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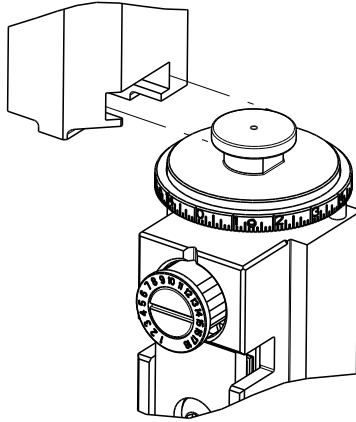
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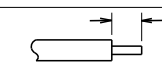
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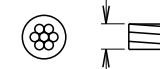

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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2266112-1	A	FINE CRIMP HEIGHT ADJUST
	2266112-2	A	FINE CRIMP HEIGHT ADJUST
	2266112-5	A	FINE CRIMP HEIGHT ADJUST
	2266112-6	A	NON-CRIMP HEIGHT ADJUST
	2266112-7	A	FINE CRIMP HEIGHT ADJUST
	7-2266112-7	A	CRIMP TOOLING KIT
	7-2266112-8	A	APPLICATOR CONVERSION KIT


APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [1.26]	O
APPLICATOR INSTRUCTIONS 408-10389		


APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.05-3.56mm [.120-.140 IN]
7-2266113-8	Ø2.67-3.18mm [.105-.125]
7-2266114-8	Ø2.29-2.79mm [.090-.110]
7-2266115-8	Ø1.91-2.41mm [.075-.095]


TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.44-5.72 mm [.175-.225 IN]		Ø3.05-3.56 mm [.120-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	0425-039-0000 Rev E	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		


WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
12 AWG		1.78+0.03/-0.05 [.070+.001/- .002]		5.6
2.50mm2		1.73+0.03/-0.05 [.068+.001/- .002]		6.1
14 AWG		1.65+0.03/-0.05 [.065+.001/- .002]		6.7
2.00mm2		1.63+0.03/-0.05 [.064+.001/- .002]		6.9
1.50mm2		1.50+0.03/-0.05 [.059+.001/- .002]		8.2
16 AWG		1.47+0.03/-0.05 [.058+.001/- .002]		8.5
1.00mm2		1.40+0.03/-0.05 [.055+.001/- .002]		9.3


- 


RECOMMENDED SPARE PARTS
- 


GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 


APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266112-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266112-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 


APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
- 

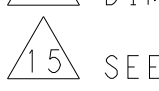
GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 

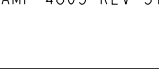
MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 

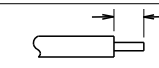
TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.02.
- 

DIMENSION 1.00±0.50 [0.039±0.019] APPLIES TO PIN TERMINALS 1060-16-12XX.
- 

DIMENSION 7.60±0.50 [0.299±0.019] APPLIES TO SOCKET TERMINALS 1062-16-12XX & 1062-16-14XX.
-

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.44-5.72 mm [.175-.225 IN]		Ø3.05-3.56 mm [.120-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	0425-039-0000 Rev E	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477



*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

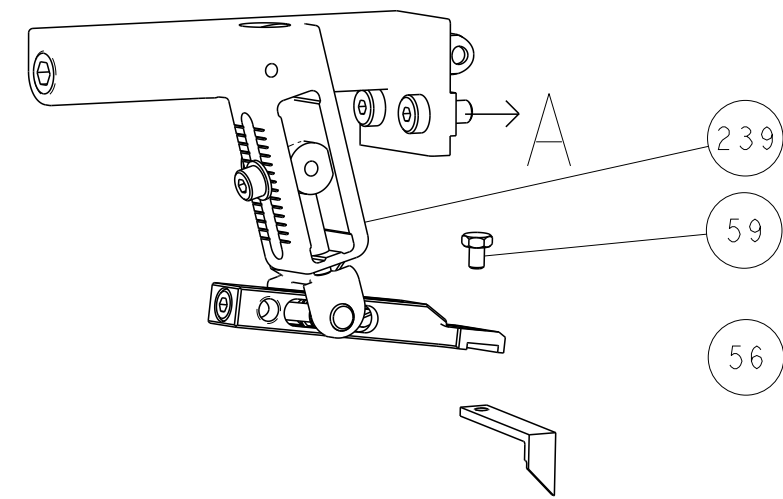
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				A1	ECR-14-003873	11MAR2014

