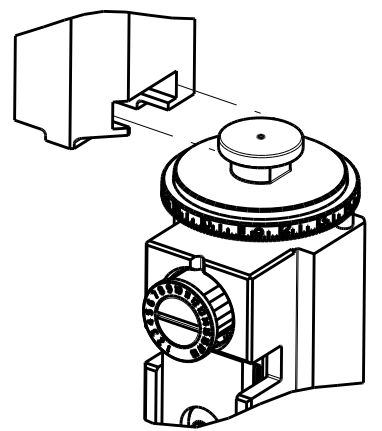





8		7		6		5		4		3		
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20								
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.										
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2266125-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266125-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266125-4	-	-	-
		2266125-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266125-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266125-4	-	-	-
		2266125-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE $\Delta$	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
		2266125-6	B	NON-CRIMP HEIGHT ADJUST	$\Delta$ SERVO LATCH PLATE $\Delta$	-	-	-	-	-	-	-
		2266125-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2266125-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-		
7-2266125-8	A	APPLICATOR CONVERSION KIT	-	$\Delta$	-	-	-	-	-	-		


APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.97 mm [ .117 ]	F
INSUL	3.40 mm [ .134 ]	O
APPLICATOR INSTRUCTIONS 408-10389		

15 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266124-8	Ø 3.83-4.47mm [ .151-.176 ]
7-2266125-8	Ø 3.30-3.91mm [ .130-.154 ]
7-2266126-8	Ø 2.87-3.43mm [ .113-.135 ]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.30-3.91 mm [.130-.154 IN]	
TERMINAL APPLICATION SPECIFICATION		0425-208-0000 Rev G	
TERMINALS APPLIED		TE TERMINAL	
1572028-2		1060-12-0144	
1572028-1		1060-12-0166	

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.30-3.91 mm [.130-.154 IN]	
TERMINAL APPLICATION SPECIFICATION		0425-208-0000 Rev G	
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
286955-2	1062-12-0144	286955-1	1062-12-0166

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
4.00mm2		2.24+0.03/-0.05 [0.088+0.01/-0.002]		5.4
12 AWG		2.03+0.03/-0.05 [0.080+0.01/-0.002]		5.7
3.00mm2		2.03+0.03/-0.05 [0.080+0.01/-0.002]		5.9
2.50mm2		1.88+0.03/-0.05 [0.074+0.01/-0.002]		7.4
14 AWG		1.78+0.03/-0.05 [0.070+0.01/-0.002]		8.2
2.00mm2		1.78+0.03/-0.05 [0.070+0.01/-0.002]		8.4



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHART ASSEMBLY. SEE BELOW FOR PART NUMBER:
 

MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-22
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-22
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-22
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-22

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL

INFORMATION.

△2 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF

△3 DIMENSION  $1.27 \pm 0.50$  [ $0.050 \pm 0.019$ ] APPLIES TO PIN TERMINALS

△4 DIMENSION  $7.92 \pm 0.50$  [ $0.312 \pm 0.019$ ] APPLIES TO SOCKET TERMINALS

△5 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS

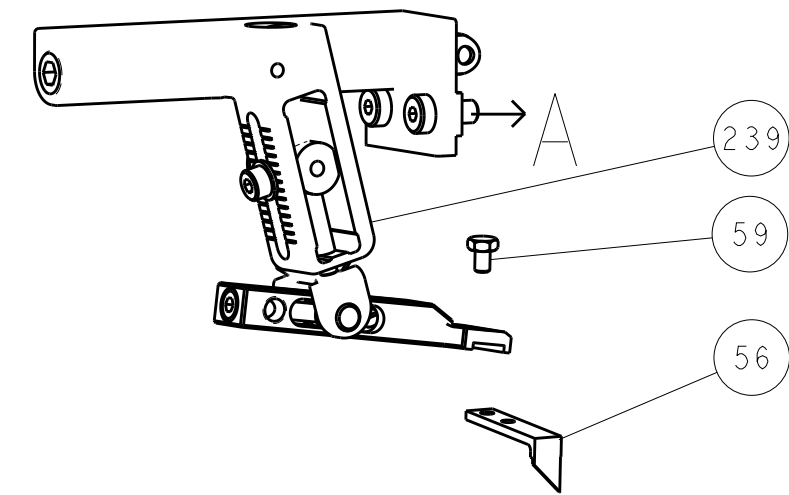
-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

