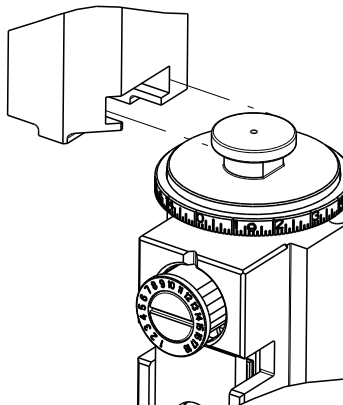

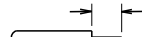








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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2266114-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2266114-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266114-4	-	-	-
		2266114-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2266114-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2266114-4	-	-	-
		2266114-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE $\Delta$ 4	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
		2266114-6	A	NON-CRIMP HEIGHT ADJUST	$\Delta$ 4 SERVO LATCH PLATE $\Delta$ 12	-	-	-	-	-	-	-
						-	-	-	-	-	-	-
2266114-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-		
7-2266114-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-		
7-2266114-8	A	APPLICATOR CONVERSION KIT	-	$\Delta$ 4								

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [ .103]	F
INSUL	2.29 mm [ .090]	O
APPLICATOR INSTRUCTIONS 408-10389		

15 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø 3.05-3.56mm [ .120-.140]
7-2266113-8	Ø 2.67-3.18mm [ .105-.125]
7-2266114-8	Ø 2.29-2.79mm [ .090-.110]
7-2266115-8	Ø 1.91-2.41mm [ .075-.095]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
4.44-5.72 mm [.175-.225 IN]		Ø2.29-2.79 mm [.090-.110 IN]	
TERMINAL APPLICATION SPECIFICATION 	0425-039-0000 Rev E	-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [ .175-.225 IN ]		INSULATION DIAMETER RANGE Ø2.29-2.79 mm [ .090-.110 IN ]	
TERMINAL APPLICATION SPECIFICATION 0425-039-0000 Rev E			
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
14 AWG			1.65+0.03/-0.05 [1.065+0.001/-0.002]		6.1	
2.00mm2			1.63+0.03/-0.05 [1.064+0.001/-0.002]		6.3	
1.50mm2			1.50+0.03/-0.05 [1.059+0.001/-0.002]		7.6	
16 AWG			1.47+0.03/-0.05 [1.058+0.001/-0.002]		7.9	
1.00mm2			1.40+0.03/-0.05 [1.055+0.001/-0.002]		8.6	



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP ASSEMBLY. SEE BELOW FOR PART NUMBER:
  - MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266114
  - PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266114
  - SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266114
  - SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266114
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.15.
13. DIMENSION 1.00±0.50 [0.039±0.019] APPLIES TO PIN TERMINALS 1060-
14. DIMENSION 7.60±0.50 [0.299±0.019] APPLIES TO SOCKET TERMINALS 1060-
15. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WITH

-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

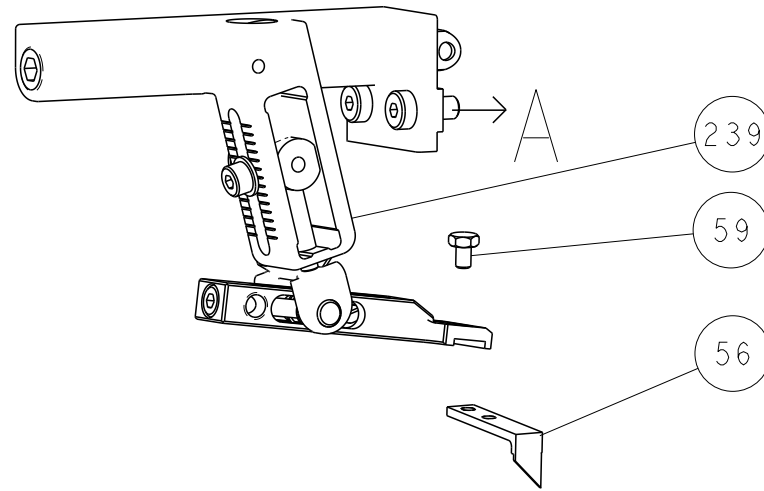
[illegible]

-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	-	-	1	1	1	1	22278-8	SPRING, COMPRESSION	77
-	-	-	1	1	1	1	854769-4	HOLDER, INS	74
1	-	-	-	-	-	-	2266114	PRINT, APPLICATOR LOG SHEET	72
-	-	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67
-	-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	-	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	-	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32