-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	-	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	-	1	1	1	1	1	22278-8	SPRING, COMPRESSION	77
-	-	1	1	1	1	1	854769-4	HOLDER, INS	74
1	-	-	-	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	1	1	1338683-8	FEED PAWL	56
-	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	1-1803054-9	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	1	1	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

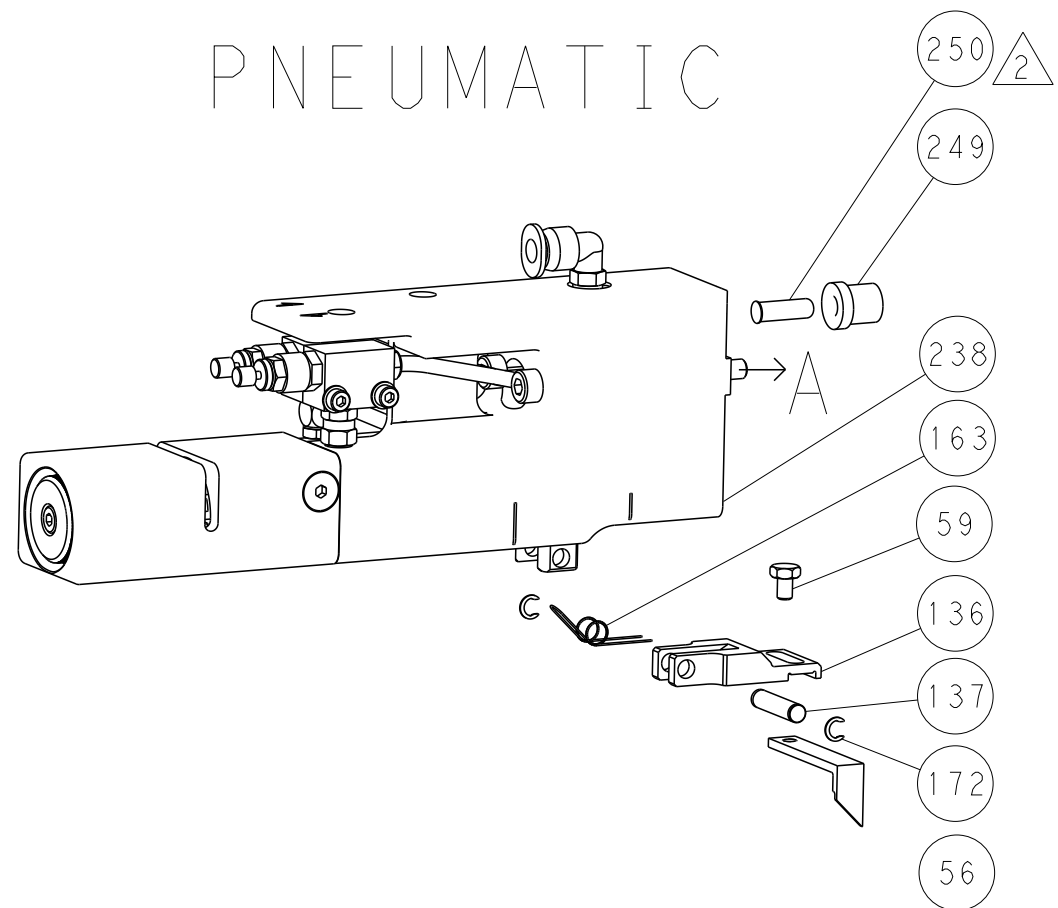
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				CHK G. BAILEY 10-Oct-13					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D M. CLIFFORD 10-Oct-13	NAME				
mm		0 PLC ±.5 1 PLC ±.05 2 PLC ±.013 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.1		PRODUCT SPEC		Ocean Side Feed Applicator			
				APPLICATION SPEC					
MATERIAL		FINISH		WEIGHT		SIZE A1	CAGE CODE 00779	DRAWING NO ©=2266112	RESTRICTED TO
-		-		-		-		-	
Customer Accessible Production Drawing				SCALE		1:2		SHEET 1 OF 4	REV A1

