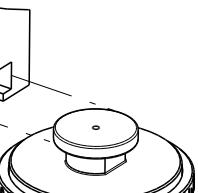







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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2266115-1	A	FINE CRIMP HEIGHT ADJUST
	2266115-2	A	FINE CRIMP HEIGHT ADJUST
	2266115-5	A	FINE CRIMP HEIGHT ADJUST
	2266115-6	A	NON-CRIMP HEIGHT ADJUST
	2266115-7	A	FINE CRIMP HEIGHT ADJUST
	7-2266115-7	A	CRIMP TOOLING KIT
	7-2266115-8	A	APPLICATOR CONVERSION KIT
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	2.62 mm [.103]	F	
INSUL	2.03 mm [.080]	O	
APPLICATOR INSTRUCTIONS 408-10389			

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.41 mm [.075-.095 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-039-0000 Rev E		-	-
TERMINALS APPLIED		13	
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG			1.65±0.03/-0.05 [0.065±.001/- .002]		6.1
2.00mm2			1.63±0.03/-0.05 [0.064±.001/- .002]		6.3
1.50mm2			1.50±0.03/-0.05 [0.059±.001/- .002]		7.6
16 AWG			1.47±0.03/-0.05 [0.058±.001/- .002]		7.9
1.00mm2			1.40±0.03/-0.05 [0.055±.001/- .002]		8.6

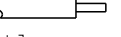




1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 

MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-2266115
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2266115
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2266115
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2266115
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 166.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.15.
13. DIMENSION  $1.00 \pm 0.50$  [ $0.039 \pm 0.019$ ] APPLIES TO PIN TERMINALS 1060-
14. DIMENSION  $7.60 \pm 0.50$  [ $0.299 \pm 0.019$ ] APPLIES TO SOCKET TERMINALS 1060-
15. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIP

		6		5		4		3
FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
	CONVERT TO	PART NUMBERS REQUIRED						
MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1	
	SERVO LATCH PLATE	2119951-1	-	8-2266115-5	1901094-3	-	2168400-6 (QUANTITY 2)	
	SMART APPLICATOR	2161326-1	-	8-2266115-4	-	-	-	
PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-	
	SERVO LATCH PLATE	2119951-1	-	8-2266115-5	1901094-3	-	2168400-6 (QUANTITY 2)	
	SMART APPLICATOR	2161326-1	-	8-2266115-4	-	-	-	
SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-	
	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1	
SERVO LATCH PLATE	-	-	-	-	-	-	-	
	-	-	-	-	-	-	-	
NONE	-	-	-	-	-	-	-	
-	-	-	-	-	-	-	-	
T -								

DIAMETER RANGE	
1/4" (6.35mm)	[.120-.140]
3/16" (4.76mm)	[.105-.125]
1/8" (3.18mm)	[.090-.110]
3/32" (2.38mm)	[.075-.095]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		 INSULATION DIAMETER RANGE $\varnothing$ 1.91-2.41 mm [.075-.095 IN]	
TERMINAL APPLICATION SPECIFICATION	 0425-039-0000 Rev E -	-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477



\*WARNING  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO  
LARGEST WIRE SIZE SETTING. USE OF SETTINGS  
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING  
WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

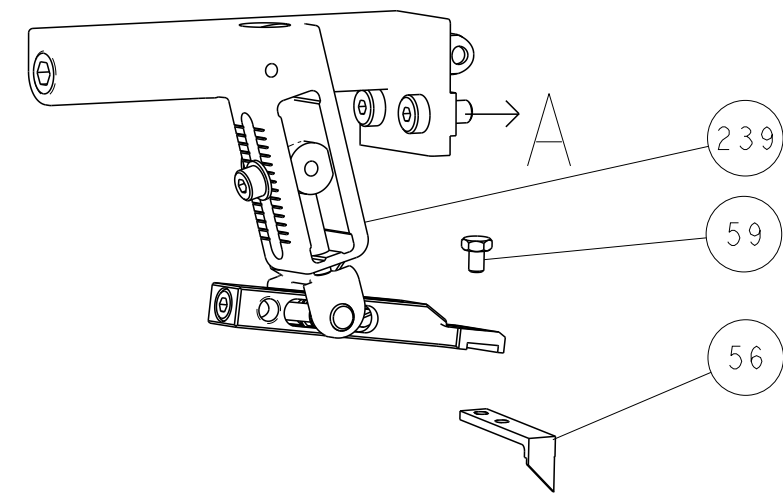
2		1	
SET UP GAUGE 2119599-1		LOC A	DIST 66
REVISIONS			
P	LTR	DESCRIPTION	DATE DWN APVD
	A1	ECR-14-003873	28MAR2014 RK GB

-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	-	-	1	1	1	1	22278-8	SPRING, COMPRESSION	77
-	-	-	1	1	1	1	854769-4	HOLDER, INS	74
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-	-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67
-	-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	-	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	-	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	-	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	-	-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	2-1803054-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	-	-	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	-	-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	1803019-6	CRIMPER, INSULATION O	3
-	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	-	-	1	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