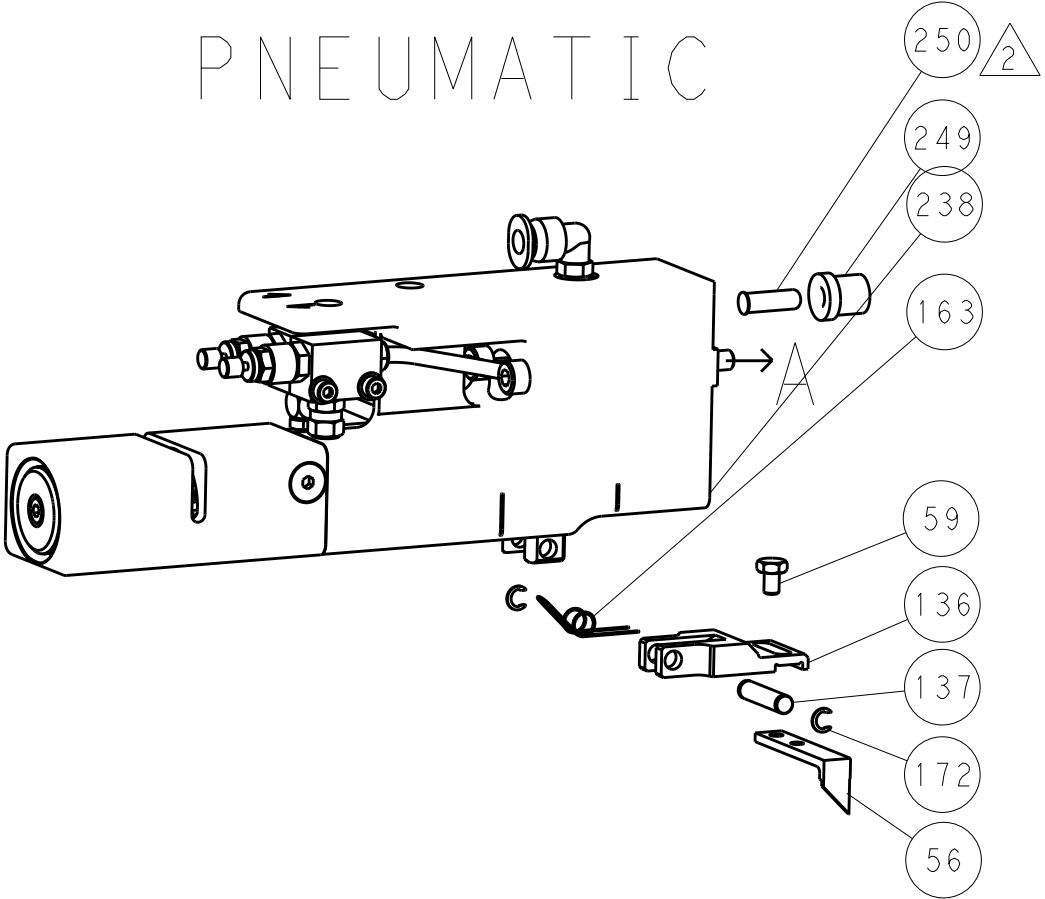
--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