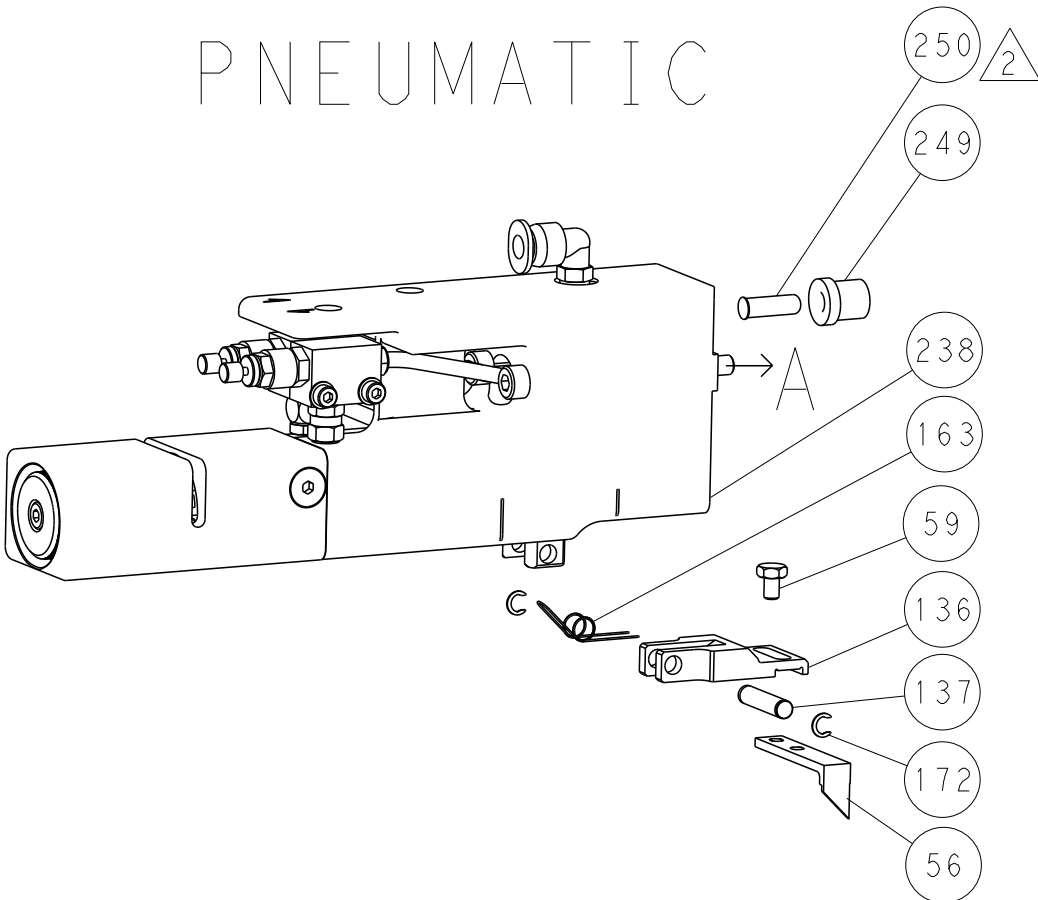
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONIC COMPONENTS IT IS SUBJECT TO THE TERMS AND CONDITIONS OF THE CONTRACT AND ANY MODIFICATION SHOULD BE REQUESTED FOR THE LATEST VERSION.						DWN	15-Oct-13				TE Connectivity							
						CHE	R.KNPPFR 15-Oct-13				Harrisburg, PA 17105-3608							
						BAD	G.BAILEY 15-Oct-13		NAME		Ocean Side Fed Appliator							
						APVD	M.CLIFFORD 15-Oct-13											
DIMENSIONS:						TOLERANCES UNLESS OTHERWISE SPECIFIED:												
mm																		
						0 PLC ±.0												
						1 PLC ±.0 .5												
						2 PLC ±.0 .13												
						3 PLC ±.0 .013												
						4 PLC ±.0 .0001												
ANGLES -						APPLICATION SPEC												
MATERIAL						FINISH						SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO		
						WEIGHT						A		00779	C=2266114	-		
						Customer Accessible Production Drawing						SCALE		1:2	SHEET	1 OF 4	REV	A

