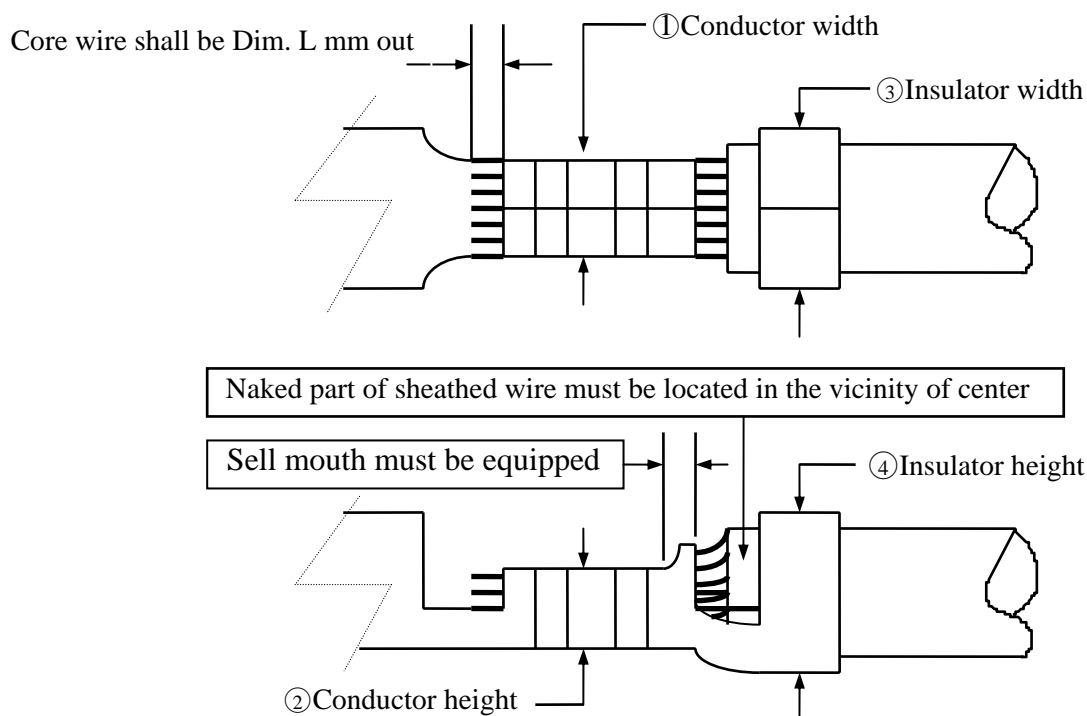


ENGINEERING DEPT.	CRIMP SPECIFICATION	SPEC. No.:SCCI022A
	For CI01TD21PE0 TERMINAL	PAGE: 1 / 1

1. Crimp height and width of crimped core should be set as required. (crimped height and width of wire barrel)
2. Crimp width of crimped sheath shall be adjusted according to the final out side diameter and the kind of electric wire, to the extent that sheathed wire won't be easily taken off from contact nor too much crimped. (crimped width of insulation barrel)



Subject : UL 1007 or equivalent type electric wire

AWG #	Conductor mm ²	Insulator Diameter	Applicator	Core crimp length	Dim. L
#28 - #22	0.089 - 0.342	1.20 - 1.60mm	A01CI01TD21	0.9 - 1.9 mm	0.2 - 0.4 mm

Wire Gage (AWG #)	Conductor Crimp Area		Insulator Crimp Area		Terminal Tensile Strength
	Width (1)	Height (2)	Width (3)	Height (4)	
#22	1.25 - 1.45	0.73 - 0.83	1.45 - 1.65	---	5.0 Kgf
#24		0.65 - 0.75		---	3.0 Kgf
#26		0.55 - 0.65		---	2.0 Kgf
#28		0.50 - 0.60		---	1.3 Kgf

DATE	REVISIONS	SPEC BY:	Hank
		CHKD BY:	David
		APPR BY:	Alex