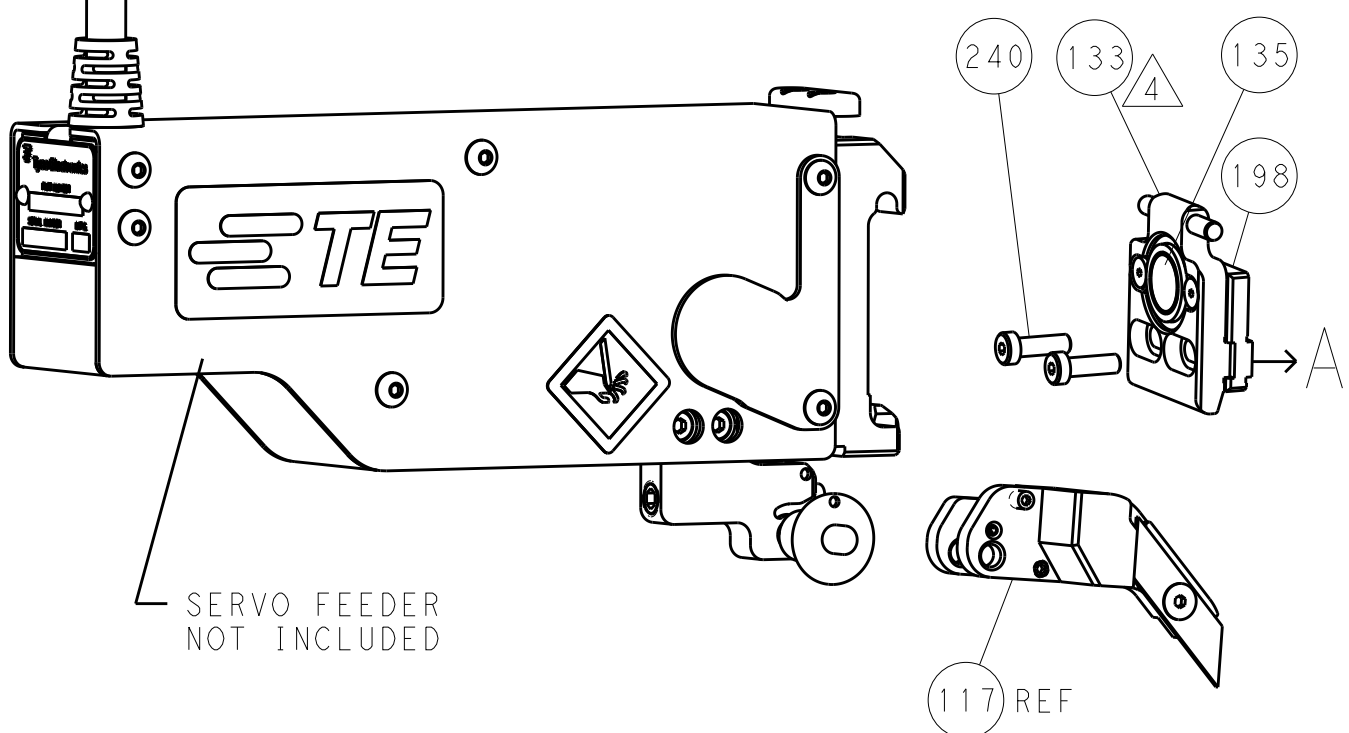
# FEED TYPE MECHANICAL



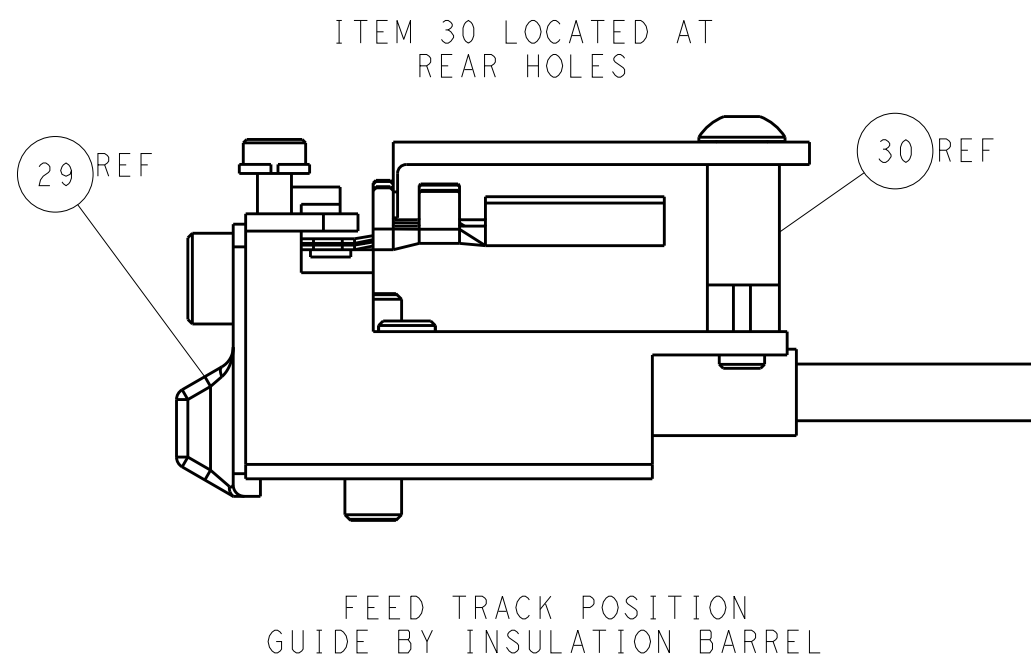