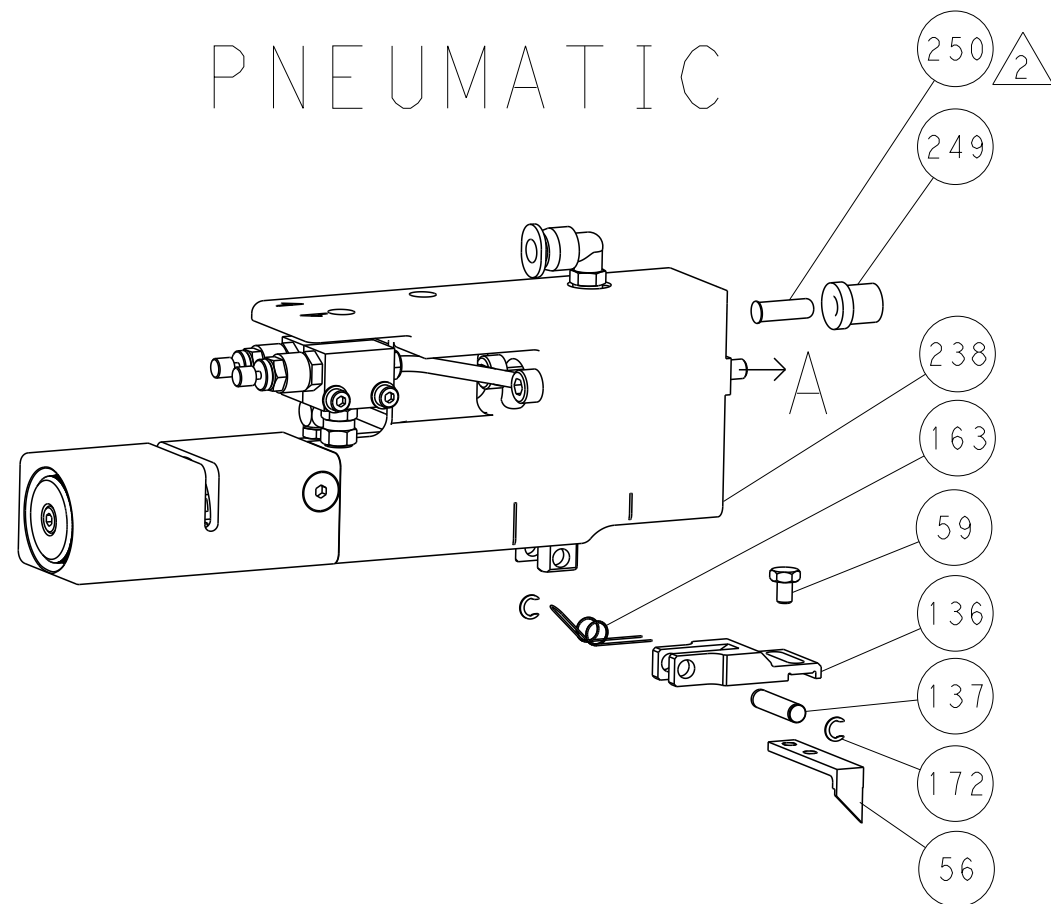
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				CHECKED G. BAILEY 15-Oct-13					
DIMENSIONS:  mm  		TOLERANCES UNLESS OTHERWISE SPECIFIED:  Ø P/LC ±. ±0.5 3 P/LC ±0.13 2 P/LC ±0.013 4 P/LC ±0.0001 ANGLES ° ±.		APPROVED M. CLIFFORD 15-Oct-13		NAME  Ocean Side Feed Applicator - -			
				PRODUCT SPEC					
				APPLICATION SPEC		SIZE    CAGE CODE    DRAWING NO.    RESTRICTED TO  A   00779    C=2266115    -			
				MATERIAL -					WEIGHT -
Customer Accessible Production Drawing						SCALE    1:2    SHEET    1    OF    4    REV    A			

LOC		DIST		REVISONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

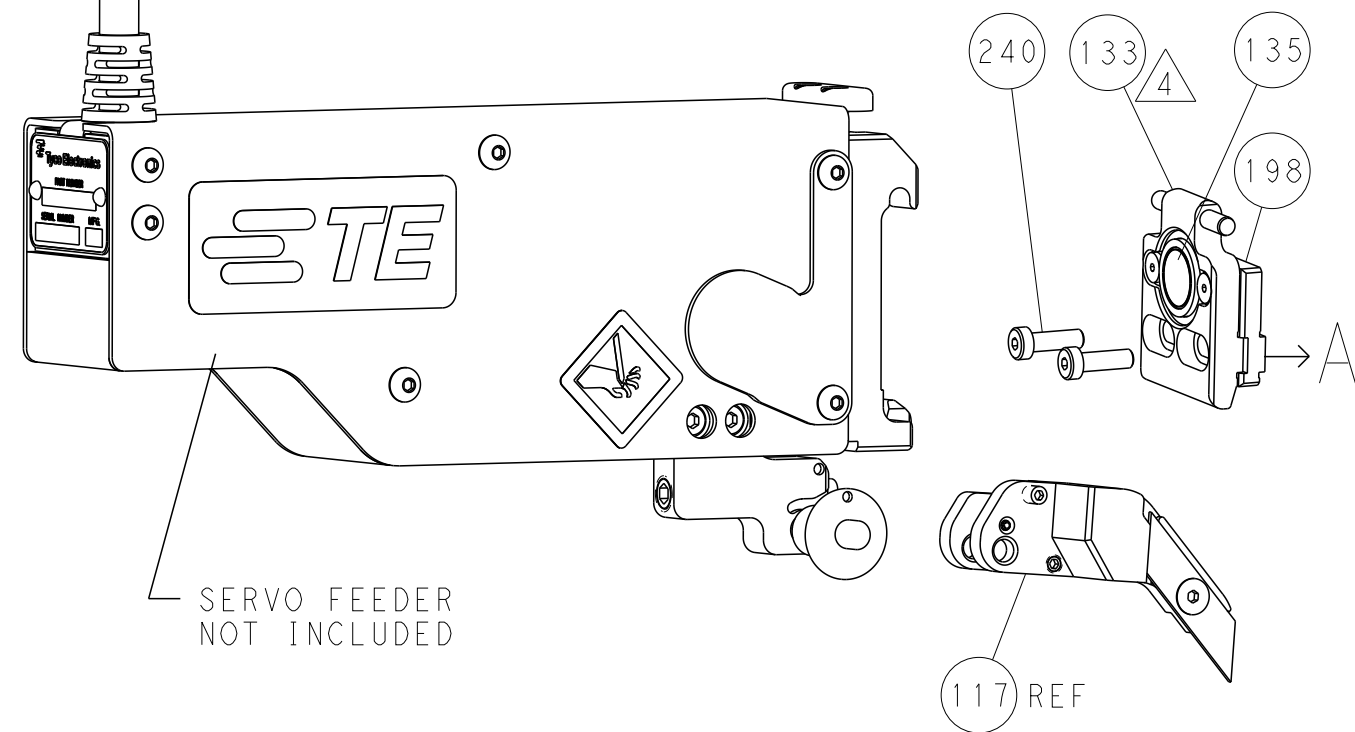
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MECHANICAL



