



<p>ENGINEERING</p> <p>DEPT.</p>	<p>PRODUCT SPECIFICATION</p> <p>For 2.54 mm (.100") Board to Board Connectors of System CB93</p>	<p>SPEC.NO.: SPCB039A</p> <p>PAGE: 1/3</p>
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1. SCOPE:

This specification contains the test requirement of subject connectors when tested under the condition and below standards base on CviLux test procedure

2. APPLICABLE STANDARDS:

MIL - STD - 202 Methods for test of connectors for electronic equipment
MIL - STD - 1344 Test methods for electrical connectors

3. APPLICABLE SERIES NO.: CB93 Series

4. SHAPE, CONSTRUCTION AND DIMENSIONS

See attached drawings

5. MATERIALS

See attached drawings

6. ACCOMMODATED P.C.BOARD

0.8 mm (.031") ~ 1.6 mm (.063")



REVIEWED : Alex APPROVED : David VERIFIED : Sandy .

ENGINEERING DEPT.	PRODUCT SPECIFICATION For 2.54 mm (.100") Board to Board Connectors of System CB93	SPEC.NO.: SPCB039A
		PAGE: 2/3

7. ELECTRICAL PERFORMANCE:

	ITEM	TEST CONDITION	REQUIREMENT
7.1	Rated current and voltage		3AMP 250V AC(r.m.s)
7.2	Contact resistance	Dry circuit of 100 mA max.	Less than 30 mΩ
7.3	Dielectric strength	When applied AC 1000 V 1 minute between adjacent terminal	No change
7.4	Insulation resistance	When applied DC 1000 V between adjacent terminal or ground	More than 5000 MΩ

8. MECHANICAL PERFORMANCE:

	ITEM	TEST CONDITION	REQUIREMENT
8.1	Single contact insertion force	Measure force to insertion using 0.64 mm square pin at speed 25± 3 mm per minute	200 gram max.
8.2	Single contact withdrawal force	Measure force to withdrawal using 0.64 mm square pin at speed 25± 3 mm per minute	30 gram min.

9. ENVIRONMENTAL PERFORMANCE:

	ITEM	TEST CONDITION	REQUIREMENT
9.1	Vibration	1.5 mm 10 - 55 - 10 HZ/minute each 2 hours for X,Y and Z directions	Appearance: No damage Discontinuity: 1 micro second max.
9.2	Solder ability	Soldering time: 5 ± 0.5 second Soldering pot: 245 ± 5°C	Minimum: 95% of immersed area
9.3	Resistance to soldering heat	Lead-Free Process Soldering time: 5 ± 0.5 second Soldering pot: 260 ± 5°C	No damage
9.4	Temperature Life	Heat:105± 2°C, 96 hours Cold:-55± 2°C, 96 hours	No damage Contact resistance: Less than twice of initial



ENGINEERING DEPT.	PRODUCT SPECIFICATION For 2.54 mm (.100") Board to Board Connectors of System CB93	SPEC.NO.: SPCB039A
		PAGE: 3/3

	ITEM	TEST CONDITION	REQUIREMENT
9.5	Humidity	40±2°C, 90-95% RH, 96 hours measurement must be taken within 30 min. after tested	Appearance: No damage Contact resistance: Less than twice of initial Insulation resistance more than 100 MΩ Dielectric strength: To pass para 7-3
9.6	Temperature cycling	One cycle consists of : (1) -55 ⁺⁰ ₋₃ °C , 30 min. (2)Room temp. 10-15 min. (3) 105 ⁺³ ₋₀ °C , 30 min. (4)Room temp. 10-15 min.	Appearance: No damage Contact resistance: Less than twice of initial
9.7	Salt spray	Temperature: 35± 3°C Solution: 5± 1% Spray time: 48± 4 hours Measurement must be taken after water rinse	Appearance: No damage Contact resistance: Less than twice of initial

10. AMBIENT TEMPERATURE RANGE: -55°C ~ + 105°C