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

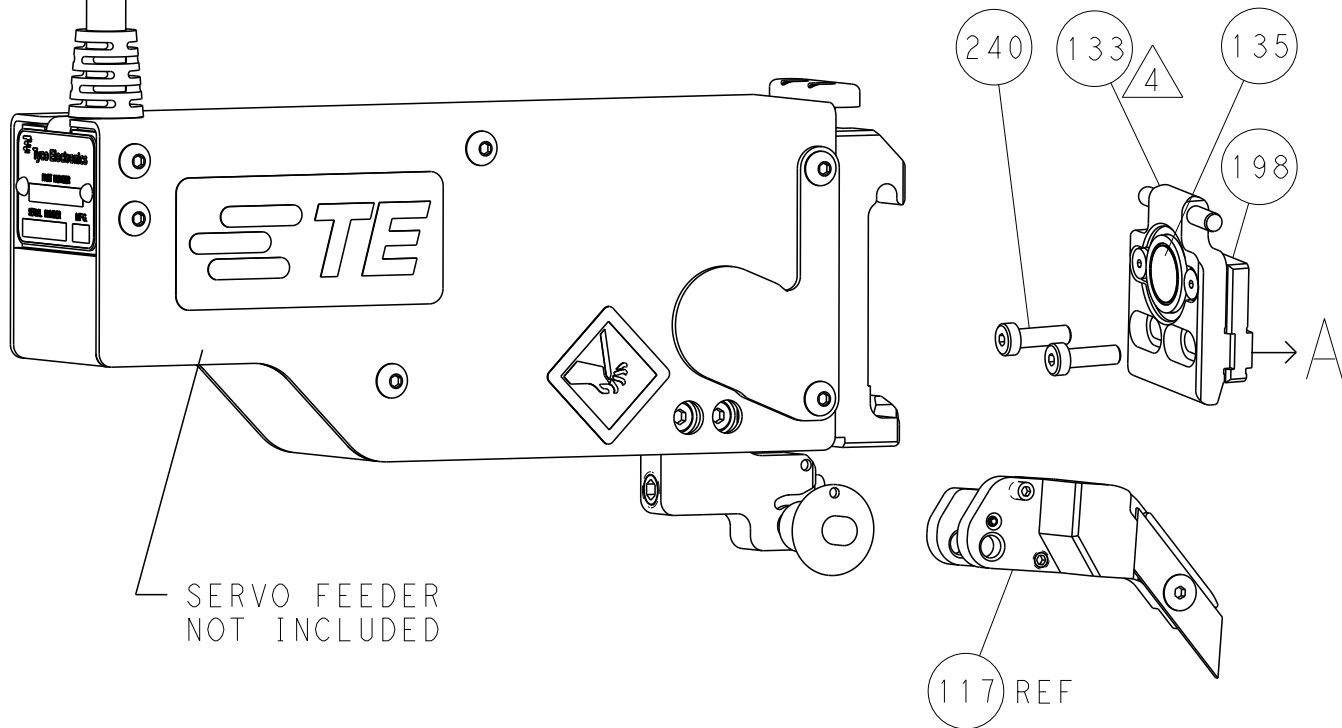
FEED TYPE  
MECHANICAL



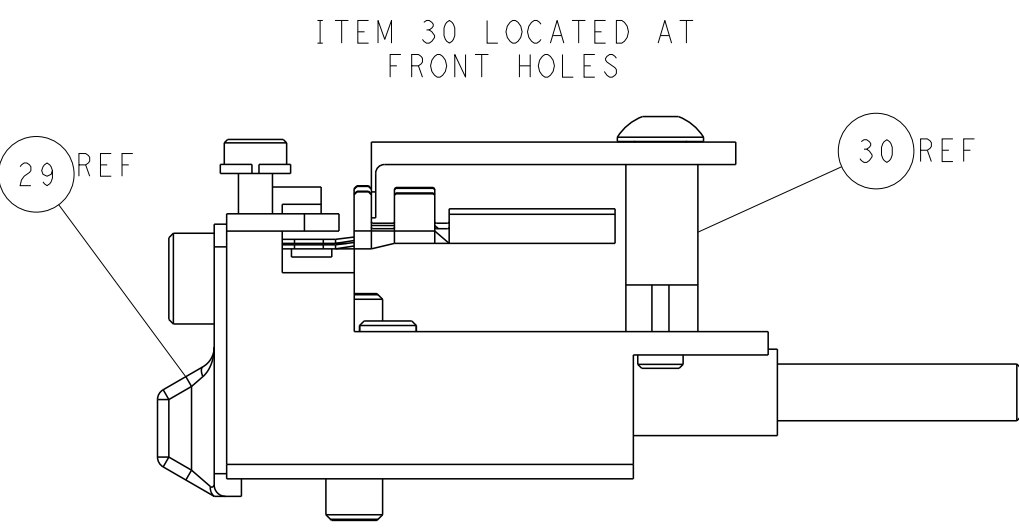
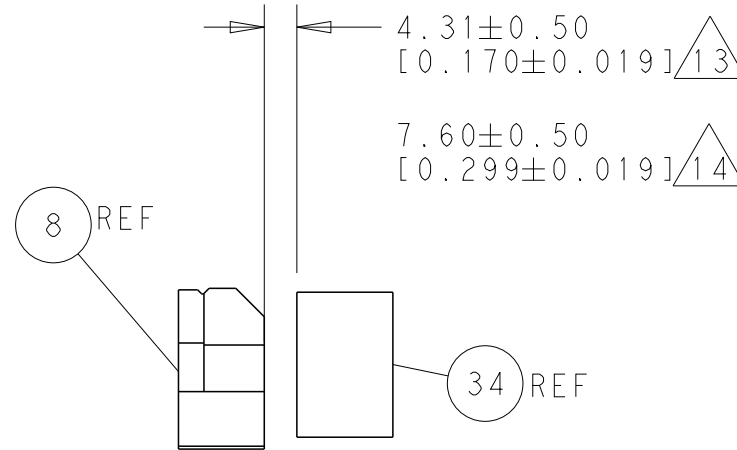
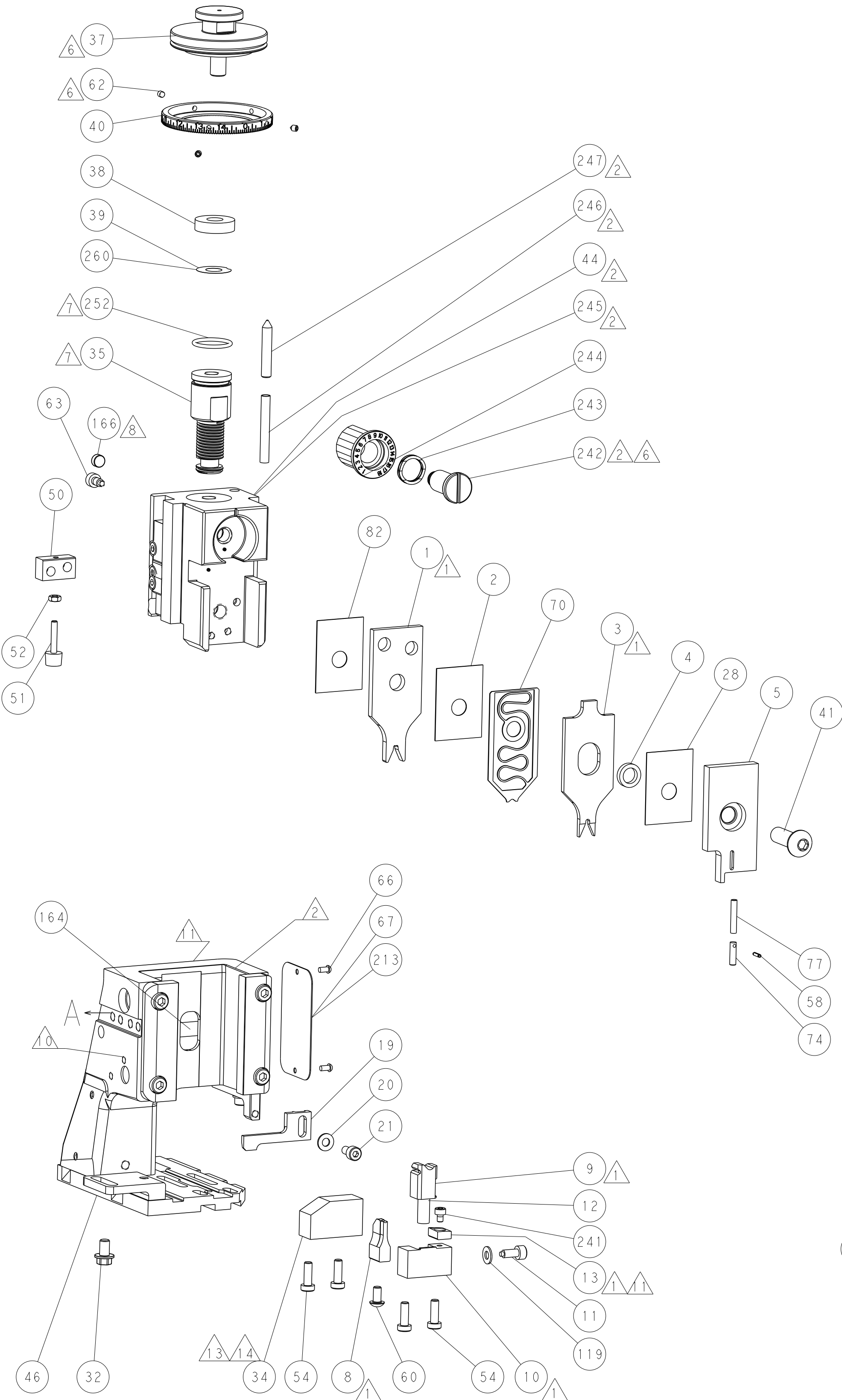
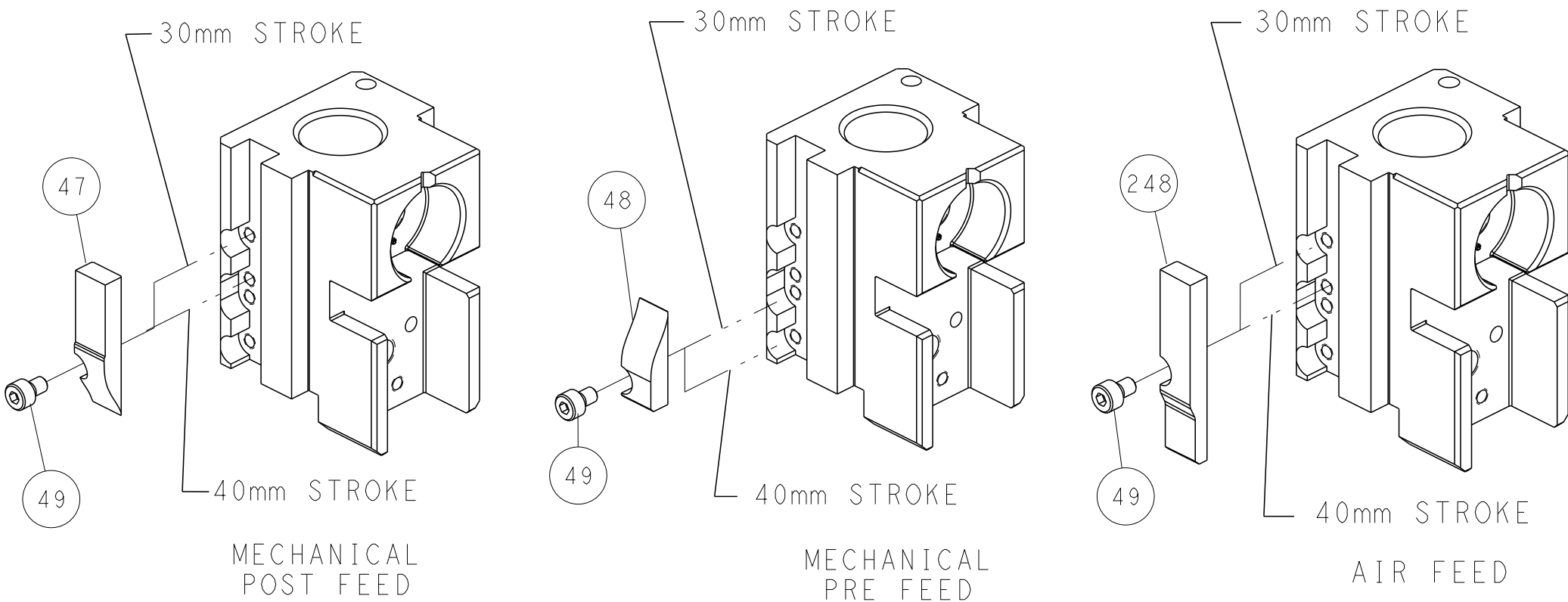
PNEUMATIC



SERVO  
LATCH PLATE



CAM POSITIONS






FEED TRACK POSITION  
GUIDE BY INSULATION BARREL


ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 15-Oct-13		CHK G. BAILEY 15-Oct-13		APVD M. CLIFFORD 15-Oct-13		NAME Ocean Side Feed Applicator	
mm		0 PLC ±.5		1 PLC ±0.5		2 PLC ±0.13		3 PLC ±0.013		4 PLC ±0.0001	
MATERIAL		FINISH		WEIGHT		SIZE A1		CAGE CODE 00779		DRAWING NO C=2266114	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 of 4		REV A1		RESTRICTED TO			