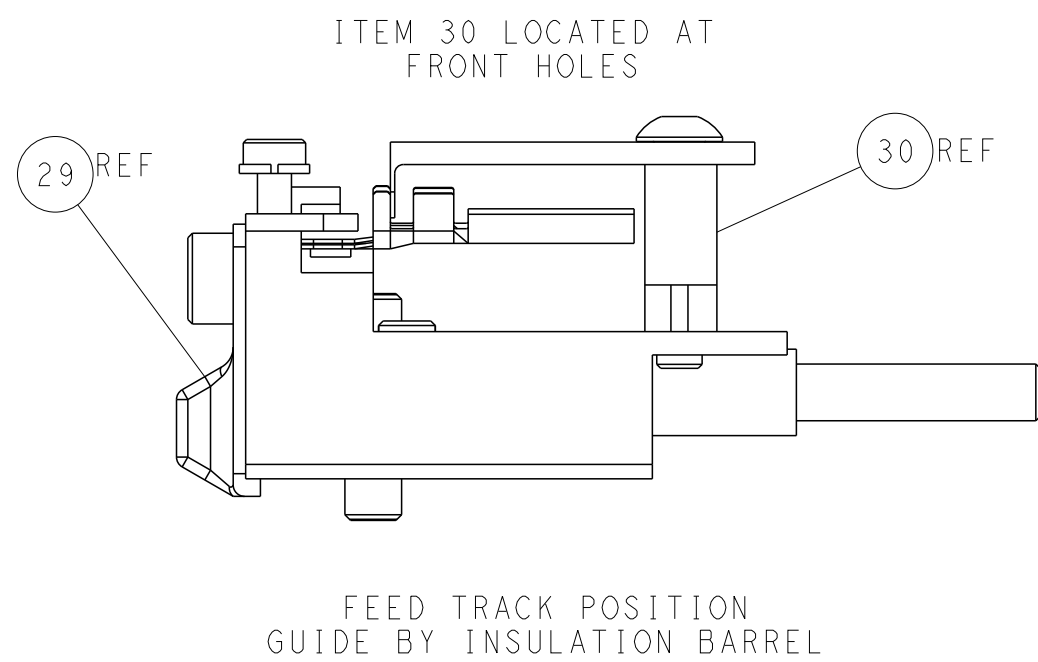
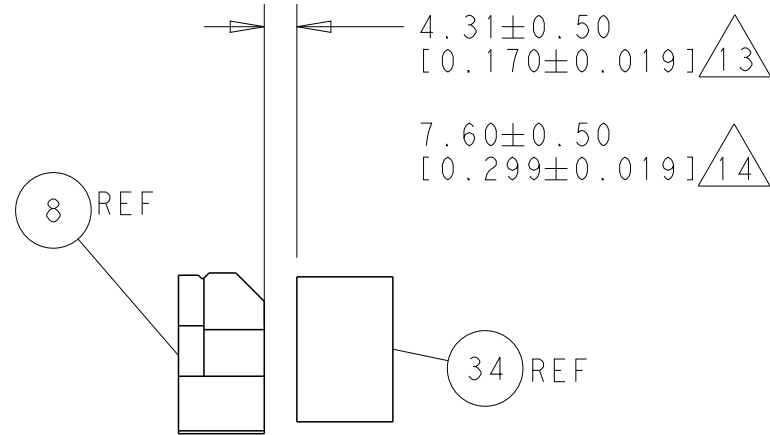