LOC		DIST		REVISIONS				
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

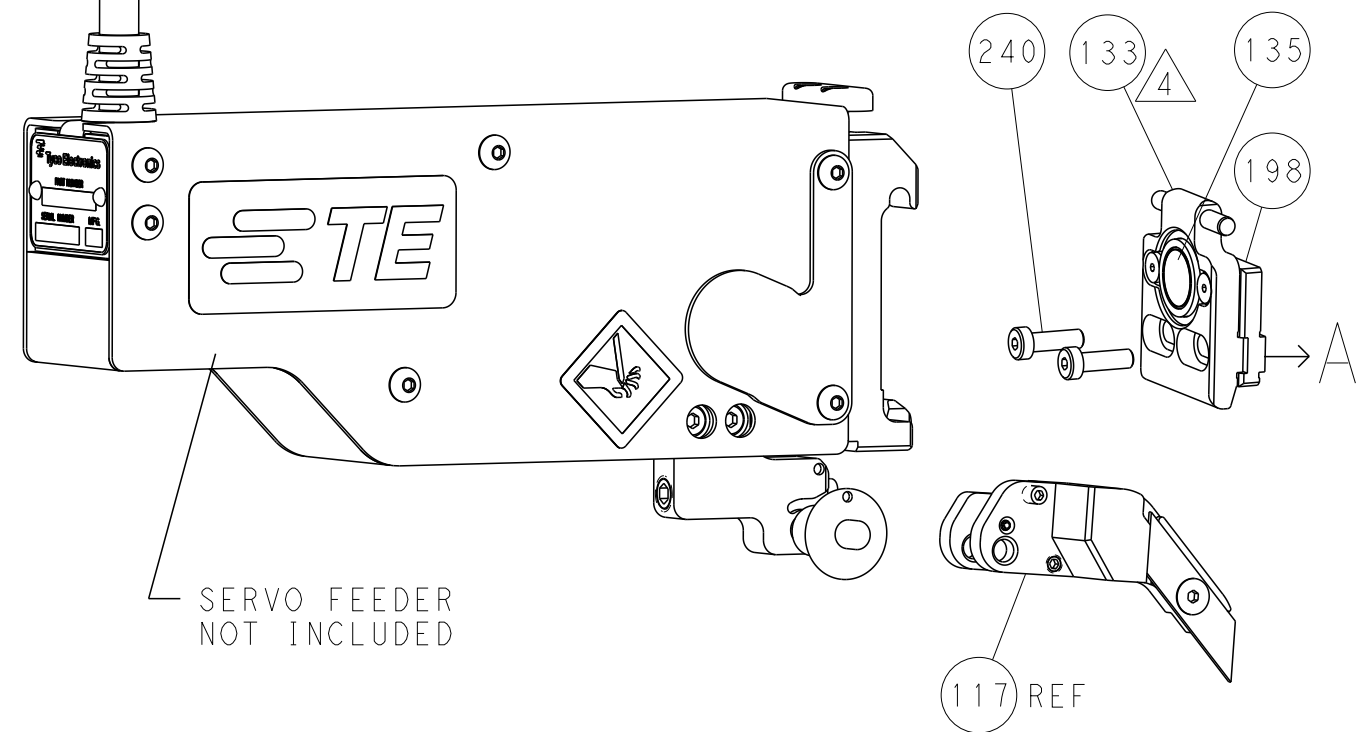