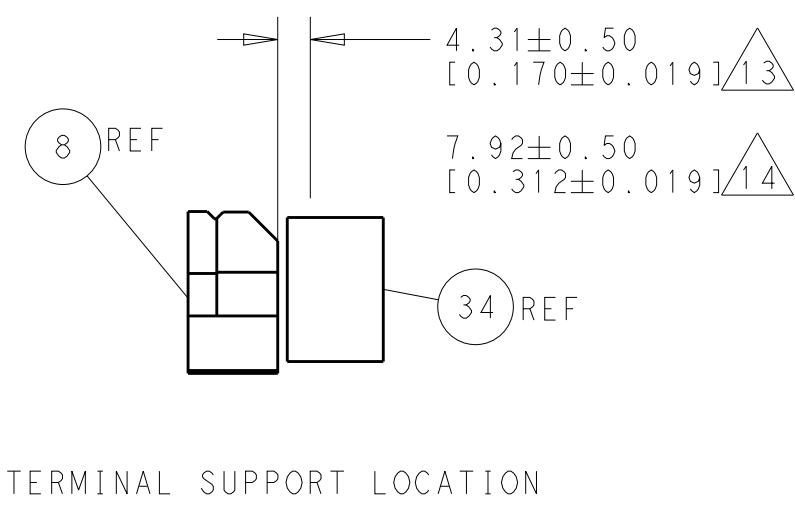
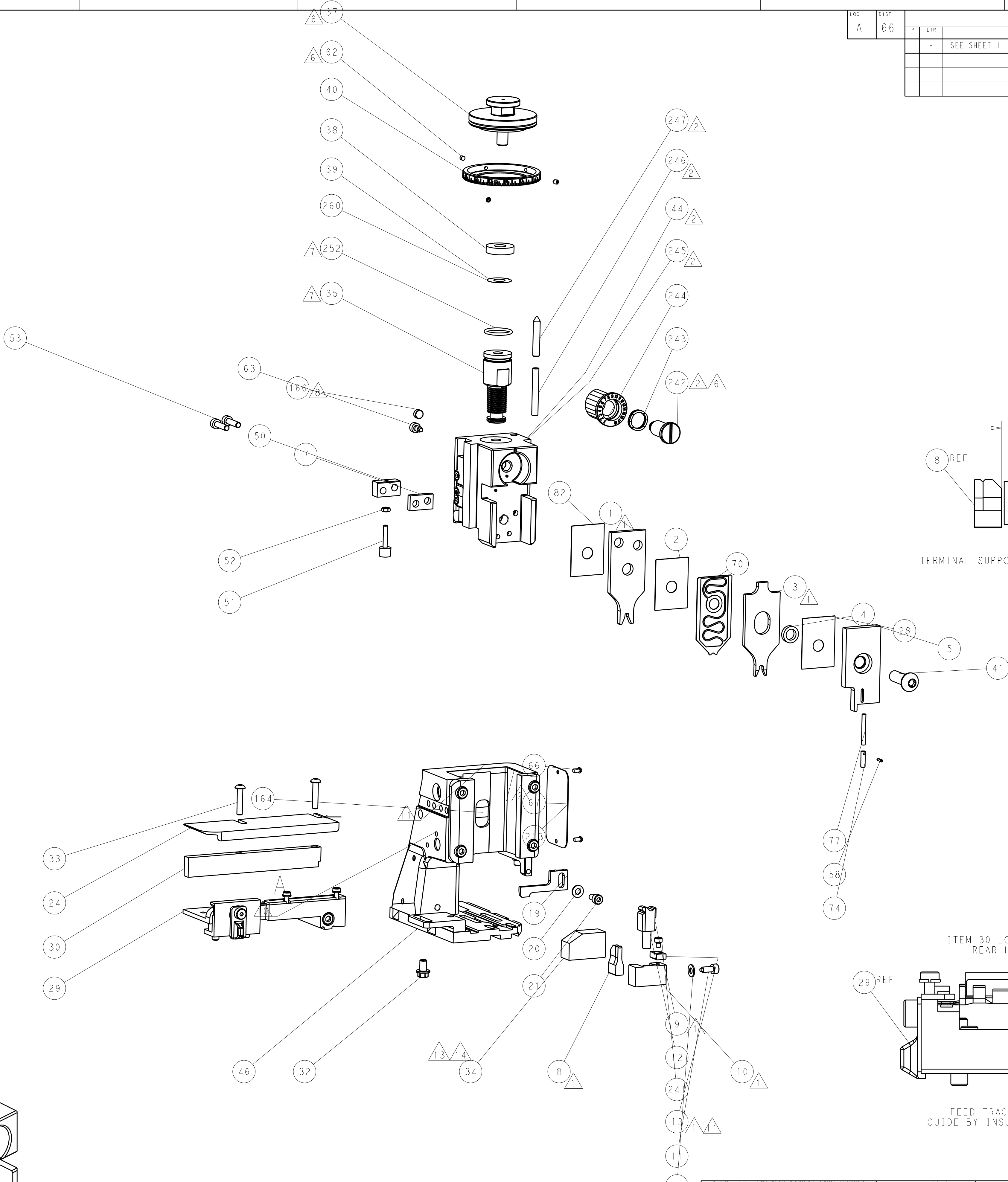
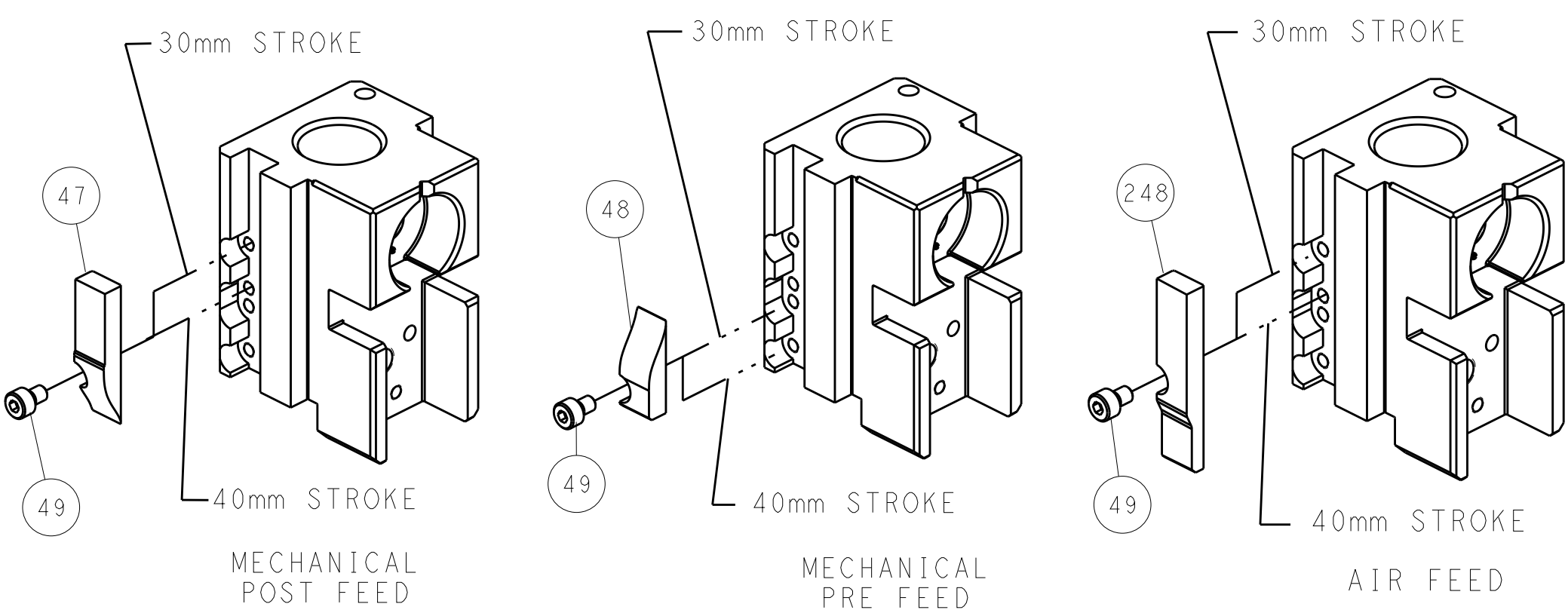
# PNEUMATIC