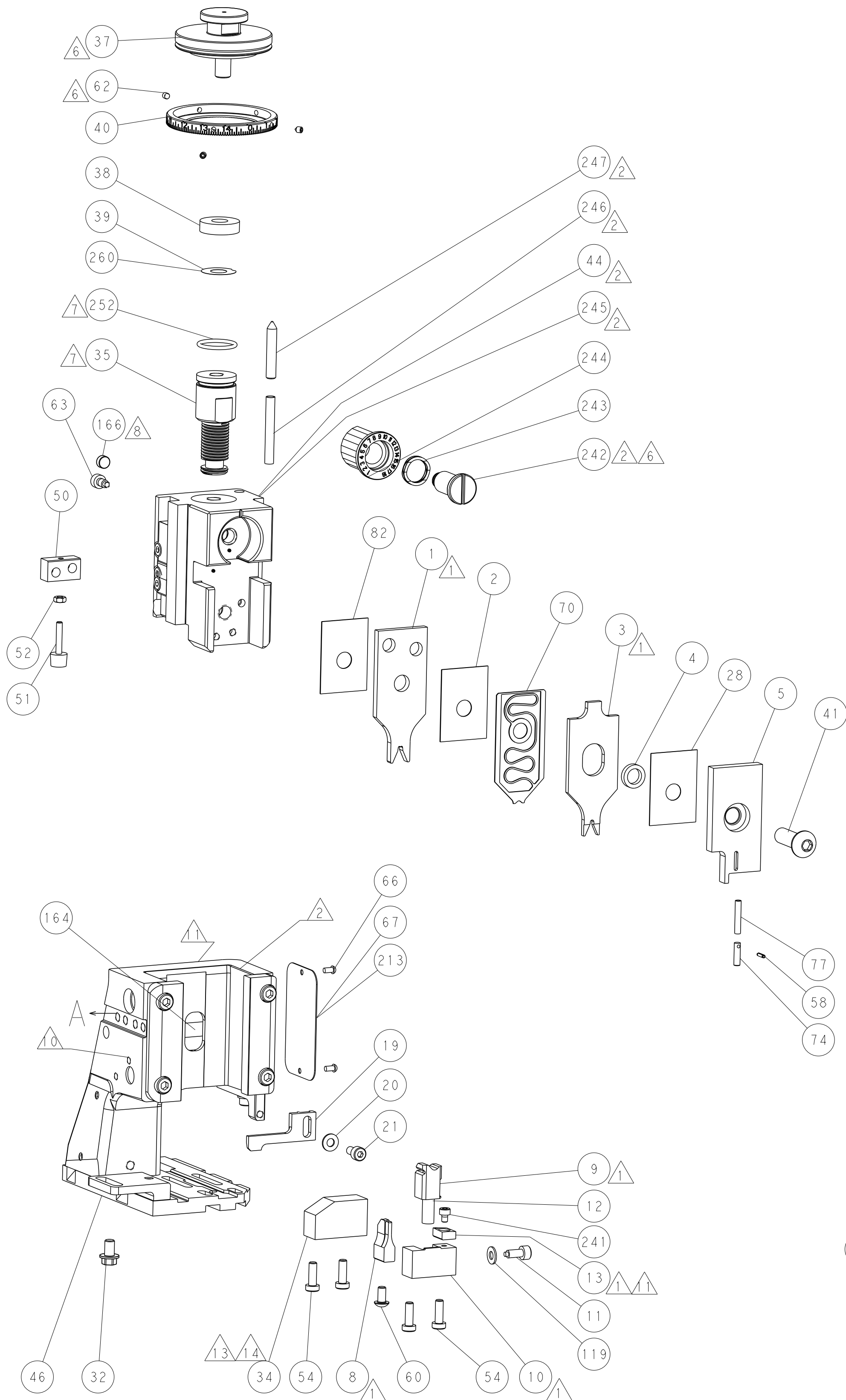
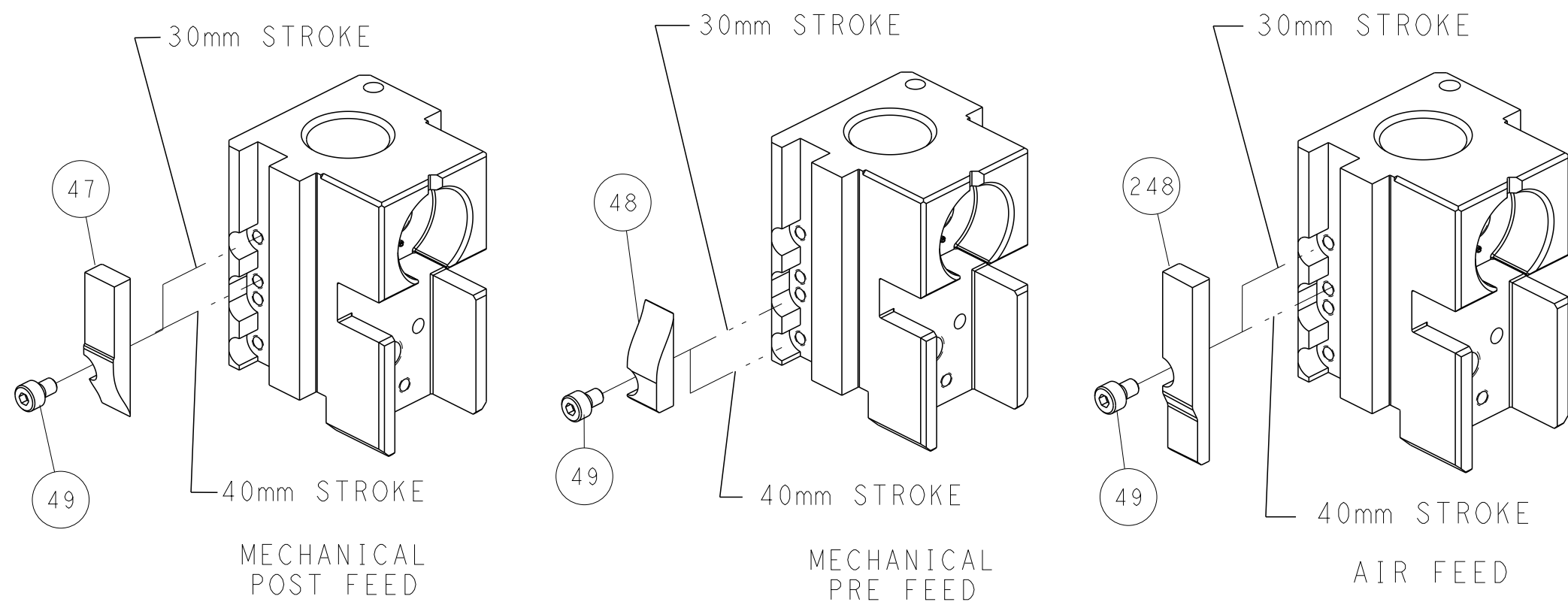
PNEUMATIC