FEED TYPE
MECHANICAL



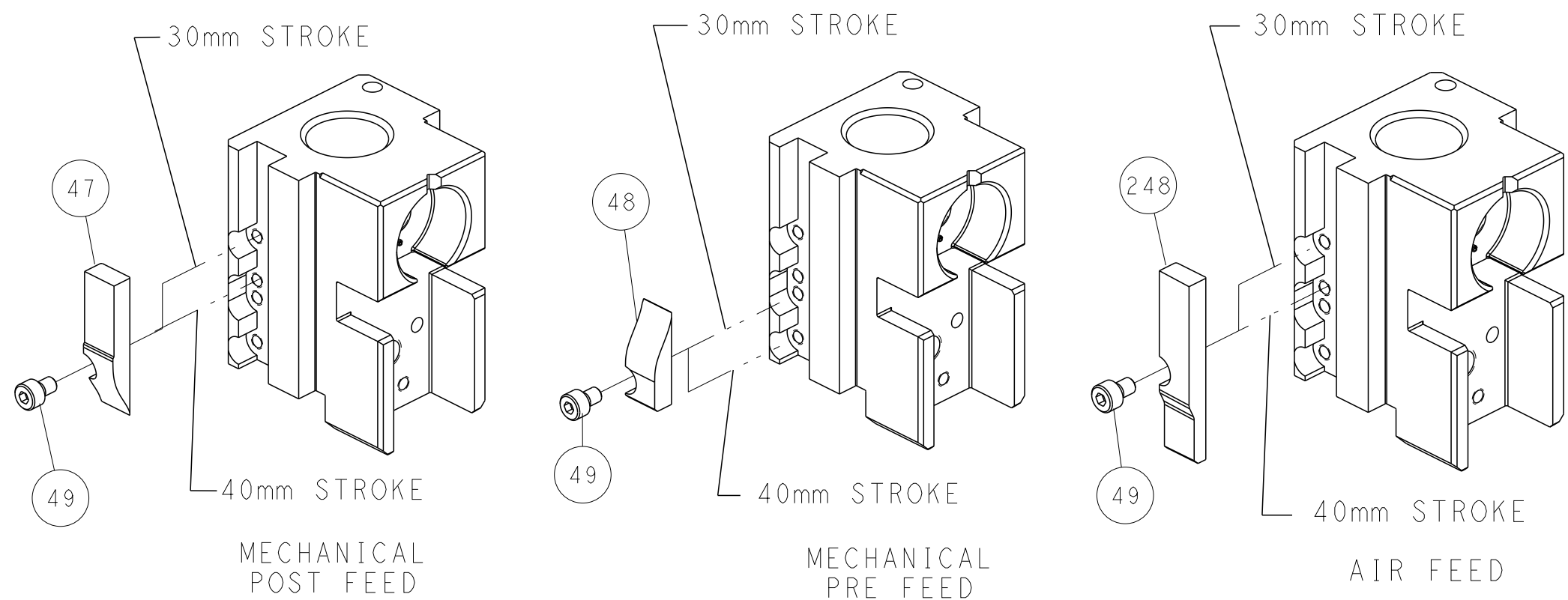
PNEUMATIC