# SERVO LATCH PLATE



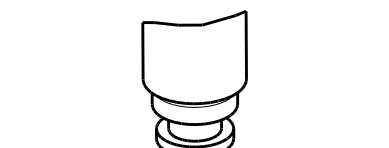


# CAM POSITIONS




ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 22-Oct-13		CHK G. BAILEY 22-Oct-13		APVD M. CLIFFORD 22-Oct-13		NAME Ocean Side Feed Applicator	
mm		0 PLC ±0.5		1 PLC ±0.13		2 PLC ±0.13		3 PLC ±0.013		4 PLC ±0.0001	
MATERIAL		FINISH		WEIGHT		SIZE A1		CAGE CODE 00779		DRAWING NO C=2266125	
				Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 of 4		REV B	

8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	





PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266125-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266125-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266125-4	-	-	-
	2-2266125-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266125-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266125-4	-	-	-
	2-2266125-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266125-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266125-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
	7-2266125-8	A	APPLICATOR CONVERSION KIT	- 							

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.97 mm [.117]	F
INSUL	3.40 mm [.134]	O
APPLICATOR INSTRUCTIONS 408-10389		

14 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266124-8	Ø 3.83-4.47mm [ .151-.176 ]
7-2266125-8	Ø 3.30-3.91mm [ .130-.154 ]
7-2266126-8	Ø 2.87-3.43mm [ .113-.135 ]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.30-3.91 mm [.130-.154 IN]	
TERMINAL APPLICATION SPECIFICATION		0425-208-0000 Rev G	
TERMINALS APPLIED		△2	
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1572028-2	1060-12-0144	1572028-1	1060-12-0166

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 12			
WIRE STRIP LENGTH 5.71-6.99 mm [.225-.275 IN]		INSULATION DIAMETER RANGE Ø3.30-3.91 mm [.130-.154 IN]	
TERMINAL APPLICATION SPECIFICATION		0425-208-0000 Rev G	
TE TERMINAL		DEUTSCH TERMINAL	
286955-2		1062-12-0144	
TE TERMINAL		DEUTSCH TERMINAL	
286955-1		1062-12-0166	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
4.00mm2			2.24+0.03/-0.05 [.088+/.001/- .002]		5.4
12 AWG			2.03+0.03/-0.05 [ .080+/.001/- .002]		5.7
3.00mm2			2.03+0.03/-0.05 [ .080+/.001/- .002]		5.9
2.50mm2			1.88+0.03/-0.05 [ .074+/.001/- .002]		7.4
14 AWG			1.78+0.03/-0.05 [ .070+/.001/- .002]		8.2
2.00mm2			1.78+0.03/-0.05 [ .070+/.001/- .002]		8.4



-  RECOMMENDED SPARE PARTS

- 2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

- 4 △ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT  
ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266125-4  
PERUFEED FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266125-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266125-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.


- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.

- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET  
FOR ADDITIONAL INFORMATION.

-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

- △12 DIMENSION  $1.27 \pm 0.50$  [ $0.050 \pm 0.019$ ] APPLIES TO PIN TERMINALS 1060-12-01XX.

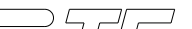

- 13 DIMENSION  $7.92 \pm 0.50$  [ $0.312 \pm 0.019$ ] APPLIES TO SOCKET TERMINALS 1062-12-01XX.

- 14 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

										2												I											
SET UP GAUGE 2119599-1										LOC A		DIST 66		REVISIONS																			
P		LTR		DESCRIPTION										DATE		DWN		APVD															
-		-		SEE SHEET 1										-		-		-															

6	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	-	1	-	-	1901094-3	SPACER, FEEDER	198
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
	-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	-	1	1	1	1	2119798-2	DETENT PIN	145
	-	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
	-	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
	-	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	82
	-	-	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
	-	-	1	1	1	1	854769-4	HOLDER, INS	74
	1	-	-	-	-	-	2266125	PRINT, APPLICATOR LOG SHEET	72
	-	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
	-	-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
	2	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
	-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	-	1	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	1	-	1	1	1	1	1-2119644-3	RAM WASHER, PRECISION	38
	-	-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
	-	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
	-	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
	-	-	1	1	1	1	455888-3	SPACER, CRIMPER	28
	-	-	1	1	1	1	1320928-6	STRIP GUIDE	24
	-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
	-	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
	-	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	1	3-1803054-2	ANVIL, COMBINATION	8
	1	-	1	1	1	1	4-240641-6	SPACER	7
	-	-	-	-	-	-	-	-	6
	-	-	1	1	1	1	1-2119780-4	DEPRESSOR, SHEAR	5
	1	-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	1	2-1803019-7	CRIMPER, INSULATION O	3
	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	-	1	1	1	1	4-1633713-6	CRIMPER, WIRE PREMIUM	1	
-78 -77 -27 -25 -22 -21							PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS TO BE KEPT IN THE COMPANY'S FILES AND NOT TO BE LOANED OR REPRODUCED BY ANY OTHER PERSON OR COMPANY. IT IS TO BE DESTROYED WHEN NO LONGER NEEDED. IT IS TO BE KEPT IN THE COMPANY'S FILES AND NOT TO BE LOANED OR REPRODUCED BY ANY OTHER PERSON OR COMPANY. IT IS TO BE DESTROYED WHEN NO LONGER NEEDED.		DWN 22-Oct-13 KNEPPER CHG 22-Oct-13 G.BAILEY APPR 22-Oct-13 W.CLIFFORD		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±		Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC		SIZE CASE CODE DRAWING NO A 1 00779 C=2266125	
MATERIAL -		FINISH -		RESTRICTED TO -	
		WEIGHT -		Customer Accessible Product Drawing	
		SCALE 1:2		SHEET 3 of 4 REV B	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
A	66	-	-	SEE SHEET 1	-

D

C

B

A

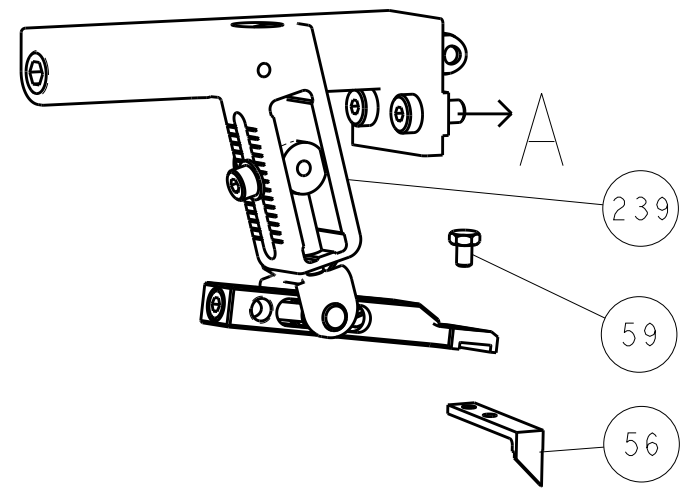
D

C

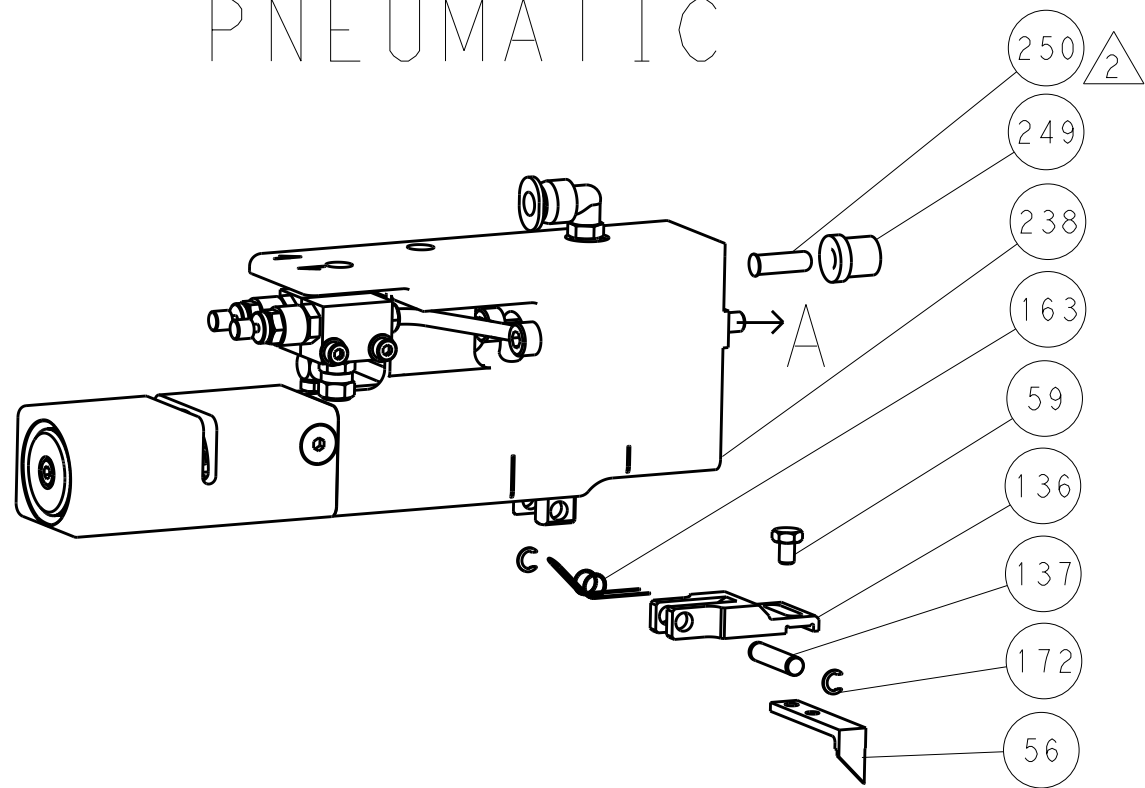
B

A

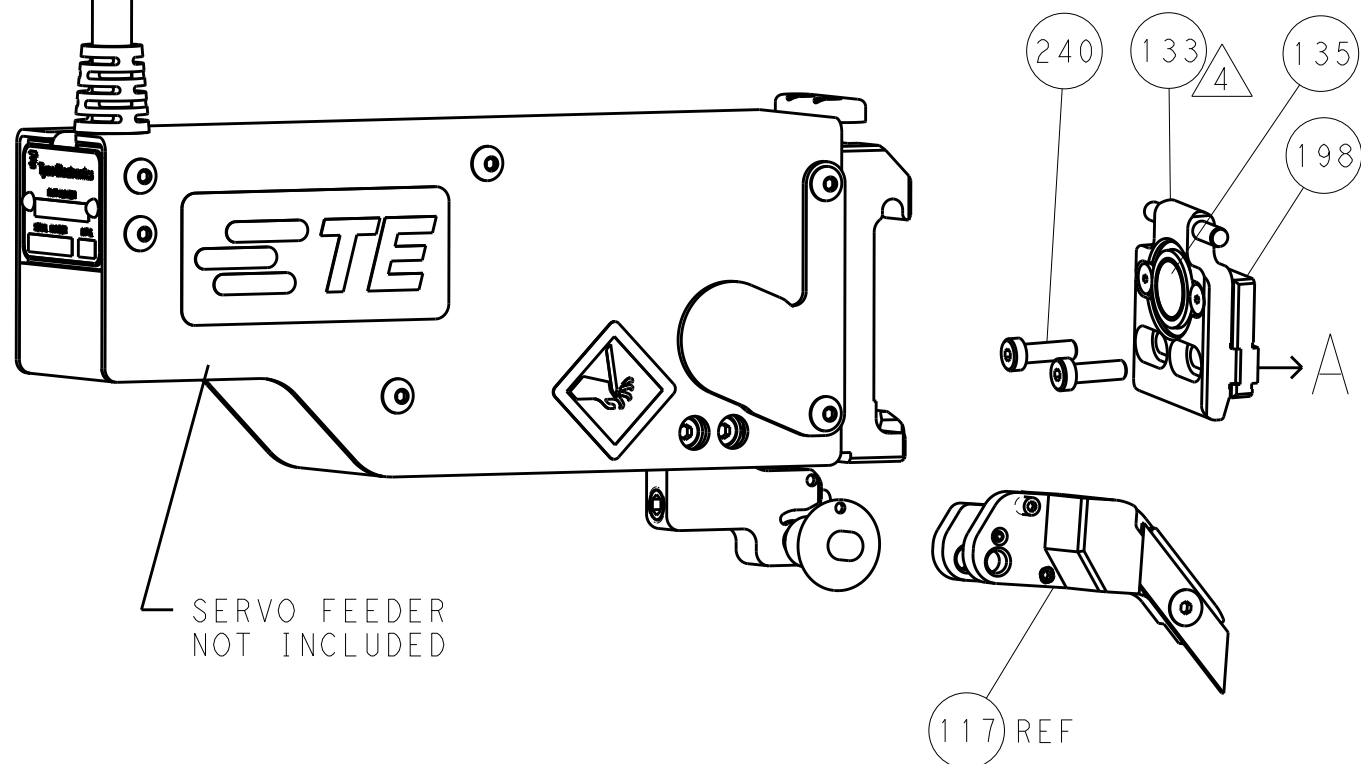
# FEED TYPE MECHANICAL



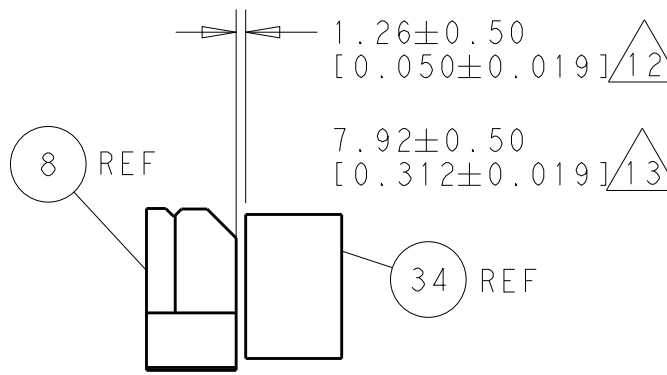
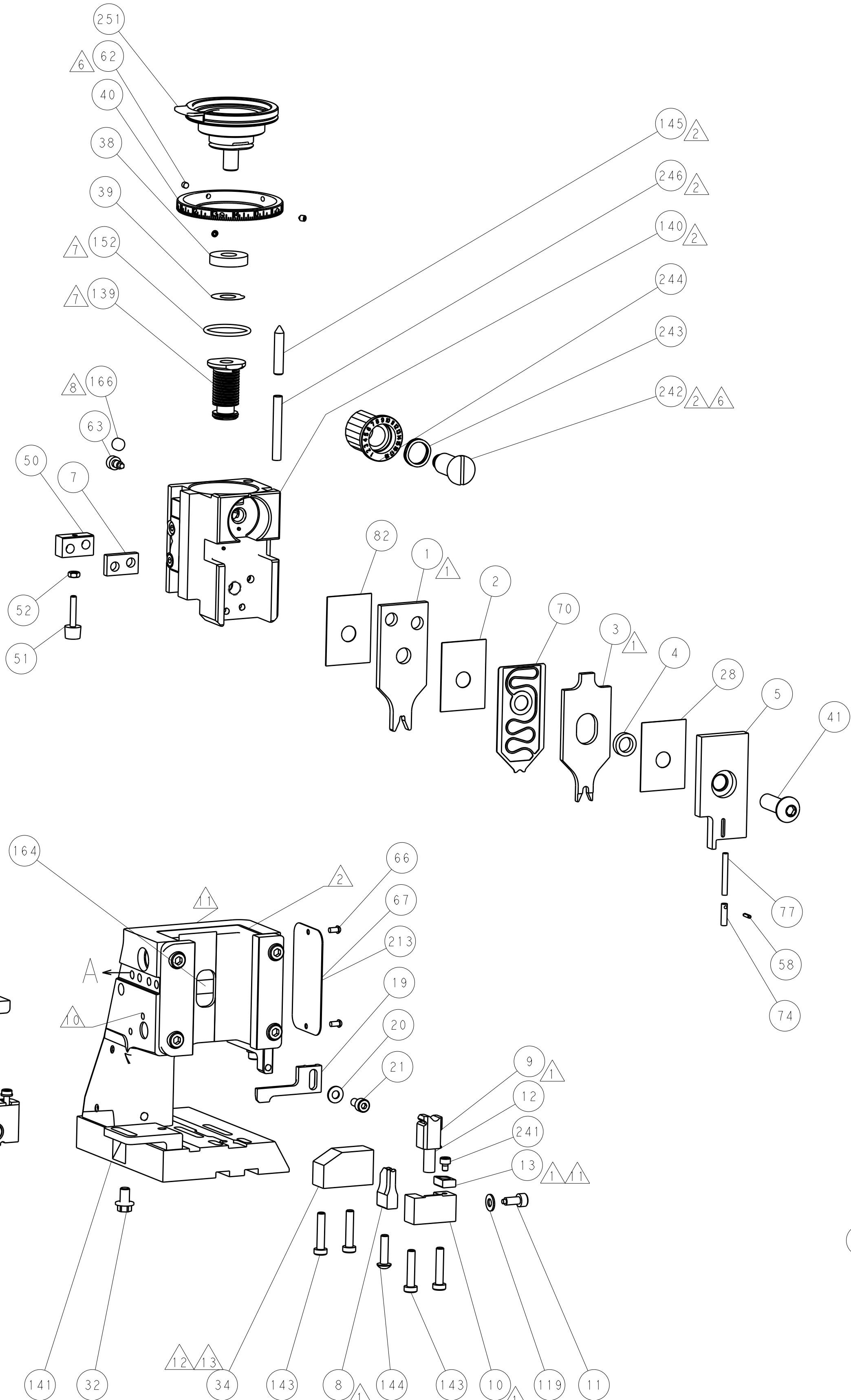
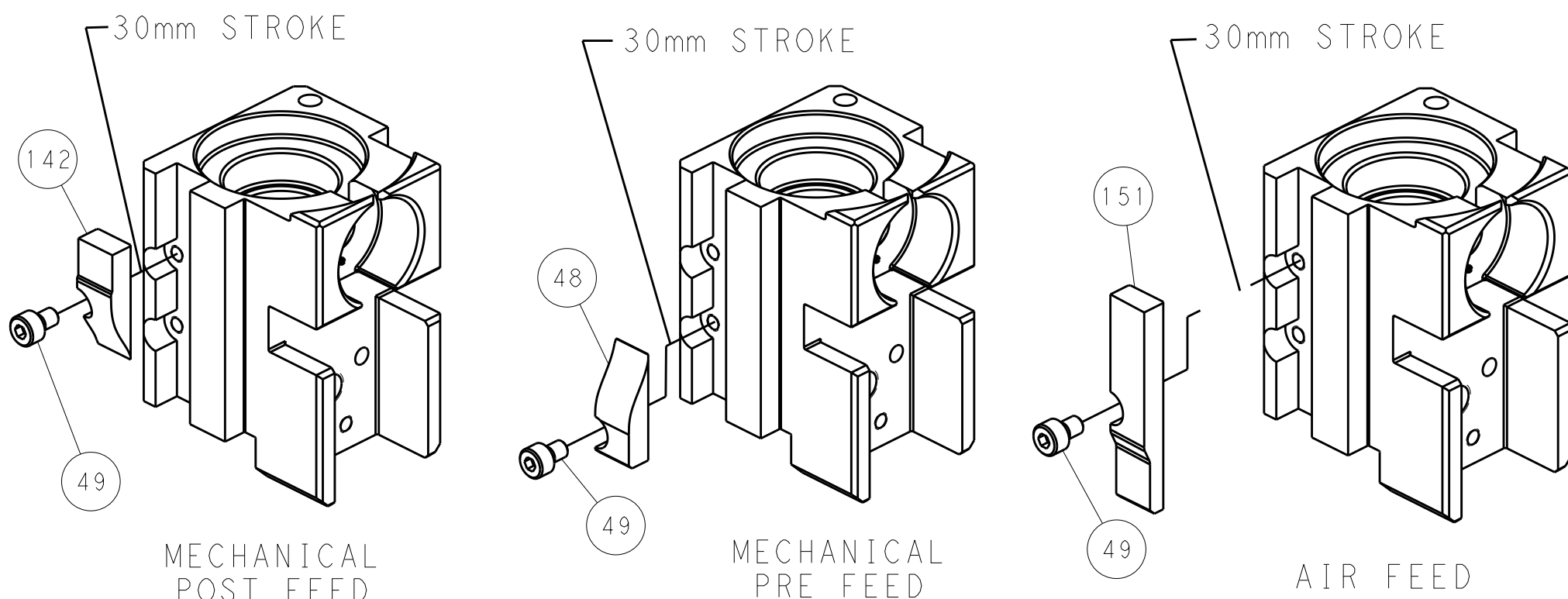
# PNEUMATIC



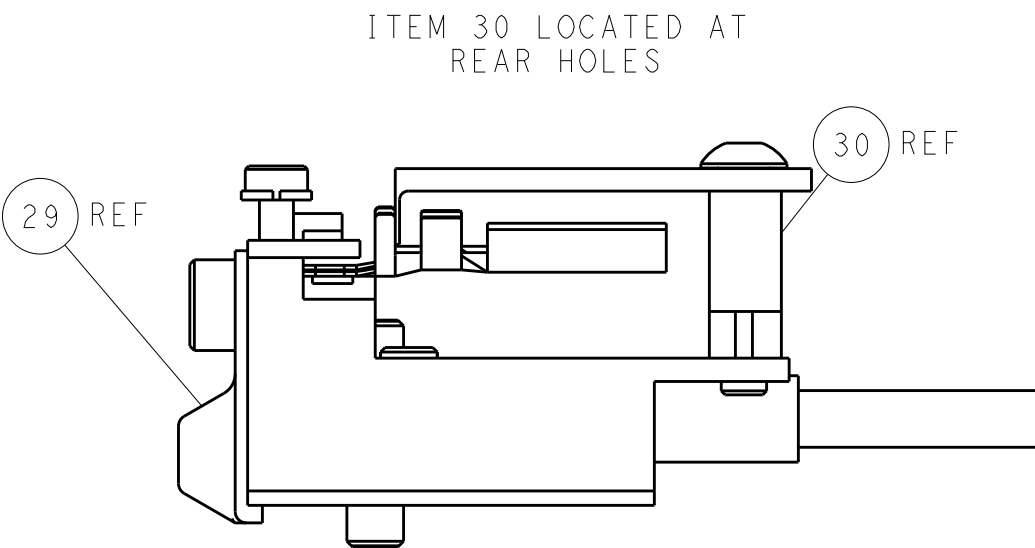
# SERVO LATCH PLATE



# CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

1. THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN R. KNEPPER CHK G. BAILEY APVD W. CLIFFORD	22-Oct-13 22-Oct-13 22-Oct-13	NAME Ocean Side Feed Applicator
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1		PRODUCT SPEC
MATERIAL		FINISH		APPLICATION SPEC
Customer Accessible Production Drawing		WEIGHT		RESTRICTED TO
SCALE 1:2		SHEET 4 OF 4		REV B