SERVO  
LATCH PLATE



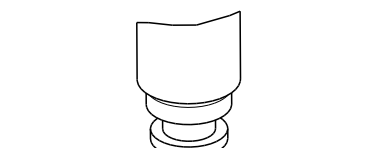
CAM POSITIONS



ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)


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DIMENSIONS: mm		CHK G. BAILEY 15-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES FINISH		APVD M. CLIFFORD 15-Oct-13	SIZE A1	
MATERIAL		PRODUCT SPEC	CAGE CODE 00779	
		APPLICATION SPEC	DRAWING NO C=2266115	
		WEIGHT	RESTRICTED TO	
		Customer Accessible Production Drawing	SCALE 1:2	
			SHEET 2 of 4	
			REV A1	

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

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266115-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266115-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266115-4	-	-	-
	2-2266115-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266115-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266115-4	-	-	-
	2-2266115-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE <sup>4</sup>	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266115-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266115-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
	7-2266115-8	A	APPLICATOR CONVERSION KIT	- <sup>4</sup>							

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	2.03 mm [.080]	O



APPLICATOR INSTRUCTIONS  
408-10389



APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø 3.05-3.56mm [ .120-.140]
7-2266113-8	Ø 2.67-3.18mm [ .105-.125]
7-2266114-8	Ø 2.29-2.79mm [ .090-.110]
7-2266115-8	Ø 1.91-2.41mm [ .075-.095]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.41 mm [.075-.095 IN]	
TERMINAL APPLICATION  0425-039-0000 Rev E		-	
SPECIFICATION		-	
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.4-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø1.91-2.41 mm [.075-.095 IN]	
TERMINAL APPLICATION SPECIFICATION		0425-039-0000 Rev E	
TERMINALS APPLIED		13	
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG		1.65±0.03/-0.05 [0.065±.001/- .002]		6.1
2.00mm2		1.63±0.03/-0.05 [0.064±.001/- .002]		6.3
1.50mm2		1.50±0.03/-0.05 [0.059±.001/- .002]		7.6
16 AWG		1.47±0.03/-0.05 [0.058±.001/- .002]		7.9
1.00mm2		1.40±0.03/-0.05 [0.055±.001/- .002]		8.6



-  RECOMMENDED SPARE PARTS

- 2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

- 4) APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266115-4  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266115-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266115-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET  
FOR ADDITIONAL INFORMATION.

- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

-  DIMENSION  $1.00 \pm 0.50$  [ $0.039 \pm 0.019$ ] APPLIES TO PIN TERMINALS 1060-16-12XX.

- 13 DIMENSION  $7.60 \pm 0.50$  [ $0.299 \pm 0.019$ ] APPLIES TO SOCKET TERMINALS 1062-16-12XX & 1062-16-14XX.

- 14 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

[illegible]

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

D

C

B

A

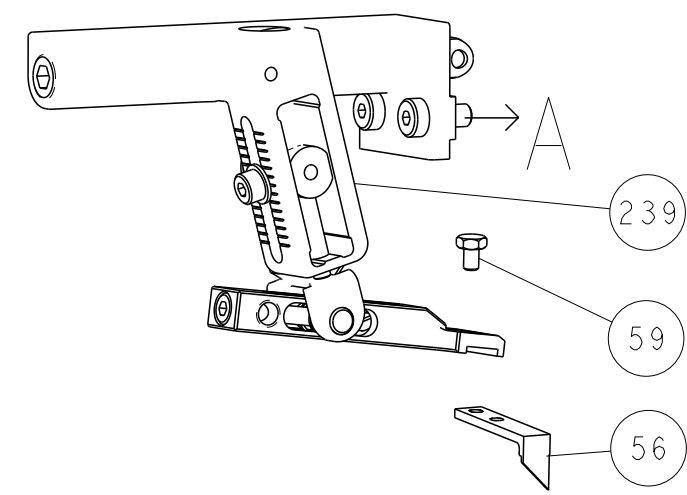
D

C

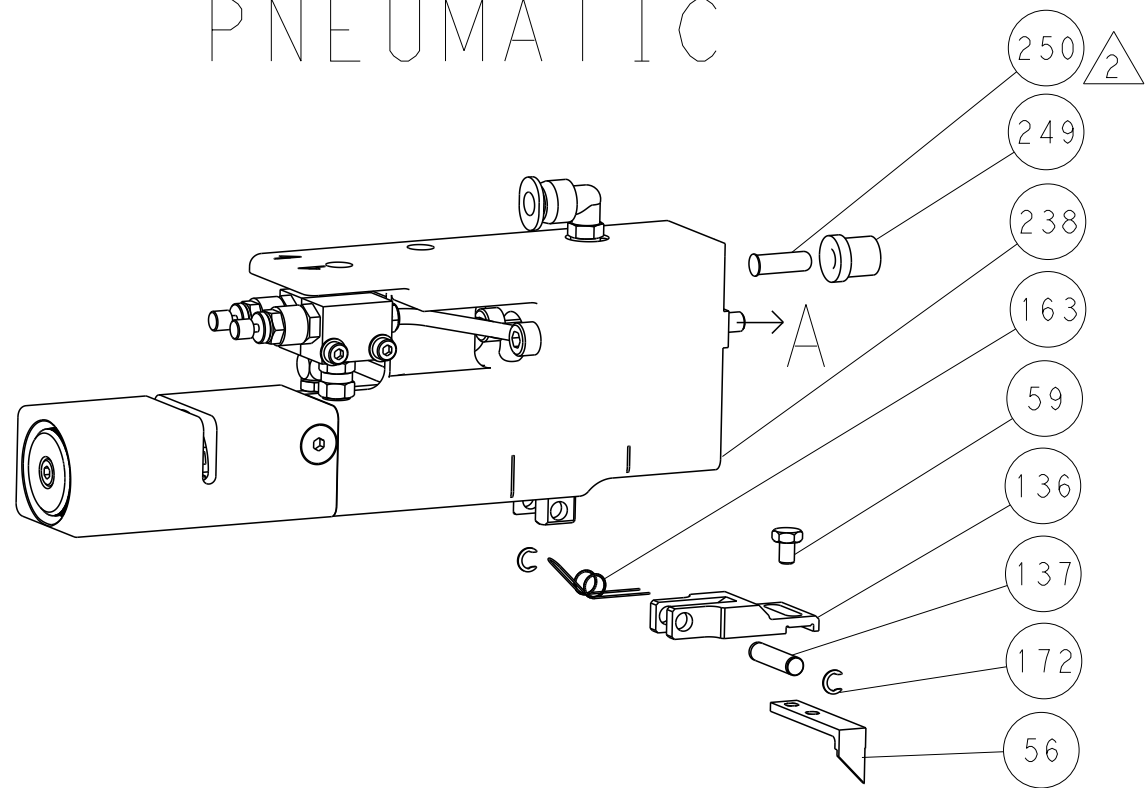
B

A

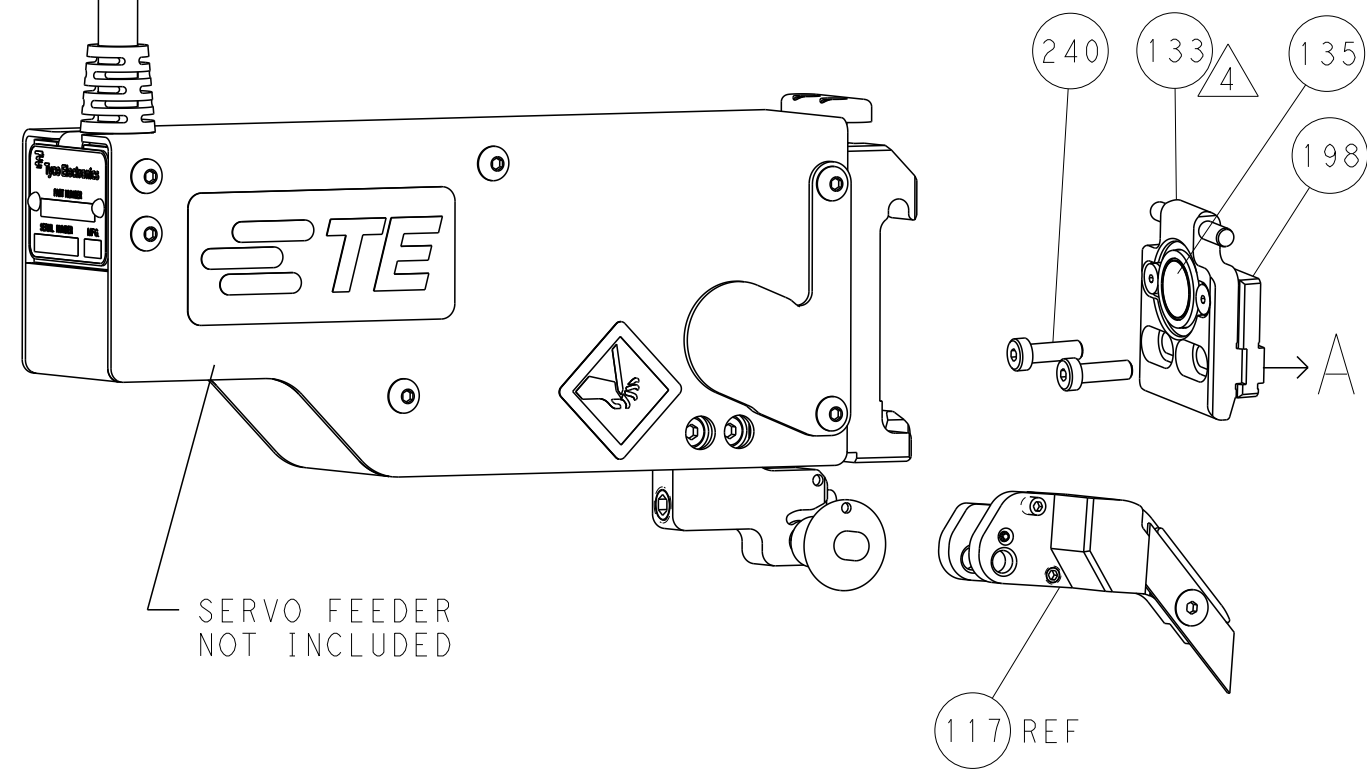