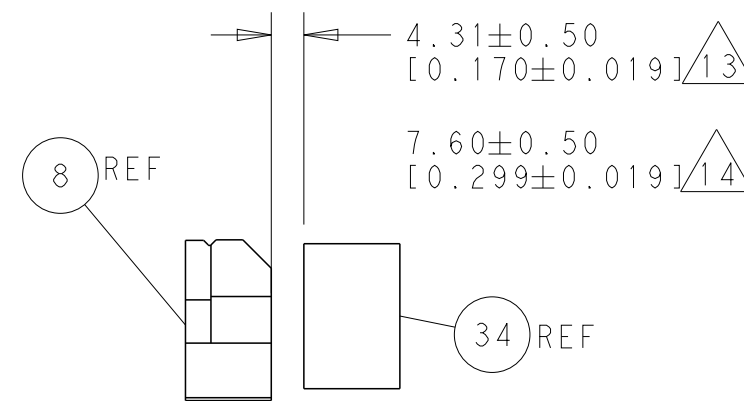
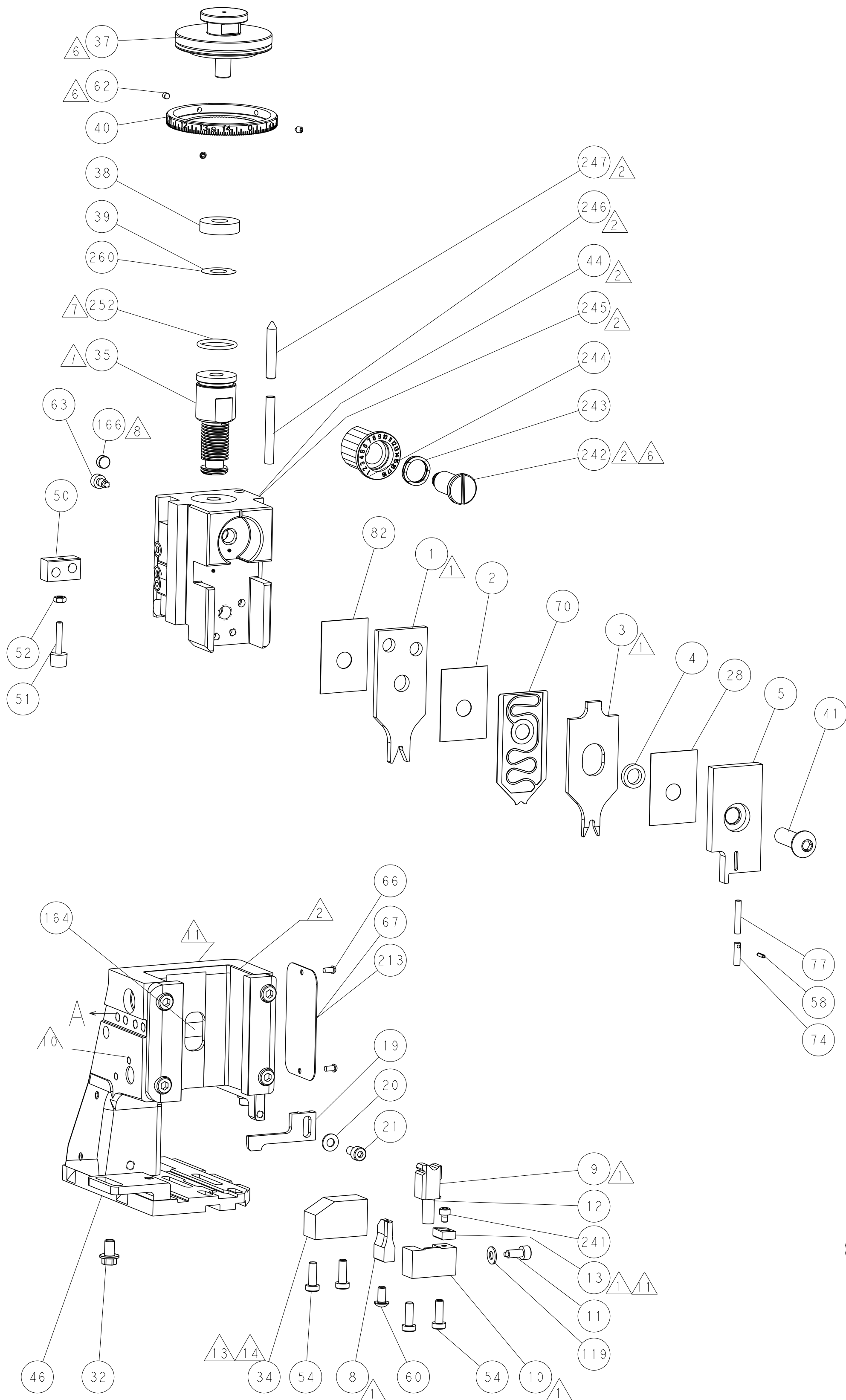
SERVO
LATCH PLATE



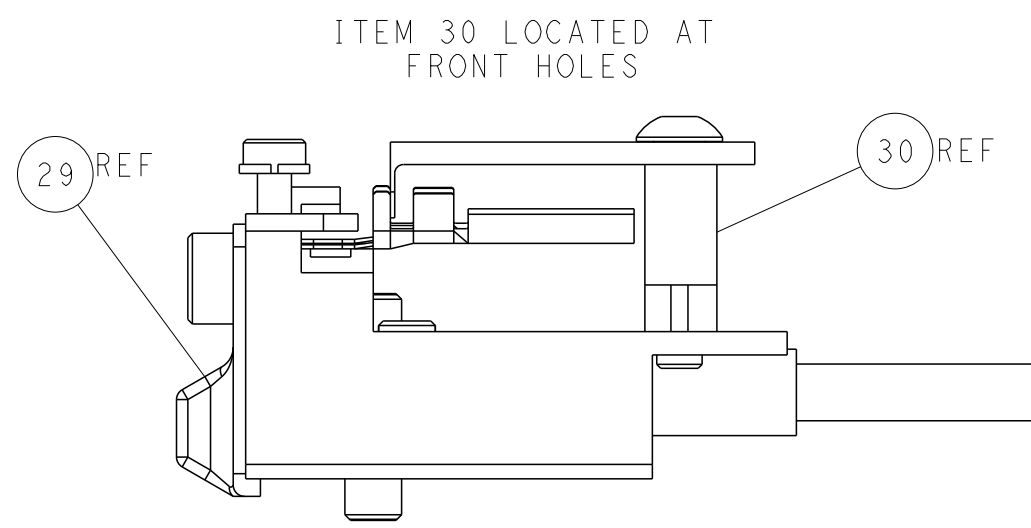
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



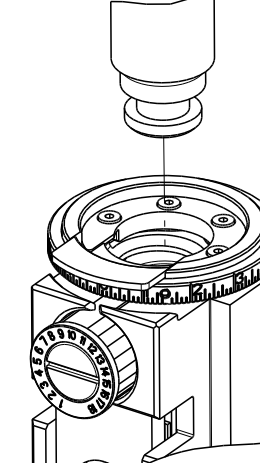
TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO VERIFY THE DIMENSIONS AND TOLERANCES OF THE PARTS AND ASSEMBLY BEFORE USE.		DWN R. KNEPPER 10-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
CHK G. BAILEY 10-Oct-13		APVD M. CLIFFORD 10-Oct-13	NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		RESTRICTED TO
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES FINISH		±.5 ±0.13 ±0.013 ±0.0001 ±.5		
MATERIAL -		WEIGHT -		
Customer Accessible Production Drawing		SCALE 1:2	SHEET 2 of 4	REV A1

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266112-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266112-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266112-4	-	-	-
	2-2266112-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266112-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266112-4	-	-	-
	2-2266112-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
2-2266112-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2266112-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	
7-2266112-8	A	APPLICATOR CONVERSION KIT	-	⁴							

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [.126]	O
APPLICATOR INSTRUCTIONS 408-10389		

14 APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø 3.05-3.56mm [.120-.140]
7-2266113-8	Ø 2.67-3.18mm [.105-.125]
7-2266114-8	Ø 2.29-2.79mm [.090-.110]
7-2266115-8	Ø 1.91-2.41mm [.075-.095]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø3.05-3.56 mm [.120-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	0425-039-0000 Rev E	-	-
TERMINALS APPLIED ¹²	-	-	-
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
12 AWG		1.78+0.03/-0.05 [.070+/- .002]		5.6
2.50mm2		1.73+0.03/-0.05 [.068+ .001/- .002]		6.1
14 AWG		1.65+0.03/-0.05 [.065+ .001/- .002]		6.7
2.00mm2		1.63+0.03/-0.05 [.064+ .001/- .002]		6.9
1.50mm2		1.50+0.03/-0.05 [.059+ .001/- .002]		8.2
16 AWG		1.47+0.03/-0.05 [.058+ .001/- .002]		8.5
1.00mm2		1.40+0.03/-0.05 [.055+ .001/- .002]		9.3



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266112-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² DIMENSION 1.00±0.50 [0.039±0.019] APPLIES TO PIN TERMINALS 1060-16-12XX.
- ¹³ DIMENSION 7.60±0.50 [0.299±0.019] APPLIES TO SOCKET TERMINALS 1062-16-12XX & 1062-16-14XX.
- ¹⁴ SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø3.05-3.56 mm [.120-.140 IN]	
TERMINAL APPLICATION SPECIFICATION	0425-039-0000 Rev E	-	-
TERMINALS APPLIED ¹³	-	-	-
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

⁶	-	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
	-	-	-	1	-	-	1901094-3	SPACER, FEEDER	198
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
	-	-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	-	1	1	1	1	2119798-2	DETENT PIN	145
	-	-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
	-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
	-	-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	82
	-	-	1	1	1	1	22278-8	SPRING, COMPRESSION	77
	-	-	1	1	1	1	854769-4	HOLDER, INS	74
1	-	-	-	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
	-	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
	-	-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
⁶	-	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	-	-	-	1	1	1338683-8	FEED PAWL	56
	-	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	-	1	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
¹² ¹³	-	-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
	-	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	-	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
	-	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
	-	-	1	1	1	1	455888-3	SPACER, CRIMPER	28
	-	-	1	1	1	1	1320928-2	STRIP GUIDE	24
	-	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
¹	-	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
¹ ¹	-	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
¹ ¹	-	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	1	1-1803054-9	ANVIL, COMBINATION	8
	-	-	-	-	-	-	-	-	7
	-	-	-	-	-	-	-	-	6
	-	-	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5
	-	-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
¹	1	1	1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
	-	-	1	1	1	1	455888-4	SPACER, CRIMPER	2
¹	-	1	1	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1


THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISIONS, CONTACT THE ORGANIZATION OR THE SUPPLIER. THIS DRAWING IS UNPUBLISHED. SHOULD BE CONTACTED FOR THE LATEST EDITION.				OWN R.KNEPPER CHK G.BAILEY APVD M.CLIFFORD	10-Oct-13 10-Oct-13 10-Oct-13	TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator				
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 FINISHES		APPLICATION SPEC		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL		FINISH		WEIGHT		A1		00779	C2266112	-
Customer Accessible Production Drawing						SCALE		1:2	SHEET	3 of 4
									REV	A

Diagram illustrating the removal of the front cover. A screwdriver is used to remove a screw (A) from the front cover. The front cover is then lifted off the main unit.

PNEUMATIC

250
249
238
163
59
136
137
172
56

30mm STROKE

142

49

MECHANICAL POST FEED

30mm STROKE

48

49

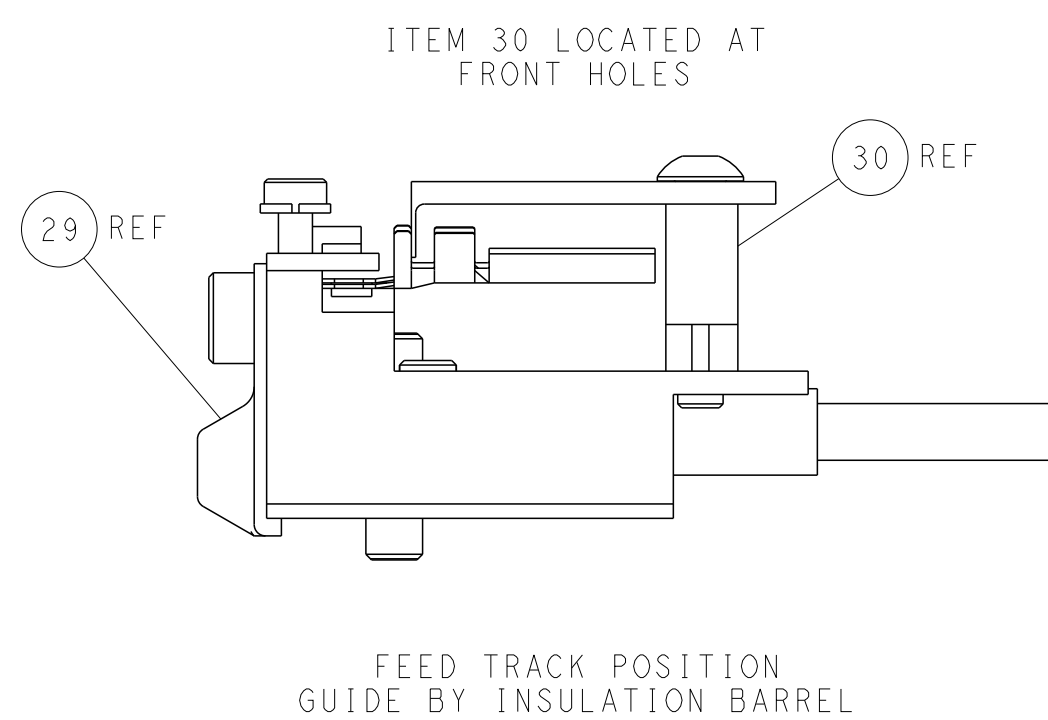
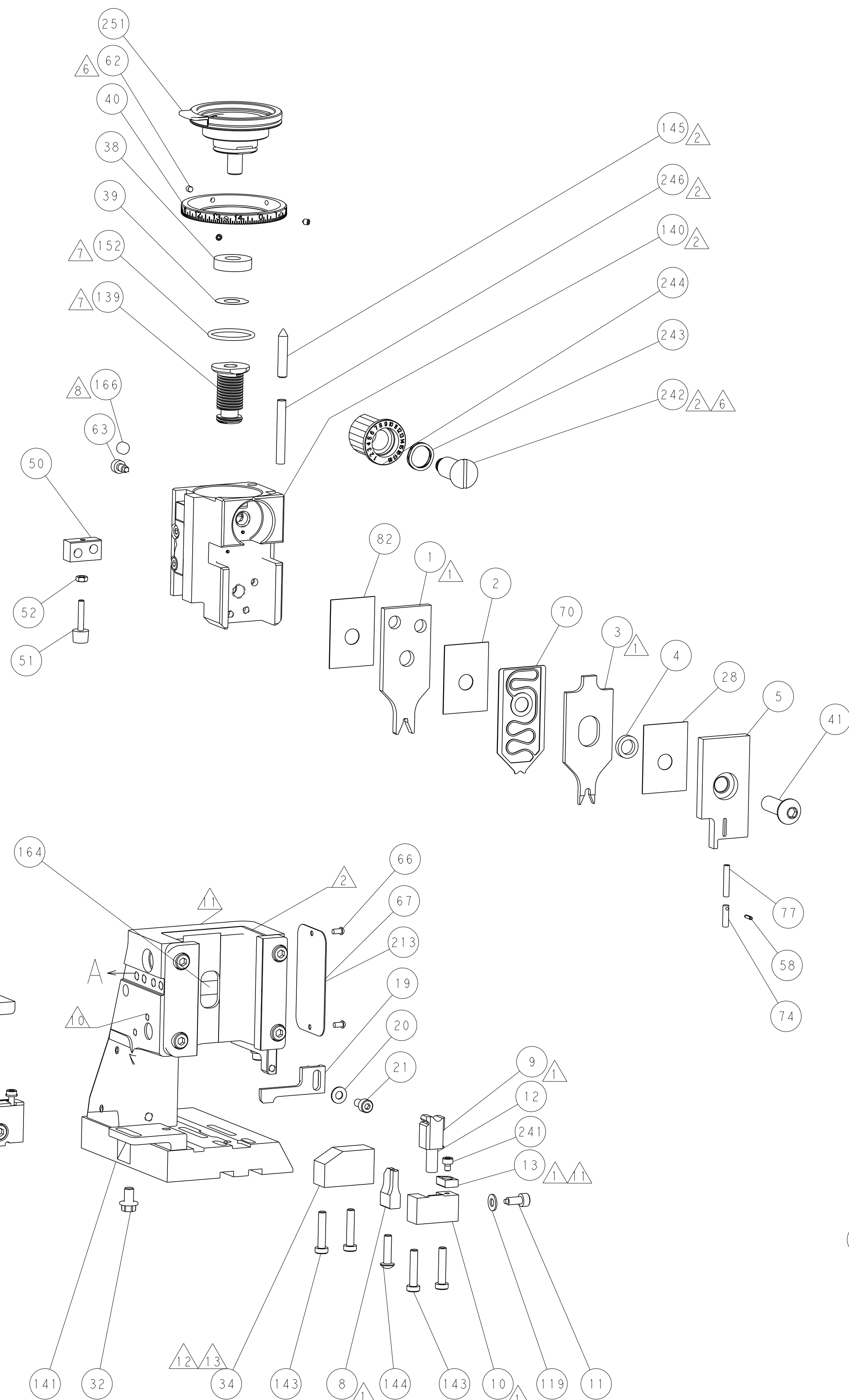
MECHANICAL PRE FEED

30mm STROKE

151

49

AIR FEED



Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

[illegible]