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7	
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20		20	
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
PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
	2-2266114-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL
	2-2266114-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
	2-2266114-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 
	2-2266114-7	A	FINE CRIMP HEIGHT ADJUST	NONE
	7-2266114-7	A	CRIMP TOOLING KIT	-
	7-2266114-8	A	APPLICATOR CONVERSION KIT	- 

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	2.29 mm [.090]	O
APPLICATOR INSTRUCTIONS 408-10389		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø 3.05-3.56mm [ .120-.140 ]
7-2266113-8	Ø 2.67-3.18mm [ .105-.125 ]
7-2266114-8	Ø 2.29-2.79mm [ .090-.110 ]
7-2266115-8	Ø 1.91-2.41mm [ .075-.095 ]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø2.29-2.79 mm [.090-.110 IN]	
TERMINAL APPLICATION SPECIFICATION		0425-039-0000 Rev E	
TERMINALS APPLIED		12	
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [ .175-.225 IN ]		INSULATION DIAMETER RANGE Ø2.29-2.79 mm [ .090-.110 IN ]	
TERMINAL APPLICATION SPECIFICATION 0425-039-0000 Rev E		- -	
TERMINALS APPLIED 13			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
14 AWG		1.65+0.03/-0.05 [0.065+0.001/-0.002]		6.1
2.00mm2		1.63+0.03/-0.05 [0.064+0.001/-0.002]		6.3
1.50mm2		1.50+0.03/-0.05 [0.059+0.001/-0.002]		7.6
16 AWG		1.47+0.03/-0.05 [0.058+0.001/-0.002]		7.9
1.00mm2		1.40+0.03/-0.05 [0.055+0.001/-0.002]		8.6



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT  
ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266114-4  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266114-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266114-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 DIMENSION 1.00±0.50 [0.039±0.019] APPLIES TO PIN TERMINALS 1060-16-12XX.

13 DIMENSION  $7.60 \pm 0.50$  [ $0.299 \pm 0.019$ ] APPLIES TO SOCKET TERMINALS 1062-16-12XX & 1062-16-14XX.

14 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

					LOC	DIST	REVISIONS																	
SET UP GAUGE 2119599-1					A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD												
							-	-	SEE SHEET 1	-	-	-												
6	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243															
	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242															
	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241															
	-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240															
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239															
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238															
	-	-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213															
	-	-	-	1	-	-	1901094-3	SPACER, FEEDER	198															
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	-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO															
THIS DRAWING IS A CONTROLLED DOCUMENT FOR ESD: ESD PREVENTION ORGANIZATION IT IS SUBJECT TO CHANGE FOR THE FOLLOWING REASONS: ENGINEERING MODIFICATION CHANGE RE: CORRECTED FOR THE LATEST REVISION																								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN D. KNEPPER CHK C. BAILEY APVD M. CLIFFORD		15-Oct-13 15-Oct-13 15-Oct-13		NAME		TE Connectivity Harrisburg, PA 17105-3608														
mm				PRODUCT SPEC				Ocean Side Feed Applicator																
				APPLICATION SPEC				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO										
MATERIAL		FINISH		WEIGHT				A		00779		C=2266114												
Customer Accessible Production Drawing													SCALE		1:2		SHEET		3 of 4		REV		A1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS							
A		66		P	LTR	DESCRIPTION			DATE	DWN	APVD
					-	SEE SHEET 1			-	-	-

D

C

B

A

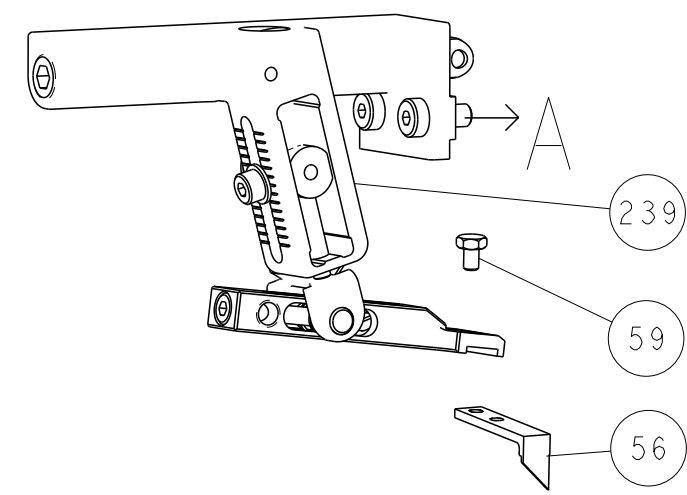
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C