# FEED TYPE MECHANICAL



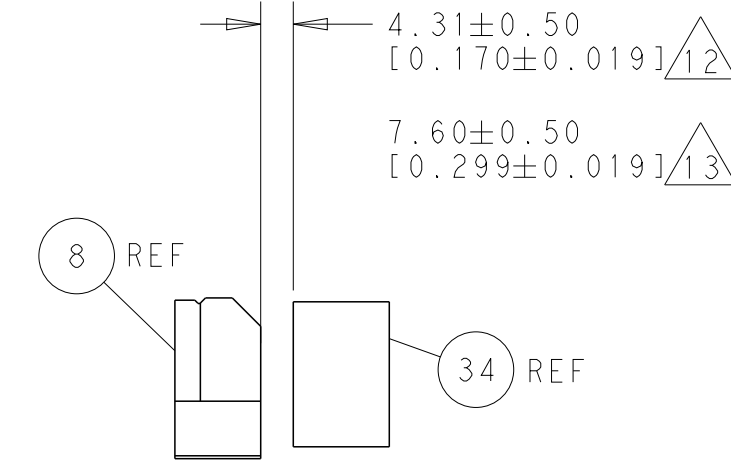
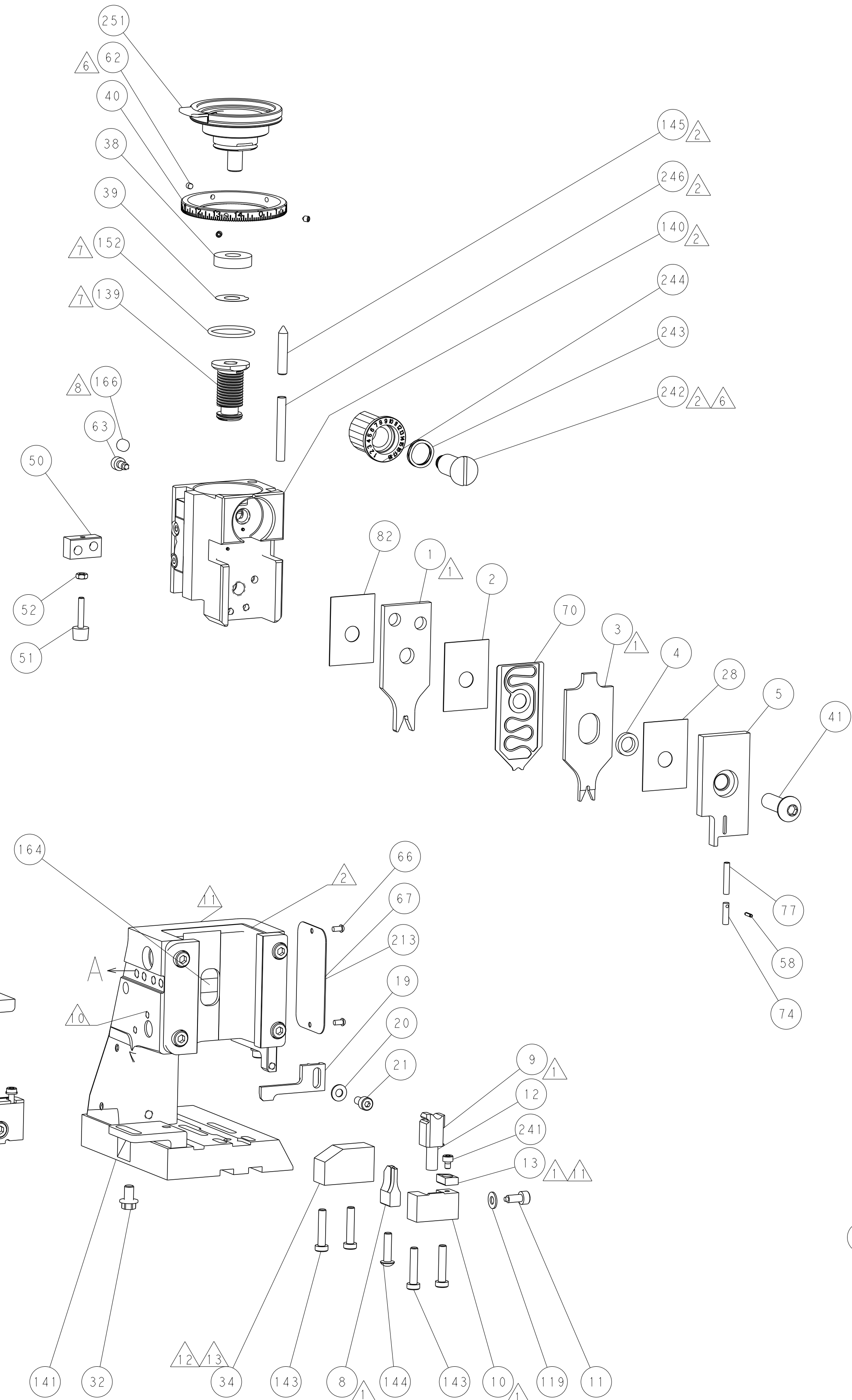
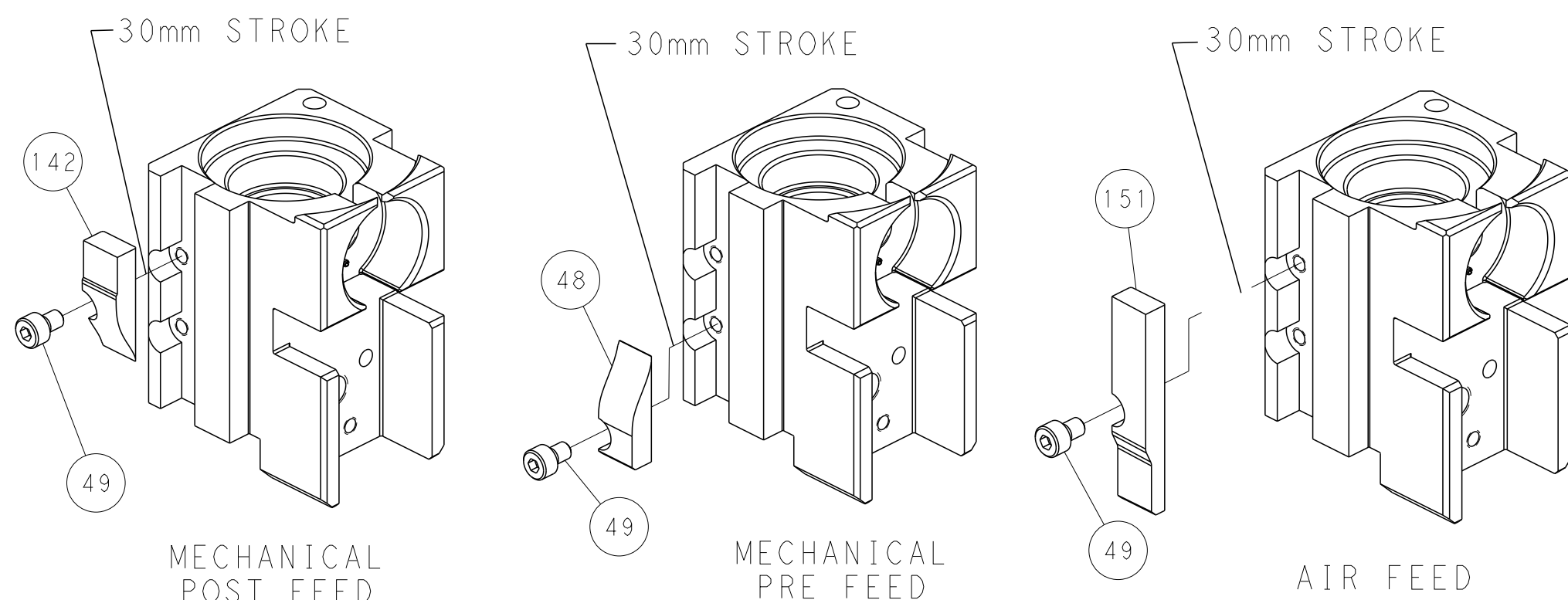
# PNEUMATIC



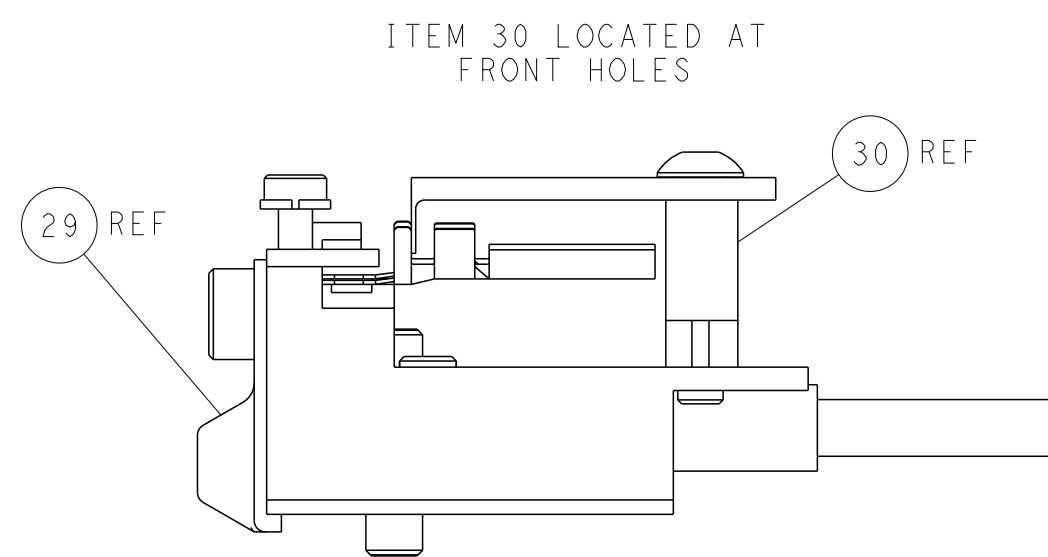
# SERVO LATCH PLATE



# CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO CONTACT THE ORGANIZATION FOR THE LATEST VERSION.		DWN R. KNEPPER 15-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 15-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.5 FINISH		APVD M. CLIFFORD 15-Oct-13	PRODUCT SPEC APPLICATION SPEC	
MATERIAL		WEIGHT	SIZE A1	CAGE CODE 00779
			DRAWING NO C=2266115	RESTRICTED TO
			Customer Accessible Production Drawing	SCALE 1:2
			SHEET 4	OF 4
			REV A1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION