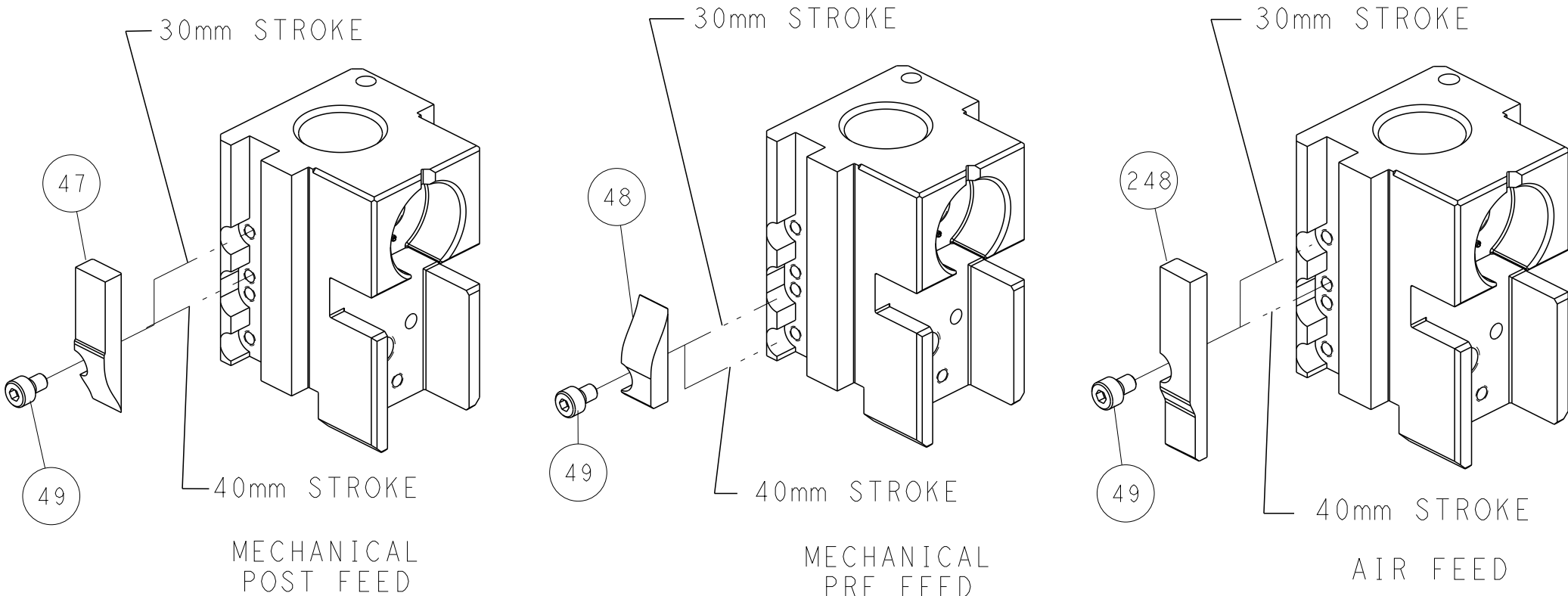
PNEUMATIC



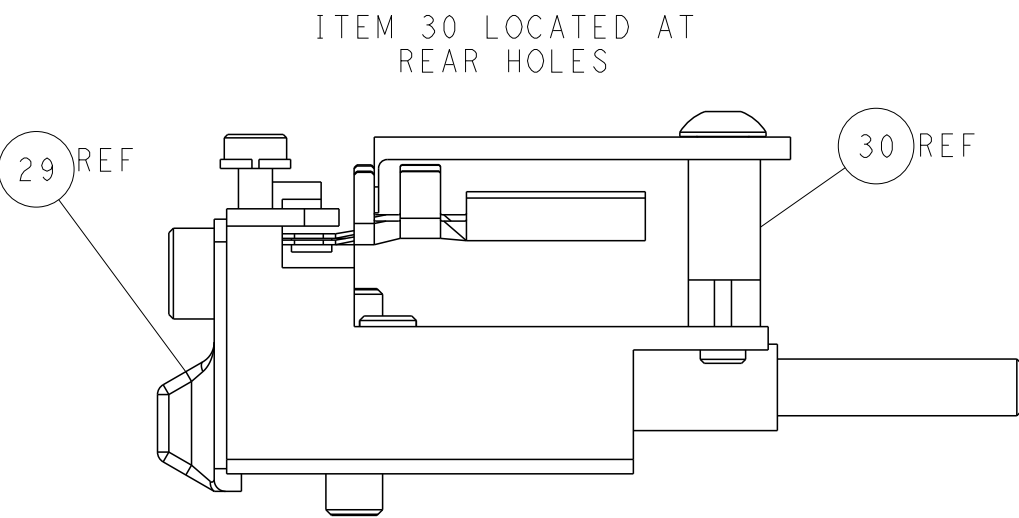
SERVO  
LATCH PLATE



CAM POSITIONS



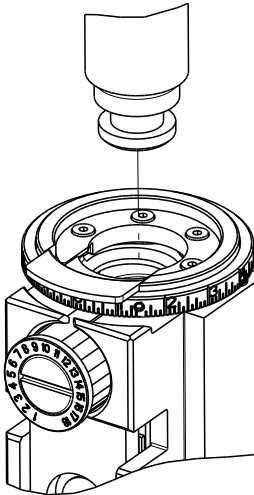
TERMINAL SUPPORT LOCATION




FEED TRACK POSITION  
GUIDE BY INSULATION BARREL



ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)



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		CHK	G. BAILEY	23-Jan-14	Harrisburg, PA 17105-3608		
		APVD	M. CLIFFORD	23-Jan-14	NAME  Ocean Side Feed Applicator -  SIZE CAGE CODE DRAWING NO  RESTRICTED TO		
		PRODUCT SPEC					
		APPLICATION SPEC					
		WEIGHT					
		Customer Accessible Production Drawing		A1			
		SCALE		1:2			
		SHEET		2 of 4			
		REV		A1			




	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266128-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266128-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266128-4	-	-	-
	2-2266128-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266128-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266128-4	-	-	-
	2-2266128-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE <sup>4</sup>	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
2-2266128-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2266128-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	
7-2266128-8	A	APPLICATOR CONVERSION KIT	-	<sup>4</sup>	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.28 mm [.129]	F
INSUL	4.06 mm [.160]	O
APPLICATOR INSTRUCTIONS 408-10389 		

<sup>15</sup> APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266127-8	Ø 4.70-5.18mm [.185-.204]
7-2266128-8	Ø 3.94-4.83mm [.155-.190]
7-2266129-8	Ø 3.56-4.06mm [.140-.160]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN] 	INSULATION DIAMETER RANGE Ø 3.94-4.83 mm [.155-.190 IN]		
TERMINAL APPLICATION SPECIFICATION  0425-041-0000 Rev E	-	-	-
TERMINALS APPLIED <sup>12</sup>			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286989-1	1060-12-0222	286989-2	1060-12-0244

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN] 	INSULATION DIAMETER RANGE Ø 3.94-4.83 mm [.155-.190 IN]		
TERMINAL APPLICATION SPECIFICATION  0425-041-0000 Rev E	-	-	-
TERMINALS APPLIED <sup>13</sup>			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286988-1	1062-12-0222	286988-2	1062-12-0244

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING <sup>9</sup> 
6.00mm2	2.72±0.03/-0.05 [.107+/.001/- .002]	5.4
10 AWG	2.51±0.03/-0.05 [.099+/.001/- .002]	7.6
5.00mm2	2.51±0.03/-0.05 [.099+/.001/- .002]	7.5
4.00mm2	2.16±0.03/-0.05 [.085+/.001/- .002]	11.0



- <sup>1</sup> RECOMMENDED SPARE PARTS
- <sup>2</sup> GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- <sup>4</sup> APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266128-4  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266128-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266128-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- <sup>6</sup> APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- <sup>7</sup> GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- <sup>8</sup> MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- <sup>9</sup> CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- <sup>10</sup> SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- <sup>11</sup> TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- <sup>12</sup> DIMENSION 1.27±0.50 [0.050±0.019] APPLIES TO PIN TERMINALS 1060-12-02XX.
- <sup>13</sup> DIMENSION 7.92±0.50 [0.312±0.019] APPLIES TO SOCKET TERMINALS 1062-12-02XX.
- <sup>14</sup> CUT TO LENGTH AT ASSEMBLY.
- <sup>15</sup> SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.


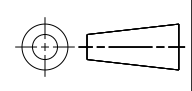
\*WARNING  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

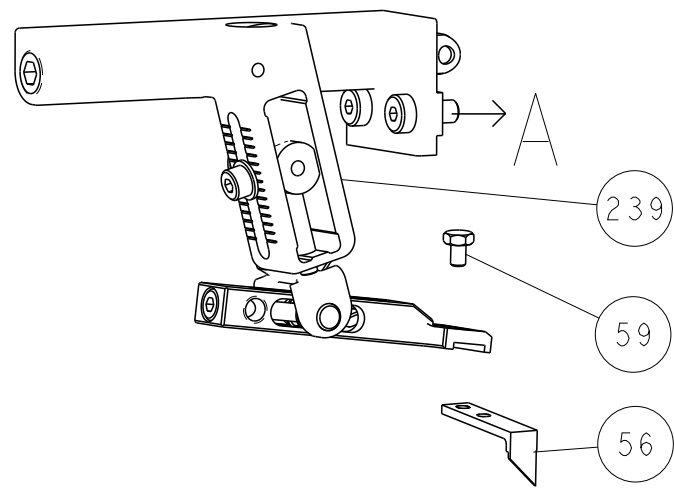
2			1					
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	-	SEE SHEET 1			-	-	-	

6	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
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	-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	-	1	1	1	1	2119798-2	DETENT PIN	145
	-	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
	-	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
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	-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
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	1	1	1	1	1	1	3-1803054-5	ANVIL, COMBINATION	8
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	-	-	1	1	1	1	1-2119780-4	DEPRESSOR, SHEAR	5
	-	-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
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	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	-	1	1	1	1	1	4-1633713-7	CRIMPER, WIRE PREMIUM	1

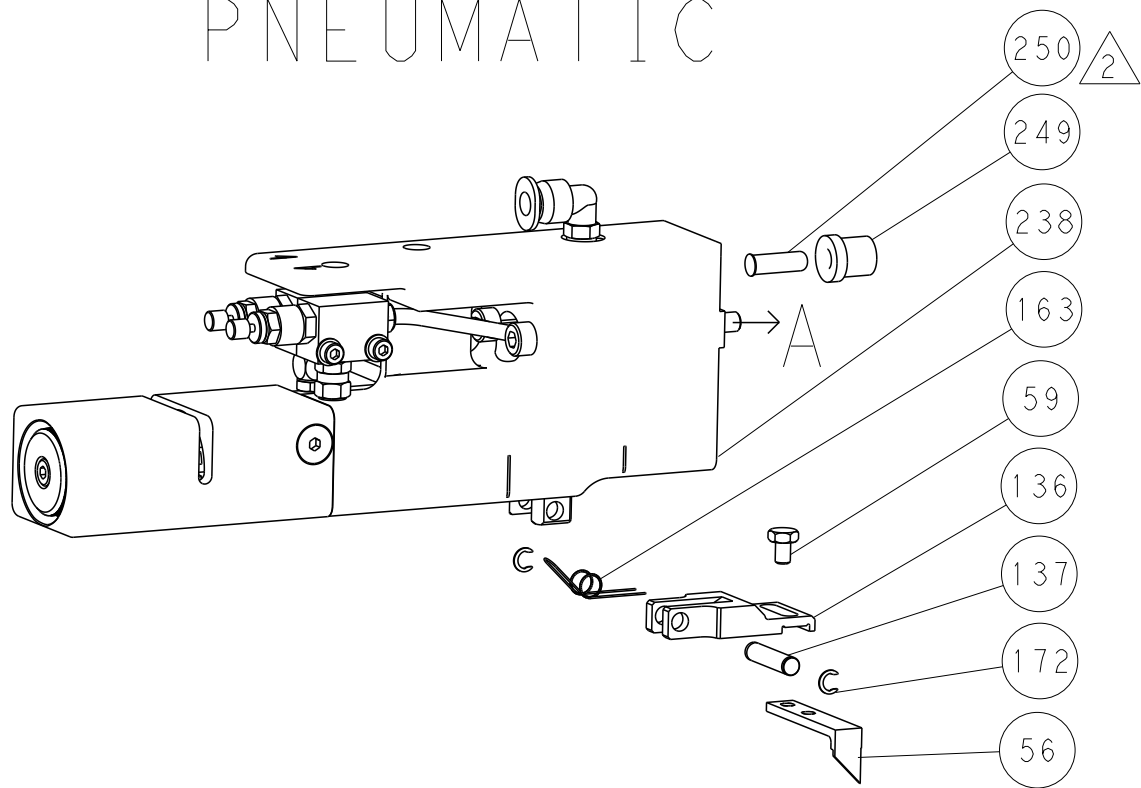
-78 -77 -27 -25 -22 -21				PART NO		DESCRIPTION				ITEM NO				
THIS DRAWING IS A CONTROLLED DOCUMENT FOR FICO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES OR REVISIONS SHOULD BE CONTACTED FOR THE LATEST REVISION.						OWN	23-Jan-14	 TE Connectivity Harrisburg, PA 17105-3608			RESTRICTED TO			
						R.KNEPPER	23-Jan-14							
						CHK	G.BAILEY							
						APVD	M.CLIFFORD							
						PRODUCT SPEC	-							
						APPLICATION SPEC	-							
DIMENSIONS:						TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator				
mm						0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		SIZE		CASE CODE	DRAWING NO	-		
MATERIAL						FINISH		A1		00779	©=2266128	-		
Customer Accessible Production Drawing						SCALE		1:2	SHEET	3	OF	4	REV	A1

LOC		DIST	REVISIONS				
P	LTR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	

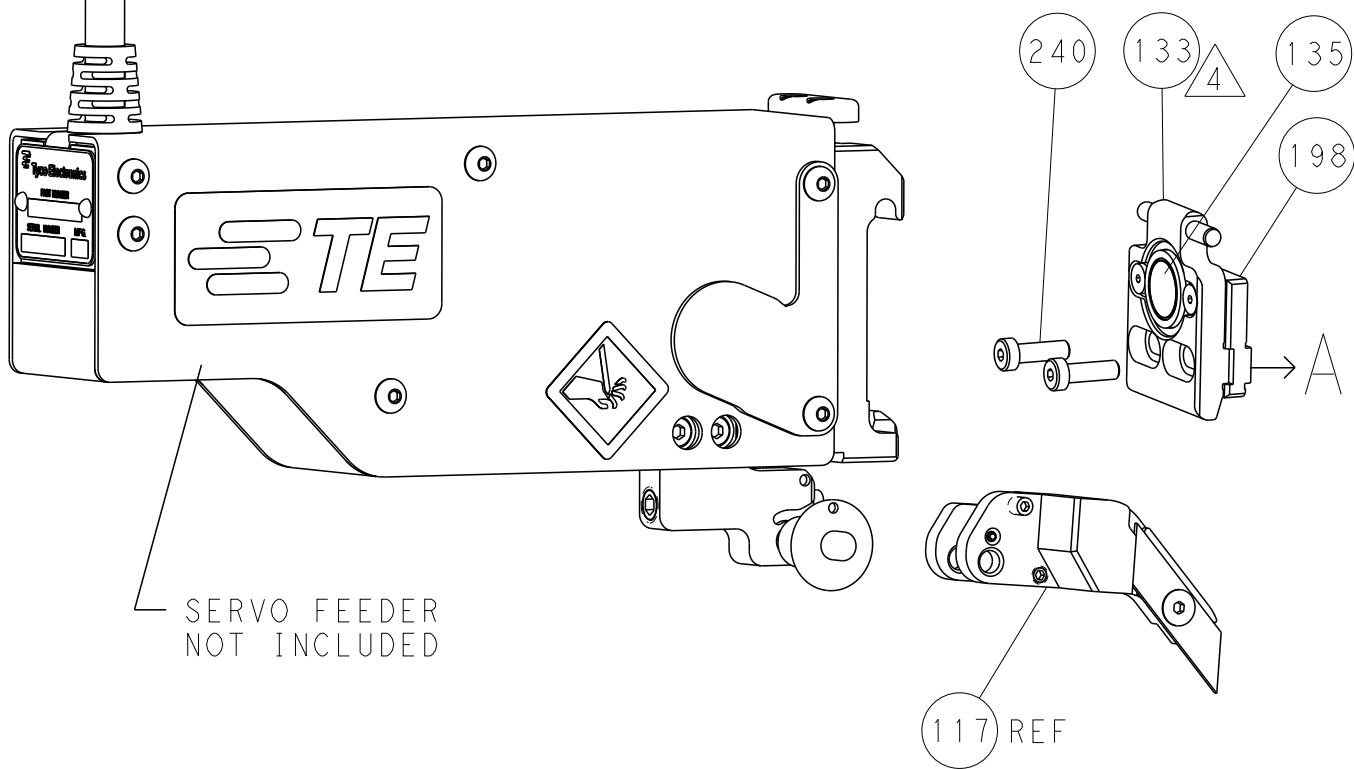
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MECHANICAL



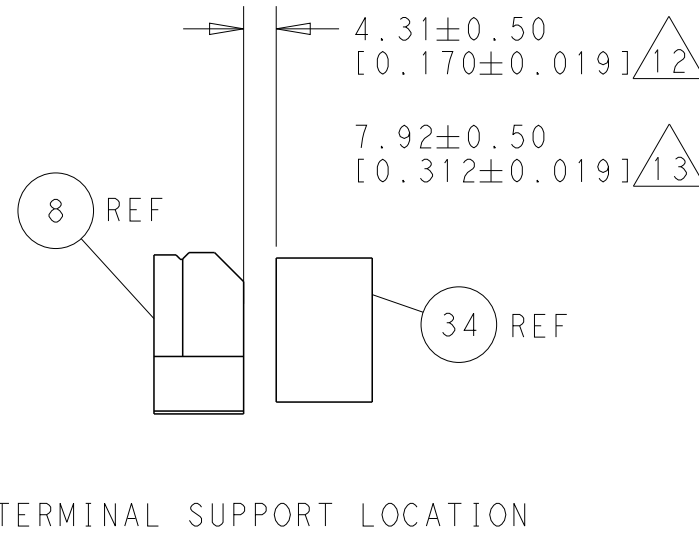
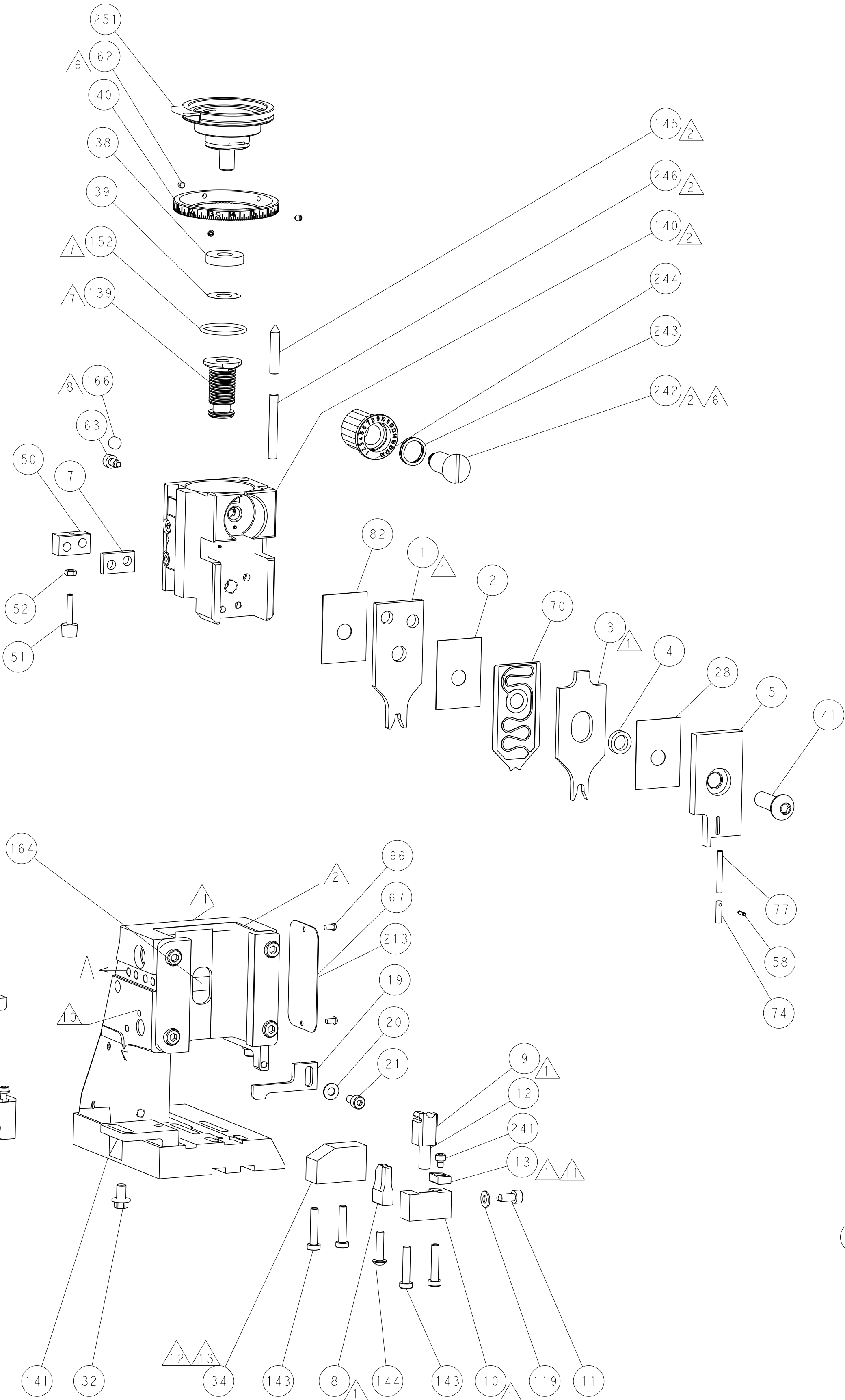
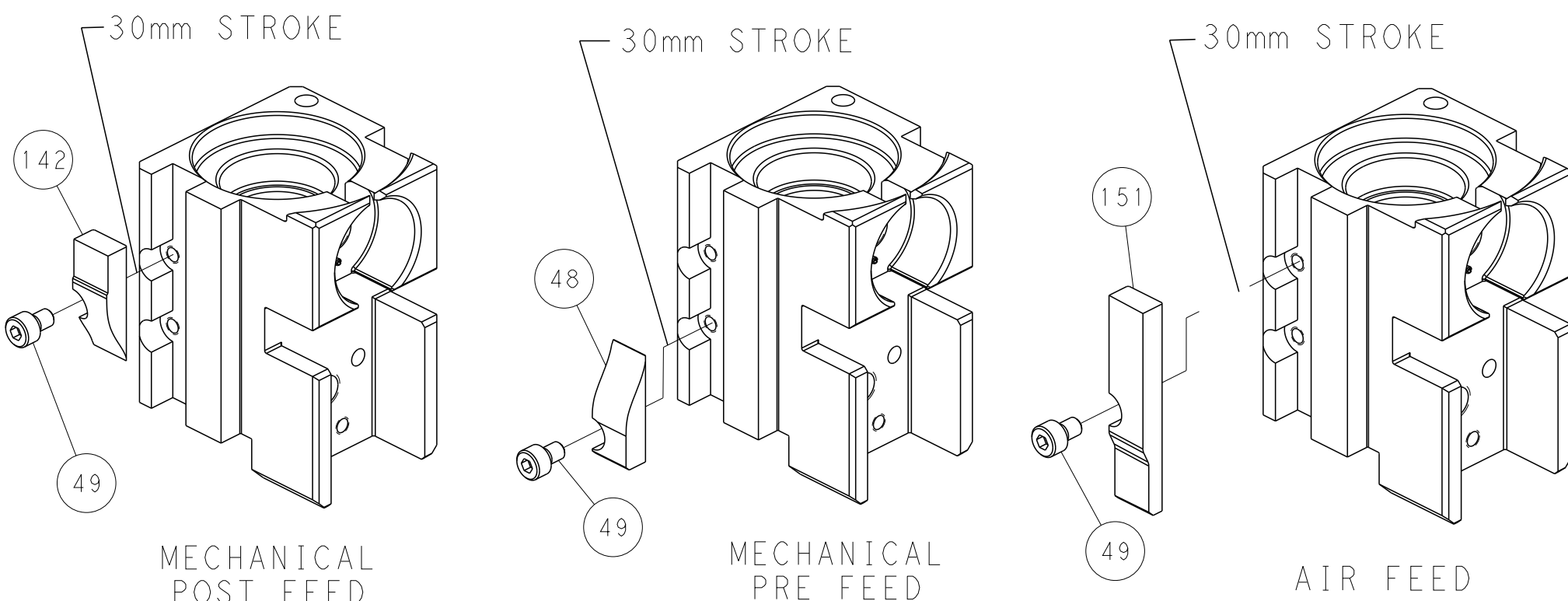
PNEUMATIC



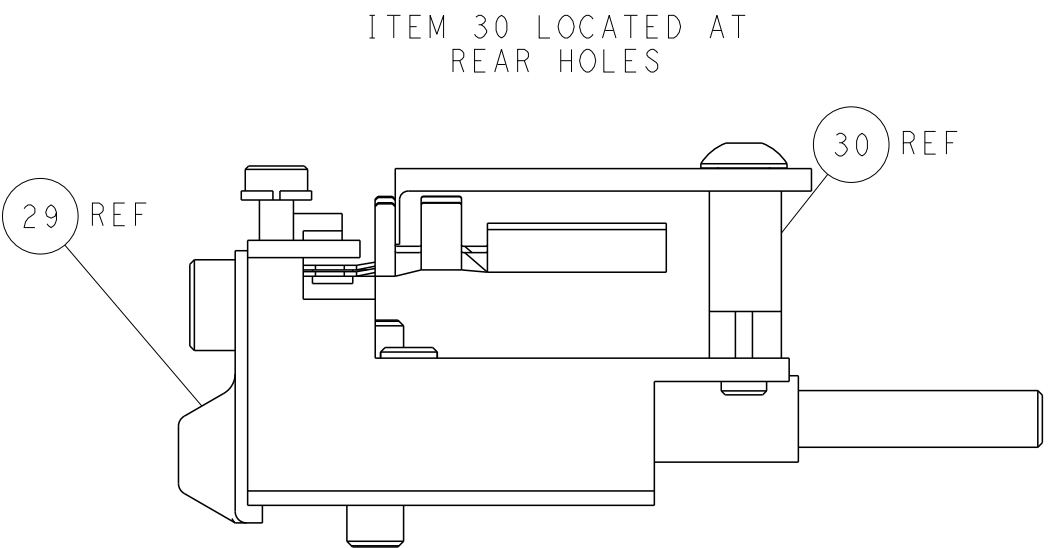
SERVO  
LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		CHK G. BAILEY 23-Jan-14	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.5		APVD M. CLIFFORD 23-Jan-14	SIZE A1	
MATERIAL -		PRODUCT SPEC -	CAGE CODE 00779	
FINISH -		APPLICATION SPEC -	DRAWING NO C=2266128	
WEIGHT -		RESTRICTED TO -	Customer Accessible Production Drawing	
SCALE 1:2		SHEET 4		REV A1