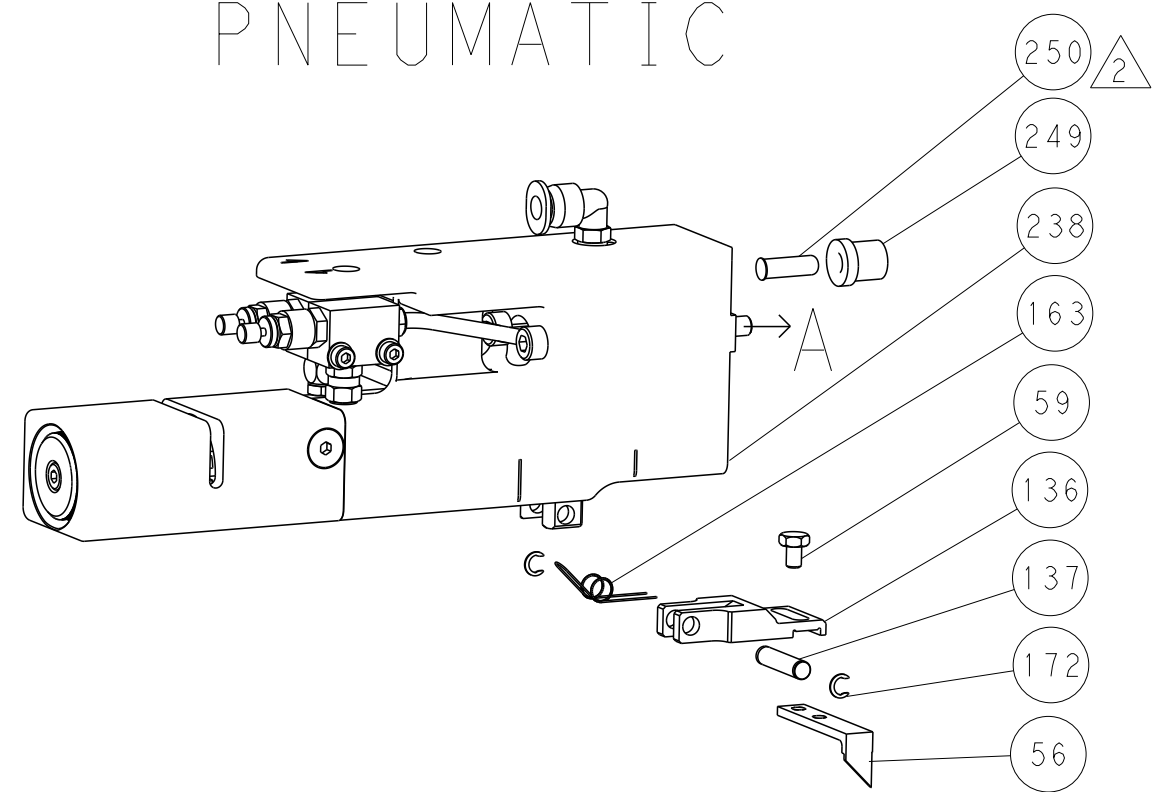
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A

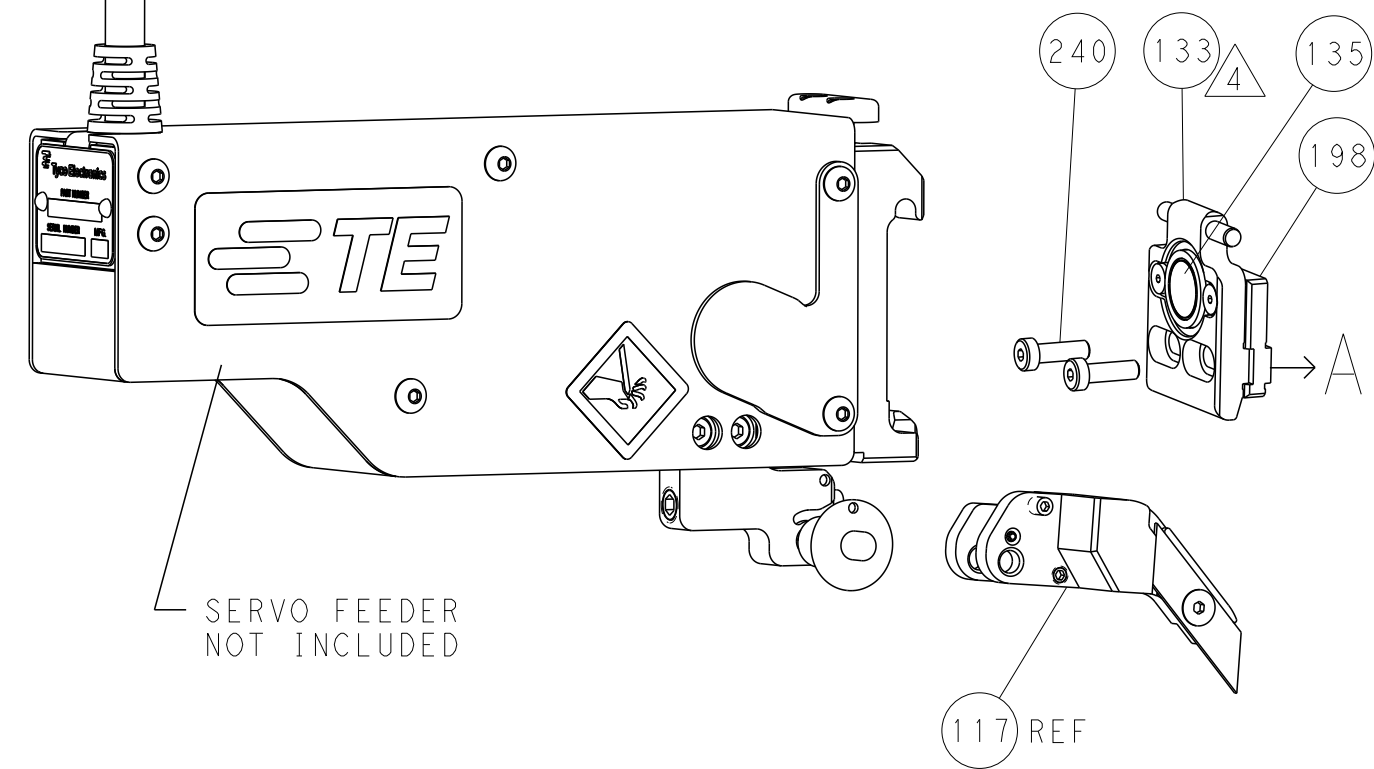
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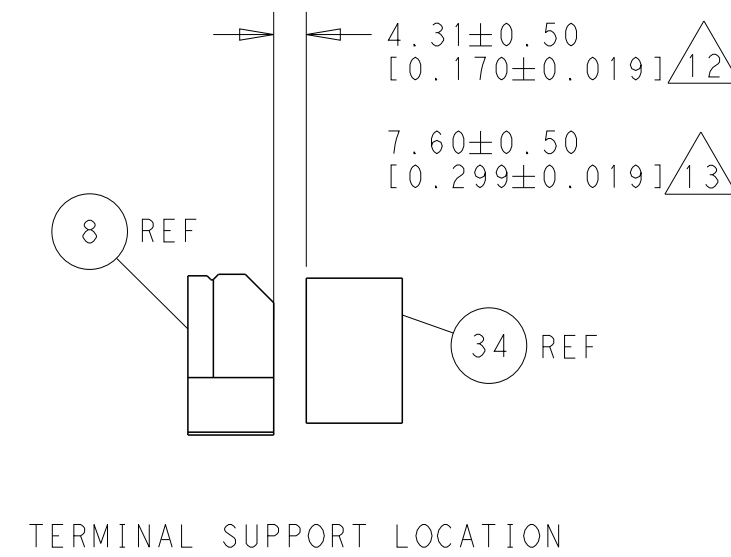
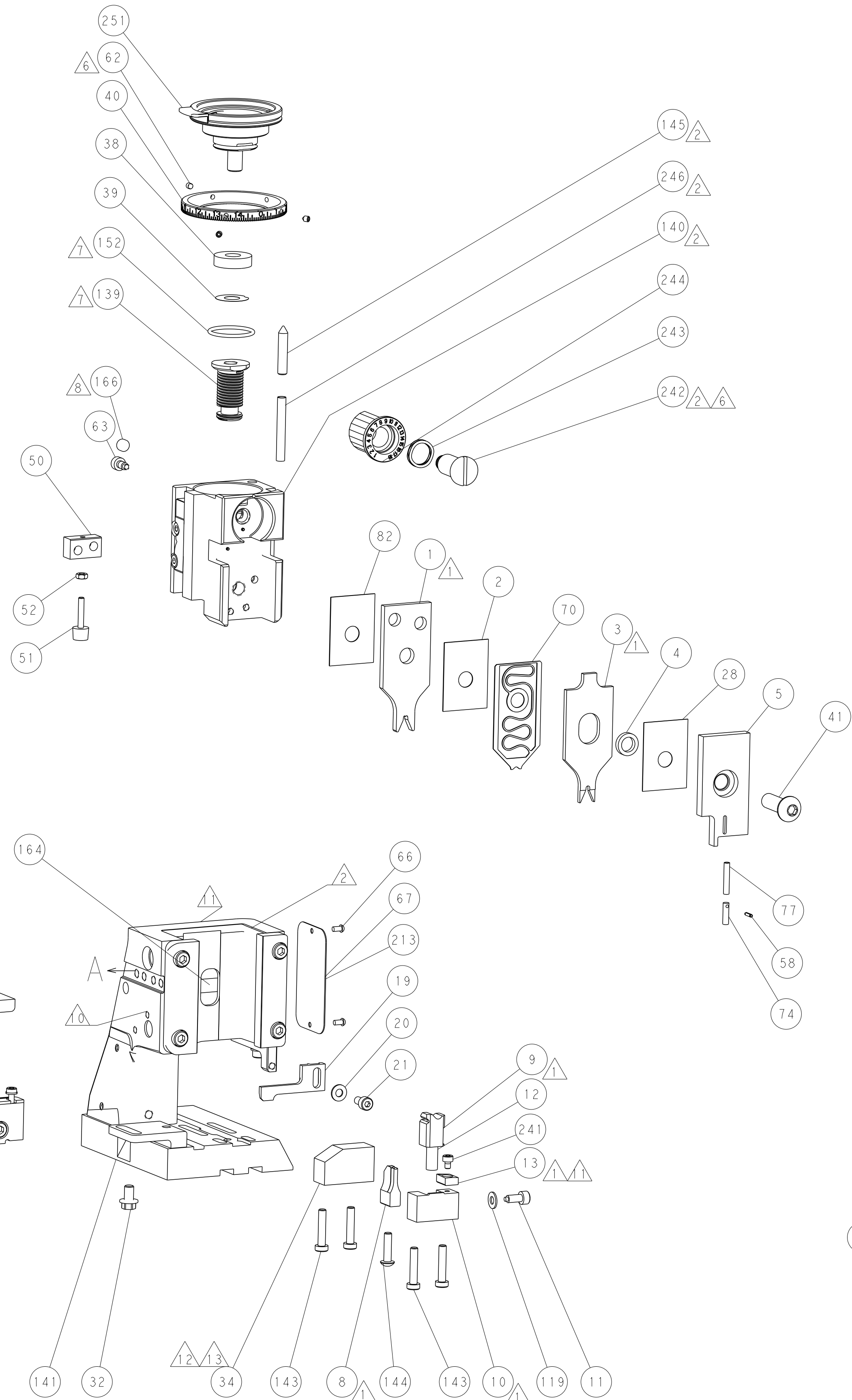
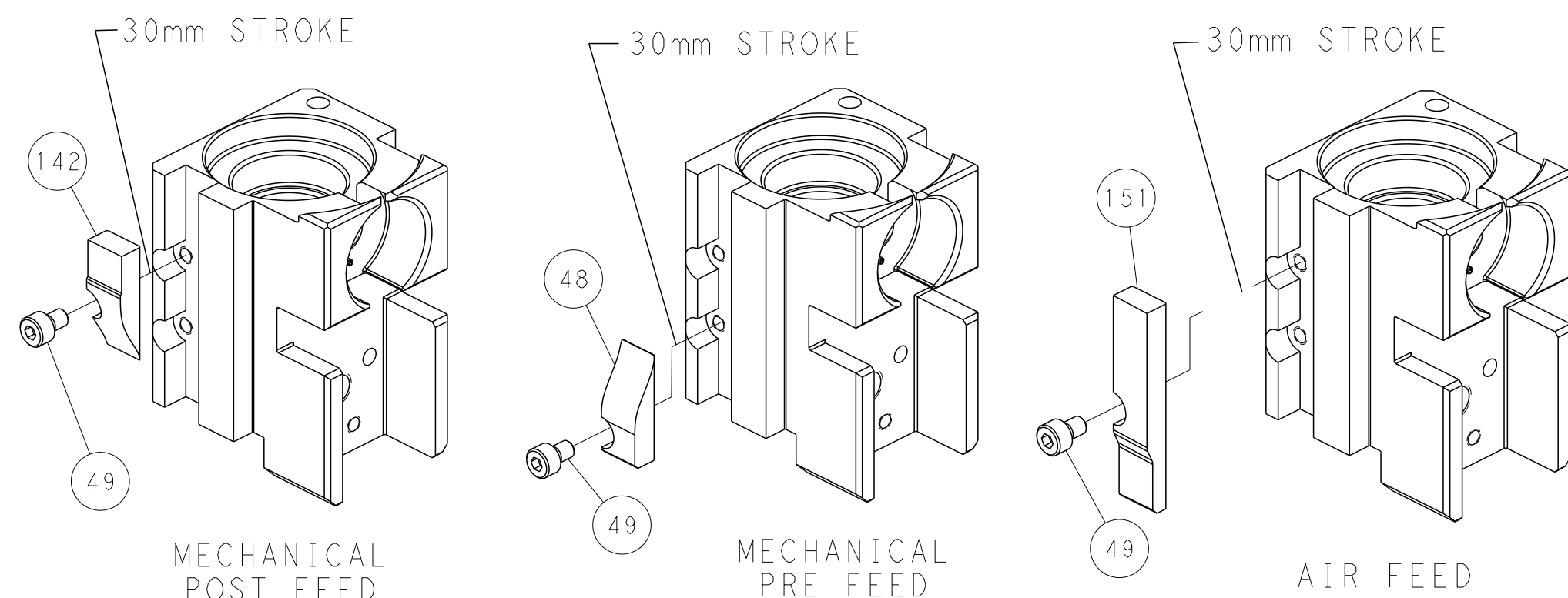
# PNEUMATIC



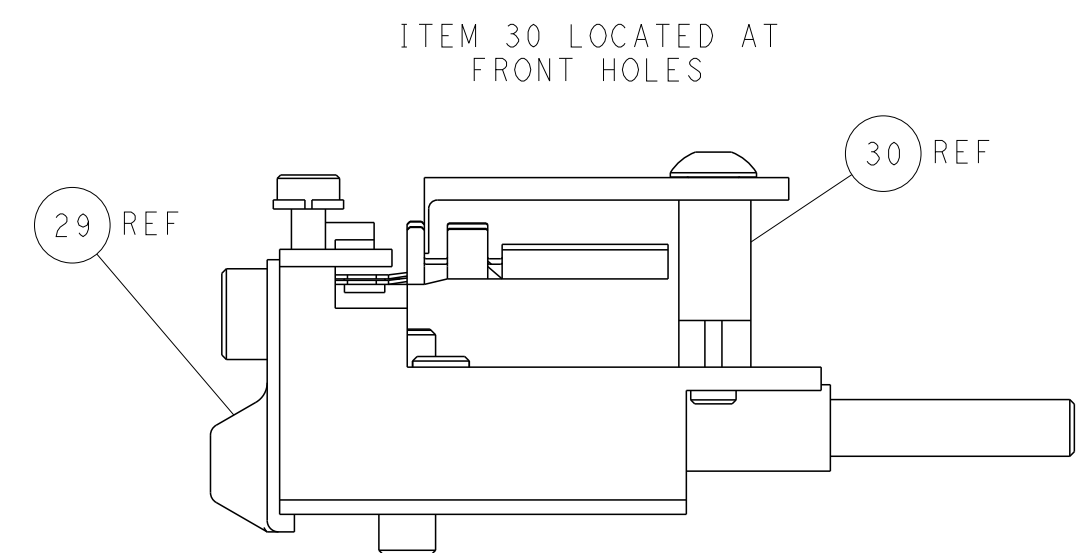
# SERVO LATCH PLATE



# CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO CONTACT THE ORGANIZATION FOR THE LATEST VERSION.		DWN R. KNEPPER 15-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 15-Oct-13	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES FINISH		APVD M. CLIFFORD 15-Oct-13	SIZE A1	
MATERIAL		PRODUCT SPEC	CAGE CODE 00779	
		APPLICATION SPEC	DRAWING NO C=2266114	
		WEIGHT	RESTRICTED TO	
		Customer Accessible Production Drawing	SCALE 1:2	
			SHEET 4 of 4	
			REV A1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION